



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 13025-1:2005

ICS 55.120
55.140

**PACKAGING - LIGHT GAUGE METAL
CONTAINERS - PART 1: NOMINAL FILLING
VOLUMES FOR ROUND, CYLINDRICAL AND
TAPERED GENERAL USE METAL
CONTAINERS UP TO 40 000 ML**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 13025-1

November 2005

ICS 55.120; 55.140

Supersedes EN 13025:2000

English Version

**Packaging - Light gauge metal containers - Part 1: Nominal
filling volumes for round, cylindrical and tapered general use
metal containers up to 40 000 ml**

Emballage - Emballages métalliques légers - Partie 1:
Volumes nominaux de remplissage des récipients
métalliques cylindriques, ronds et coniques à usage
général d'un volume inférieur ou égal à 40 000 ml

Verpackungen - Feinstblechverpackungen - Teil 1:
Nennfüllvolumen von runden, zylindrischen und konischen
wiederverschließbaren Behältern bis 40 00 ml

This European Standard was approved by CEN on 12 September 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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EN 13025-1:2005 (E)

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Foreword

This European Standard (EN 13025-1:2005) has been prepared by Technical Committee CEN/TC 261 “Packaging”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2006, and conflicting national standards shall be withdrawn at the latest by May 2006.

This European Standard supersedes EN 13025:2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

EN 13025-1:2005 (E)

Introduction

Efficient packaging is of great importance for the distribution and the protection of goods. Insufficient or inappropriate packaging can lead to damage or wastage of the contents of the pack.

NOTE Part 1 of this European Standard is a generic representation of the range of light metal containers of the given diameters to a maximum capacity of 40 000 ml.

Further parts may be added to this European Standard to impart more specific detail of different container types. Such additional parts, however, will remain within the parameters of Part 1.

Annex A on the recommended nominal diameters of round cylindrical and tapered general use metal containers of up to 40 000 ml is for information only. Annex B on test methods for drainability is normative. The Bibliography gives reference to Standards useful in the manufacture of light gauge metal packaging.

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