



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 612:2005

ICS 91.060.20

**EAVES GUTTERS WITH BEAD STIFFENED
FRONTS AND RAINWATER PIPES WITH
SEAMED JOINTS MADE OF METAL SHEET**

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EUROPEAN STANDARD

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NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2005

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Supersedes EN 612:1996

English version

Eaves gutters with bead stiffened fronts and rainwater pipes with seamed joints made of metal sheet

Gouttières pendantes à ourlet et descentes d'eaux pluviales en métal laminé

Hängedachrinnen mit Aussteifung der Rinnenvorderseite und Regenrohre aus Metallblech mit Nahtverbindungen

This European Standard was approved by CEN on 13 January 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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Foreword

This document (EN 612:2005) has been prepared by Technical Committee CEN/TC 128 “Roof covering products for discontinuous laying and products for wall cladding”, the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2005, and conflicting national standards shall be withdrawn at the latest by August 2005.

This document supersedes EN 612:1995.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

EN 612:2005 (E)

Introduction

This document specifies product requirements, derived from performance requirements established for various applications and is supported by separate standards for specific and common test methods in the framework of respective material standards. The performance of a gutter and drainage system made with these products depends not only on the properties of the products as they are defined by this document. The design, construction and behaviour of the relevant parts of the building also have an effect on the performance of the system.

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