



National Standards Authority of Ireland

IRISH STANDARD

**I.S. EN ISO 9100-8:2005**

ICS 55.100

**GLASS CONTAINERS - VACUUM LUG  
FINISHES - PART 8: 63, 66 AND 70 REGULAR  
(ISO 9100-8:2005)**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 9100-8**

January 2005

ICS 55.100

English version

**Glass containers - Vacuum lug finishes - Part 8: 63, 66 and 70  
regular (ISO 9100-8:2005)**

Réipients en verre - Bagues à crans pour bouchage sous  
vide - Partie 8: 63, 66 et 70 regular (ISO 9100-8:2005)

Glasbehälter - Vakuum-Nockenverschluss-Mündungen -  
Teil 8: 63, 66 und 70 regular (ISO 9100-8:2005)

This European Standard was approved by CEN on 23 September 2004.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## EN ISO 9100-8:2005 (E)

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## **Foreword**

This document (EN ISO 9100-8:2005) has been prepared by Technical Committee CEN/TC 261 “Packaging”, the secretariat of which is held by AFNOR, in collaboration with Technical Committee ISO/TC 63 “Glass containers”.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2005, and conflicting national standards shall be withdrawn at the latest by July 2005.

Efficient packaging is of great importance for the distribution and the protection of goods. Insufficient or inappropriate packaging can lead to damage or wastage of the contents of the pack.

It is based on CE.T.I.E (International Technical Centre for Bottling and Packaging) <sup>1)</sup> data sheet GME 20-06 : 1995.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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# EN ISO 9100-8:2005 (E)

## 1 Scope

This document specifies the dimensions of vacuum lug finishes with nominal sizes of 63, 66 and 70 mm regular for wide-mouth glass containers.

## 2 Normative references

Not applicable.

## 3 Dimensions

3.1 The design and dimension of the finish shall be as shown in Figures 1 to 3 and Table 1.

3.2 Details which are not specified shall be selected in accordance with the application. For general tolerances see EN 22768-1.

Dimensions in millimetres

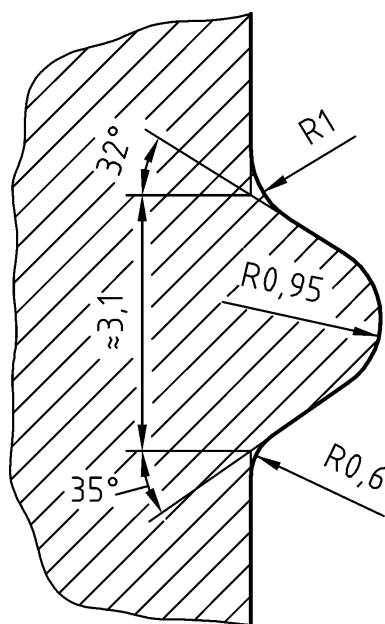


Figure 1 — Cutter profile

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