



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 10025-3:2004

ICS 77.140.10

77.140.50

**HOT ROLLED PRODUCTS OF STRUCTURAL
STEELS - PART 3: TECHNICAL DELIVERY
CONDITIONS FOR
NORMALIZED/NORMALIZED ROLLED
WELDABLE FINE GRAIN STRUCTURAL
STEELS**

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Supersedes EN 10113-1:1993, EN 10113-2:1993

English version

**Hot rolled products of structural steels - Part 3: Technical
delivery conditions for normalized/normalized rolled weldable
fine grain structural steels**

Produits laminés à chaud en aciers de construction - Partie
3: Conditions techniques de livraison pour les aciers de
construction soudables à grains fins à l'état
normalisé/laminage normalisé

Warmgewalzte Erzeugnisse aus Baustählen - Teil 3:
Technische Lieferbedingungen für
normalgeglühte/normalisierend gewalzte schweißgeeignete
Feinkornbaustähle

This European Standard was approved by CEN on 1 April 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EN 10025-3:2004 (E)

Foreword

This document (EN 10025-3:2004) has been prepared by Technical Committee EC/ISS/TC 10 "Structural steels - Grades and qualities", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2005, and conflicting national standards shall be withdrawn at the latest by May 2005.

This document supersedes together with EN 10025-1:2004, EN 10113-1:1993, *Hot-rolled products in weldable fine grain structural steels - Part 1: General delivery conditions* and EN 10113-2:1993 *Hot-rolled products in weldable fine grain structural steels - Part 2: Delivery conditions for normalized/normalized rolled steels*.

The titles of the other parts of this document are:

Part 1: General technical delivery conditions;

Part 2: Technical delivery conditions for non-alloy structural steels;

Part 4: Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels;

Part 5: Technical delivery conditions for structural steels with improved atmospheric corrosion resistance;

Part 6: Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition.

This document has been prepared under Mandate M/120 given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the EU Construction Products Directive (89/106/EEC). For relationship with the EU Construction Products Directive, see informative Annex ZA of EN 10025-1:2004.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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