



**National Standards Authority of Ireland**

IRISH STANDARD

**I.S. EN ISO 9653:2000**

ICS 83.180

National Standards  
Authority of Ireland  
Dublin 9  
Ireland

Tel: (01) 807 3800  
Tel: (01) 807 3838

**ADHESIVES - TEST METHOD FOR SHEAR  
IMPACT STRENGTH OF ADHESIVE BONDS  
(ISO 9653:1998)**

*This Irish Standard was  
published under the  
authority of the National  
Standards Authority of  
Ireland  
and comes into effect on:  
October 27, 2000*

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EUROPEAN STANDARD

**EN ISO 9653**

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2000

ICS 83.180

Supersedes EN 29653:1994

English version

## Adhesives - Test method for shear impact strength of adhesive bonds (ISO 9653:1998)

Adhésifs - Essai de tenue au choc par cisaillement du joint adhésif (ISO 9653:1998)

Klebstoffe - Prüfverfahren für die Scherschlagfestigkeit von Klebungen (ISO 9653:1998)

This European Standard was approved by CEN on 9 June 2000.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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### **Foreword**

The text of the International Standard from Technical Committee ISO/TC 61 "Plastics" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 193 "Adhesives", the secretariat of which is held by AENOR.

This European Standard supersedes EN 29653:1994.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2001, and conflicting national standards shall be withdrawn at the latest by January 2001.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

### **Endorsement notice**

The text of the International Standard ISO 9653:1998 has been approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

**Annex ZA** (normative)  
**Normative references to international publications  
with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 291	1997	Plastics - Standard atmospheres for conditioning and testing	EN ISO 291	1997
ISO 9142	1990	Adhesives - Guide to the selection of standard laboratory ageing conditions for testing bonded joints	EN 29142	1993
ISO 10365	1992	Adhesives - Designation of main failure patterns	EN ISO 10365	1995



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