



National Standards Authority of Ireland

IRISH STANDARD

**I.S. EN 14768:2005**

ICS 55.140

**FIBREBOARD DRUMS - REMOVABLE HEAD  
(OPEN HEAD) DRUMS WITH SLIP ON LIDS  
WITH A NOMINAL CAPACITY OF 5 L TO 600 L**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

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English version

**Fibreboard drums - Removable head (open head) drums with  
slip on lids with a nominal capacity of 5 l to 600 l**

Fûts en carton - Fûts à ouverture totale et couvercle  
emboîté d'une capacité nominale de 5 l à 600 l

Deckelbehälter aus Fiber (Fibertrommeln) - Deckelfässer  
mit aufsetzbarem Deckel und einem Nennvolumen von 5 l  
bis 600 l

This European Standard was approved by CEN on 3 February 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## EN 14768:2005 (E)

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## **Foreword**

This document (EN 14768:2005) has been prepared by Technical Committee CEN/TC 261 "Packaging", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2005, and conflicting national standards shall be withdrawn at the latest by September 2005.

The work was carried out in close cooperation with the European Association of Fibreboard Drum Manufacturers (S.E.F.F.I.) which prepared the draft proposal.

Efficient packaging is of great importance for the distribution and the protection of goods. Insufficient or inappropriate packaging can lead to damage or wastage of the contents of the package.

This document includes a Bibliography.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## **EN 14768:2005 (E)**

### **Introduction**

This document is limited to the specification of constructional details and the establishment of a preferred range of diameters and capacities for fibreboard drums, in recognition of the fact that one of the important characteristics of fibreboard drums is that they can be produced in various ranges of diameters and heights with constructions to suit specific products and market needs and can be fitted with a variety of bases and lids.

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