



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN ISO 13944:2006

ICS 77.160

**LUBRICATED METAL-POWDER MIXES -  
DETERMINATION OF LUBRICANT CONTENT -  
MODIFIED SOXHLET EXTRACTION METHOD  
(ISO 13944:1996)**

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EUROPEAN STANDARD

**EN ISO 13944**

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2006

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ICS 77.160

English Version

## Lubricated metal-powder mixes - Determination of lubricant content - Modified Soxhlet extraction method (ISO 13944:1996)

Mélanges de poudres métalliques lubrifiées - Détermination de la teneur en lubrifiant - Méthode d'extraction au Soxhlet, modifiée (ISO 13944:1996)

Metallpulver mit Gleitmittelzusatz - Bestimmung des Gleitmittelanteils - Modifiziertes Extraktionsverfahren nach Soxhlet (ISO 13944:1996)

This European Standard was approved by CEN on 9 March 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## **EN ISO 13944:2006 (E)**

### **Foreword**

The text of ISO 13944:1996 has been prepared by Technical Committee ISO/TC 119 "Powder metallurgy" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 13944:2006 by Technical Committee CEN/SS M11 "Powder metallurgy", the secretariat of which is held by CMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2006, and conflicting national standards shall be withdrawn at the latest by October 2006.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

### **Endorsement notice**

The text of ISO 13944:1996 has been approved by CEN as EN ISO 13944:2006 without any modifications.

# INTERNATIONAL STANDARD

**ISO**  
**13944**

First edition  
1996-12-15

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## **Lubricated metal-powder mixes — Determination of lubricant content — Modified Soxhlet extraction method**

*Mélanges de poudres métalliques lubrifiées — Détermination de la teneur  
en lubrifiant — Méthode d'extraction au Soxhlet, modifiée*



Reference number  
ISO 13944:1996(E)

## ISO 13944:1996(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 13944 was prepared by Technical Committee ISO/TC 119, *Powder metallurgy*, Subcommittee SC 2, *Sampling and testing methods for powders (including powders for hardmetals)*.

This first edition cancels and replaces ISO 4495:1978, of which it constitutes a technical revision.

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