



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 13244-3:2002

ICS 23.040.45
93.030

**PLASTICS PIPING SYSTEMS FOR BURIED
AND ABOVE-GROUND PRESSURE
SYSTEMS FOR WATER FOR GENERAL
PURPOSES, DRAINAGE AND SEWERAGE -
POLYETHYLENE (PE) - PART 3: FITTINGS**

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EUROPEAN STANDARD

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English version

**Plastics piping systems for buried and above-ground pressure systems for water for general purposes, drainage and sewerage
- Polyethylene (PE) - Part 3: Fittings**

Systèmes de canalisations en plastique pour les applications générales de transport d'eau, de branchement et de collecteurs d'assainissement, enterrés sous pression
- Polyéthylène (PE) - Partie 3: Raccords

Kunststoff-Rohrleitungssysteme für erd- und oberirdisch verlegte Druckrohrleitungen für Brauchwasser, Entwässerung und Abwasser - Polyethylen (PE) - Teil 3: Formstücke

This European Standard was approved by CEN on 16 October 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



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EN 13244-3:2002 (E)

Foreword

This document (EN 13244-3:2002) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2003, and conflicting national standards shall be withdrawn at the latest by December 2004.

For components which have conformed to the relevant national standard before December 2002, as shown by the manufacturer or by a certification body, the national standard may continue to be applied until December 2004.

It has been prepared in liaison with CEN/TC 165 "*Waste water engineering*".

This European Standard is a Part of a System Standard for plastics piping systems of a particular material for a specified application. There are a number of such System Standards.

System Standards are based on the results of the work being undertaken in ISO/TC 138 "*Plastics pipes, fittings and valves for the transport of fluids*", which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with standards on general functional requirements and standards on installation practices.

EN 13244 consists of the following Parts, under the general title *Plastics piping systems for buried and above-ground pressure systems for water for general purposes, drainage and sewerage — Polyethylene (PE)*:

- *Part 1: General*
- *Part 2: Pipes*
- *Part 3: Fittings (this standard)*
- *Part 4: Valves*
- *Part 5: Fitness for purpose of the system*
- *Part 7: Guidance for the assessment of conformity* (to be published as a CEN/TS)

NOTE It was decided not to publish a Part 6: Recommended practice for installation. Instead, existing national practices would be applicable.

This Part of EN 13244 includes the following:

- Annex A (normative): Socket fusion fittings;
- Annex B (informative): Examples of typical terminal connection for electrofusion fittings;
- Bibliography.

System Standards for piping systems of other plastics materials used for the conveyance of water, drainage and sewerage include the following:

prEN 14364, *Plastics piping systems for pressure and non-pressure drainage and sewerage — Glass-reinforced thermosetting (GRP) plastics based on polyester resin (UP)*.

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