



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN ISO 9455-12:1995

ICS 25.160.50

## SOFT SOLDERING FLUXES – TEST METHODS.

### PART 12: STEEL TUBE CORROSION TEST

(ISO 9455-12:1992)

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Údarás um Chaighdeán Náisiúnta na hÉireann



**DECLARATION**  
  
**OF**  
  
**SPECIFICATION**  
  
**ENTITLED**  
  
**SOFT SOLDERING FLUXES – TEST METHODS.**  
  
**PART 12: STEEL TUBE CORROSION TEST (ISO 9455-12:1992)**  
  
**AS**  
  
**THE IRISH STANDARD SPECIFICATION FOR**  
  
**SOFT SOLDERING FLUXES – TEST METHODS.**  
  
**PART 12: STEEL TUBE CORROSION TEST (ISO 9455-12:1992)**

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Forfás in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 ( No. 20 of 1961 ) and the Industrial Development Act, 1993 (No. 19 of 1993), and with the consent of the Minister for Enterprise and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Soft Soldering Fluxes – Test Methods. Part 12: Steel Tube Corrosion Test (ISO 9455-12:1992)) Declaration, 1995.
2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Soft Soldering Fluxes – Test Methods. Part 12: Steel Tube Corrosion Test (ISO 9455-12:1992). The Schedule comprises the text of EN ISO 9455-12 : 1994.  
  
(2) The said standard specification may be cited as Irish Standard/EN ISO 9455-12:1995 or as I.S./EN ISO 9455-12:1995.



EUROPEAN STANDARD

**EN ISO 9455-12**

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 1994

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Descriptors: Soldering, soldering fluxes, corrosion tests, test specimens, steel tubes

English version

**Soft soldering fluxes - Test methods - Part 12:  
Steel tube corrosion test (ISO 9455-12:1992)**

Flux de brasage tendre - Méthodes d'essai -  
Partie 12: Essai de corrosion des tubes d'acier  
(ISO 9455-12:1992)

Flußmittel zum Weichlöten - Prüfverfahren -  
Teil 12: Stahl-Röhrchen-Korrosionstest  
(ISO 9455-12:1992)

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**CEN**

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

## **Foreword**

This European Standard was taken over by the Technical Committee CEN/TC 121 "Welding" from the work of ISO/TC 44 "Soft soldering fluxes - Test methods" of the International Standards Organization (ISO).

CEN/TC 121 had decided to submit the final draft for Unique Acceptance Procedure. The result was positive.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 1995, and conflicting national standards shall be withdrawn at the latest by March 1995.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

## **Endorsement notice**

The text of the International Standard ISO 9455-12:1992 was approved by CEN as a European Standard without any modification.

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