



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 387:2002

ICS 79.060.99

**GLUED LAMINATED TIMBER - LARGE  
FINGER JOINTS - PERFORMANCE  
REQUIREMENTS AND MINIMUM  
PRODUCTION REQUIREMENTS**

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*This Irish Standard was  
published under the  
authority of the National  
Standards Authority of  
Ireland  
and comes into effect on  
January 18, 2002*

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 387**

October 2001

ICS 79.060.99

Supersedes ENV 386:1999

English version

**Glued laminated timber - Large finger joints - Performance  
requirements and minimum production requirements**

Bois lamellé collé - Aboutages à entures multiples de  
grandes dimensions - Exigences de performance et  
exigences minimales de fabrication

Brettschichtholz - Universal-Keilzinkenverbindungen -  
Leistungsanforderungen und Mindestanforderungen an die  
Herstellung

This European Standard was approved by CEN on 3 September 2001.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
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EUROPAISCHES KOMITEE FÜR NORMUNG

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## EN 387:2001 (E)

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## **Foreword**

This European Standard has been prepared by Technical Committee CEN/TC 124 "Timber structures", the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2002, and conflicting national standards shall be withdrawn at the latest by April 2002.

This European Standard supersedes ENV 387:1999.

Annex A is informative.

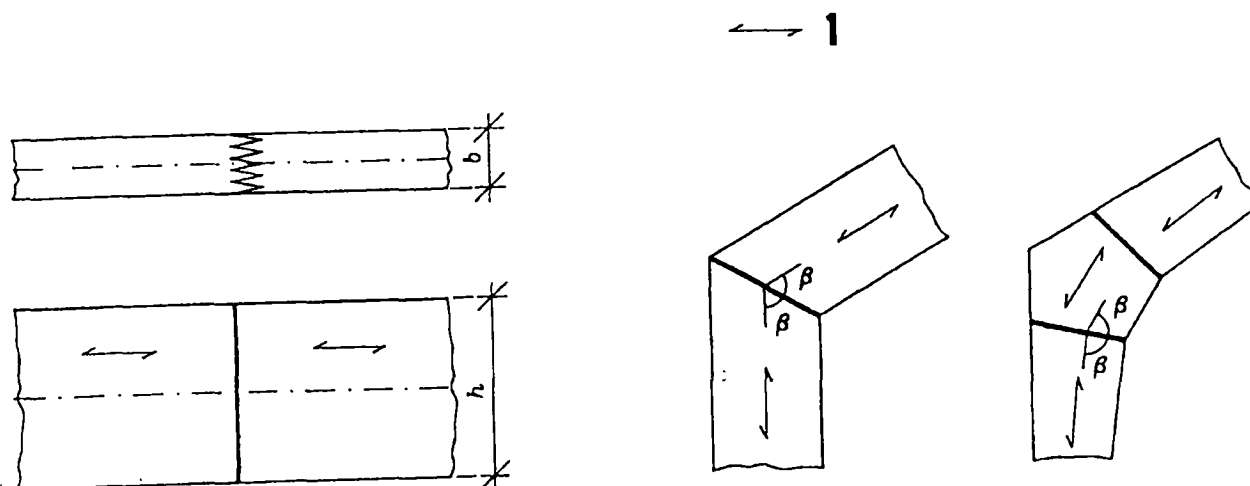
According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

**EN 387:2001 (E)****Introduction**

This standard concerns the production of large finger joints, which are finger joints across the whole cross section of a structural member of glued laminated timber also with corner pieces of laminated veneer lumber or plywood. The requirements are to ensure the production of reliable and durable bonding, so that large finger joints may be used in timber structures of service classes 1 or 2. For timber structures of service class 3 special precautions should be taken, among these only adhesives of the phenolic resin type, which meet the requirements for adhesive type I of EN 301 should be used. It is assumed that the production of large finger joints will take place at a factory in order to ensure a stable and reliable product.

**1 Scope**

This standard specifies requirements for large finger joints and minimum requirements for the production of these in structural members of glued laminated timber also with corner pieces of laminated veneer lumber or plywood with a finger length of at least 45 mm. The glued laminated timber and the laminated veneer lumber shall be made from conifers and poplar. Such finger joints may be employed for joints in straight beams or for frame corners, see Figure 1.

**Key**

1 Direction of grain

**Figure 1 - Large finger joints in a beam and at frame corners**

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