



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 4035:2006

ICS 49.035

**AEROSPACE SERIES - ROD ENDS,
ADJUSTABLE WITH SELF-ALIGNING DOUBLE
ROW BALL BEARING IN CORROSION
RESISTING STEEL, REDUCED INTERNAL
RADIAL CLEARANCE AND THREADED
SHANK IN TITANIUM ALLOY -
DIMENSIONS AND LOADS**

National Standards
Authority of Ireland
Glasnevin, Dublin 9
Ireland

Tel: +353 1 807 3800
Fax: +353 1 807 3838
<http://www.nsai.ie>

Sales
<http://www.standards.ie>

*This Irish Standard was
published under the
authority of the National
Standards Authority of
Ireland and comes into
effect on:
21 July 2006*

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 4035

May 2006

ICS 49.035

English Version

**Aerospace series - Rod ends, adjustable with self-aligning
double row ball bearing in corrosion resisting steel, reduced
internal radial clearance and threaded shank in titanium alloy -
Dimensions and loads**

Série aérospatiale - Embouts réglables à rotule sur deux
rangées de billes en acier résistant à la corrosion, jeu radial
réduit et à tige filetée en alliage de titane - Dimensions et
charges

Luft- und Raumfahrt - Einstellbare Ösenköpfe mit
zweireihigem Pendelkugellager aus korrosionsbeständigem
Stahl, reduzierte radiale Lagerluft und Gewindeschacht aus
Titanlegierung - Maße und Belastungen

This European Standard was approved by CEN on 16 March 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

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Foreword

This European Standard (EN 4035:2006) has been prepared by the European Association of Aerospace Manufacturers - Standardization (AECMA-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of AECMA, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by November 2006.

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EN 4035:2006 (E)

1 Scope

This standard specifies the characteristics of adjustable rod ends with self-aligning double row ball bearing in corrosion resisting steel with reduced internal radial clearance and threaded shank in titanium alloy, designed to withstand only slow rotations and oscillations under load.

They consist of:

- a rod end comprising:
 - circumferential groove to identify location;
 - either seals or shields;
 - an optional longitudinal groove for locking purpose;
- an inner ring with balls.

These rod ends are intended for use with flight control rods or rods for aerospace structures.

They are intended to be used in the temperature range: – 54 °C to 150 °C.

However, being lubricated with the following greases:

- very high pressure grease, ester type (code A), operational range – 73 °C to 121 °C or
- very high pressure grease, synthetic hydrocarbons, general purpose (code B), operational range – 54 °C to 177 °C (see EN 2067),

their field of application when lubricated with code A grease is limited to 121 °C.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1132-1, *Rolling bearings — Tolerances — Part 1: Terms and definitions.*

ISO 3353-1, *Aerospace — Lead and runout threads — Part 1: Rolled external threads.*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts.*

ISO 8075, *Aerospace — Surface treatment of hardenable stainless steel parts.*

EN 2067, *Aerospace series — Rod ends with self-aligning ball bearings — Technical specification.*

EN 2424, *Aerospace series — Marking of aerospace products.*

EN 2808, *Aerospace series — Anodizing of titanium and titanium alloys.*

EN 3289, *Aerospace series — Bearings, airframe rolling — Double row self-aligning ball bearings in corrosion resisting steel — Diameter series 2 — Dimensions and loads.*

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