



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN ISO 8504-2:2001

ICS 25.220.10

**PREPARATION OF STEEL SUBSTRATES  
BEFORE APPLICATION OF PAINTS AND  
RELATED PRODUCTS - SURFACE  
PREPARATION METHODS -  
PART 2: ABRASIVE BLAST-CLEANING (ISO  
8504-2:2000)**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN ISO 8504-2

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English version

Preparation of steel substrates before application of paints and  
related products - Surface preparation methods - Part 2:  
Abrasive blast-cleaning (ISO 8504-2:2000)

Préparation des subjectiles d'acier avant application de  
peintures et de produits assimilés - Méthodes de  
préparation des subjectiles - Partie 2: Décapage par  
projection d'abrasif (ISO 8504-2:2000)

Vorbereitung von Stahloberflächen vor dem Auftragen von  
Beschichtungstoffen - Verfahren für die  
Oberflächenvorbereitung - Teil 2: Strahlen (ISO 8504-  
2:2000)

This European Standard was approved by CEN on 7 March 2001.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITE EUROPÉEN DE NORMALISATION  
EUROPAISCHES KOMITEE FÜR NORMUNG

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## **Foreword**

The text of the International Standard from Technical Committee ISO/TC 35 "Paints and varnishes" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 139 "Paints and varnishes", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2001, and conflicting national standards shall be withdrawn at the latest by November 2001.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

## **Endorsement notice**

The text of the International Standard ISO 8504-2:2000 has been approved by CEN as a European Standard without any modification.

**NOTE:** Normative references to International Standards are listed in annex ZA (normative).

**Annex ZA**  
(normative)**Normative references to international publications with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE Where an International Publication has been modified by common modifications, indicated by (mod.), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
ISO 8502-2	1992	Preparation of steel substrates before application of paints and related products - Tests for the assessment of surface cleanliness - Part 2: Laboratory determination of chloride on cleaned surfaces	EN ISO 8502-2	1999
ISO 8502-3	1992	Preparation of steel substrates before application of paint and related products - Tests for the assessment of surface cleanliness - Part 3: Assessment of dust on steel surfaces prepared for painting (pressure-sensitive tape method)	EN ISO 8502-2	1999
ISO 8502-9	1998	Preparation of steel substrates before application of paints and related products - Tests for the assessment of surface cleanliness - Part 9: Field method for the conductometric determination of water-soluble salts	EN ISO 8502-2	2000
ISO 8503-1	1988	Preparation of steel substrates before application of paints and related products - Surface roughness characteristics of blast-cleaned steel substrates - Part 1: Specifications and definitions for ISO surface profile comparators for the assessment of abrasive blast-cleaned surfaces	EN ISO 8503-1	1999
ISO 8503-2	1988	Preparation of steel substrates before application of paints and related products - Surface roughness characteristics of blast-cleaned steel substrates - Part 2: Method for the grading of surface profile of abrasive blast-cleaned steel - Comparator procedure	EN ISO 8503-2	1999

ISO 11124-1	1993	Preparation of steel substrates before application of paints and related products - Specifications for metallic blast-cleaning abrasives - Part 1: General introduction and classification	EN ISO 11124-1	1997
ISO 11124-2	1993	Preparation of steel substrates before application of paints and related products - Specifications for metallic blast-cleaning abrasives - Part 2: Chilled-iron grit	EN ISO 11124-2	1997
ISO 11124-3	1993	Preparation of steel substrates before application of paints and related products - Specifications for metallic blast-cleaning abrasives - Part 3: High-carbon cast-steel shot and grit	EN ISO 11124-3	1997
ISO 11124-4	1993	Preparation of steel substrates before application of paints and related products - Specifications for metallic blast-cleaning abrasives - Part 4: Low-carbon cast-steel shot	EN ISO 11124-4	1997
ISO 11126-1	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 1: General introduction and classification	EN ISO 11126-1	1997
ISO 11126-3	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 3: Copper refinery slag	EN ISO 11126-3	1997
ISO 11126-4	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 4: Coal furnace slag	EN ISO 11126-4	1997
ISO 11126-5	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 5: Nickel refinery slag	EN ISO 11126-5	1997
ISO 11126-6	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 6: Iron furnace slag	EN ISO 11126-6	1997
ISO 11126-7	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 7: Fused aluminium oxide	EN ISO 11126-7	1997
ISO 11126-8	1993	Preparation of steel substrates before application of paints and related products - Specifications for non-metallic blast-cleaning abrasives - Part 8: Olivine sand	EN ISO 11126-8	1997

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