



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN ISO 9455-3:1995

ICS 25.160.50

**SOFT SOLDERING FLUXES – TEST  
METHODS. PART 3: DETERMINATION OF  
ACID VALUE, POTENTIOMETRIC AND  
VISUAL TITRATION METHODS  
(ISO 9455-3:1992)**

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Údarás um Chaighdeáin Náisiúnta na hÉireann



## DECLARATION

OF

SPECIFICATION

ENTITLED

SOFT SOLDERING FLUXES – TEST METHODS. PART 3: DETERMINATION OF ACID  
VALUE, POTENTIOMETRIC AND VISUAL TITRATION METHODS (ISO 9455-3:1992)

AS

THE IRISH STANDARD SPECIFICATION FOR

SOFT SOLDERING FLUXES – TEST METHODS. PART 3: DETERMINATION OF ACID  
VALUE, POTENTIOMETRIC AND VISUAL TITRATION METHODS (ISO 9455-3:1992)

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Forfás in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 ( No. 20 of 1961 ) and the Industrial Development Act, 1993 (No. 19 of 1993), and with the consent of the Minister for Enterprise and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Soft Soldering Fluxes – Test Methods. Part 3: Determination of Acid Value, Potentiometric and Visual Titration Methods (ISO 9455-3:1992)) Declaration, 1995.

2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Soft Soldering Fluxes – Test Methods. Part 3: Determination of Acid Value, Potentiometric and Visual Titration Methods (ISO 9455-3:1992). The Schedule comprises the text of EN ISO 9455-3 : 1994.

(2) The said standard specification may be cited as Irish Standard/EN ISO 9455-3:1995 or as I.S./EN ISO 9455-3:1995.

# INTERNATIONAL STANDARD

**ISO**  
**9455-3**

First edition  
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## **Soft soldering fluxes — Test methods —**

### **Part 3:**

Determination of acid value, potentiometric and  
visual titration methods

*Flux de brasage tendre — Méthodes d'essai —*

*Partie 3: Détermination de l'indice d'acide par des méthodes de titrage  
potentiométrique et visuel*



Reference number  
ISO 9455-3:1992(E)

## ISO 9455-3:1992(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 9455-3 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Sub-Committee SC 12, *Soldering and brazing materials*.

ISO 9455 consists of the following parts, under the general title *Soft soldering fluxes — Test methods*:

- *Part 1: Determination of non-volatile matter, gravimetric method*
- *Part 2: Determination of non-volatile matter, ebulliometric method*
- *Part 3: Determination of acid value, potentiometric and visual titration methods*
- *Part 5: Copper mirror test*
- *Part 6: Determination of halide content*
- *Part 8: Determination of zinc content*
- *Part 9: Determination of ammonia content*
- *Part 10: Flux efficacy tests, solder spread method*
- *Part 11: Solubility of flux residues*
- *Part 12: Steel tube corrosion test*

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- *Part 13: Determination of flux spattering*
- *Part 14: Assessment of tackiness of flux residues*
- *Part 15: Copper corrosion test*
- *Part 16. Flux efficacy tests, wetting balance method*
- *Part 17: Determination of surface insulation resistance of flux residues (Comb test)*

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