



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN ISO 9455-2:1996

ICS 25.160.50

**SOFT SOLDERING FLUXES - TEST METHODS**  
**- PART 2 : DETERMINATION OF**  
**NON-VOLATILE MATTER, EBULLIOMETRIC**  
**METHOD (ISO 9455-2 : 1993)**

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published under the  
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effect on:*

*June 14, 1996*

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Údarás um Chaighdeáin Náisiúnta na hÉireann



## DECLARATION

OF

SPECIFICATION

ENTITLED

SOFT SOLDERING FLUXES - TEST METHODS - PART 2 : DETERMINATION OF  
NON-VOLATILE MATTER, EBULLIOMETRIC METHOD (ISO 9455-2 : 1993)

AS

THE IRISH STANDARD SPECIFICATION FOR

SOFT SOLDERING FLUXES - TEST METHODS - PART 2 : DETERMINATION OF  
NON-VOLATILE MATTER, EBULLIOMETRIC METHOD (ISO 9455-2 : 1993)

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Forfás in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 ( No. 20 of 1961 ) and the Industrial Development Act, 1993 (No. 19 of 1993), and with the consent of the Minister for Enterprise and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Soft soldering fluxes - Test methods - Part 2 : Determination of non-volatile matter, ebulliometric method (ISO 9455-2 : 1993)) Declaration, 1996.
2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Soft soldering fluxes - Test methods - Part 2 : Determination of non-volatile matter, ebulliometric method (ISO 9455-2 : 1993). The Schedule comprises the text of EN ISO 9455-2 : 1995.  
  
(2) The said standard specification may be cited as Irish Standard/EN ISO 9455-2:1996 or as I.S./EN ISO 9455-2:1996.



EUROPEAN STANDARD

**EN ISO 9455-2**

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 1995

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ICS 25.160.20; 25.160.50

Descriptors: soldering, soldering fluxes, tests, determination of content, non volatile matter, evaporation analysis

English version

**Soft soldering fluxes - Test methods - Part 2:  
Determination of non-volatile matter, ebulliometric  
method (ISO 9455-2:1993)**

Flux de brasage tendre - Méthodes d'essai -  
Partie 2: Dosage des matières non volatiles par  
ébulliométrie (ISO 9455-2:1993)

Flußmittel zum Weichlöten - Prüfverfahren -  
Teil 2: Bestimmung nichtflüchtiger Stoffe,  
ebulliometrische Methode (ISO 9455-2:1993)

This European Standard was approved by CEN on 1995-08-27. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

**CEN**

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart,36 B-1050 Brussels

## **Foreword**

The text of the International Standard from ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) has been taken over as a European Standard by the Technical Committee CEN/TC 121 "Welding".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 1996, and conflicting national standards shall be withdrawn at the latest by March 1995.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

## **Endorsement notice**

The text of the International Standard ISO 9455-2:1993 was approved by CEN as a European Standard without any modification.

**NOTE:** Normative references to International Standards are listed in annex ZA (normative).

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