



National Standards Authority of Ireland

IRISH STANDARD

I.S EN ISO 14323:2006

ICS 25.160.40

**RESISTANCE SPOT WELDING AND
PROJECTION WELDS - DESTRUCTIVE
TESTING OF WELDS - SPECIMEN
DIMENSIONS AND PROCEDURE FOR IMPACT
SHEAR TEST AND CROSS-TENSION TESTING
(ISO 14323:2006)**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 14323

May 2006

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English Version

Resistance spot welding and projection welds - Destructive testing of welds - Specimen dimensions and procedure for impact shear test and cross-tension testing (ISO 14323:2006)

Soudage par résistance par points et par bossages -
Essais destructifs des soudures - Dimensions des
échantillons et procédure d'essai de cisaillement par choc
et d'essai de traction par choc sur échantillons en croix
(ISO 14323:2006)

Widerstandspunkt- und Buckelschweißen - Zerstörende
Prüfung von Schweißverbindungen - Probenabmessungen
und Durchführung des Schlagscherzugversuchs und des
Schlagkopfzugversuchs (ISO 14323:2006)

This European Standard was approved by CEN on 9 March 2006.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN ISO 14323:2006 (E)

Foreword

This document (EN ISO 14323:2006) has been prepared by Technical Committee IIW "International Institute of Welding" in collaboration with Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by November 2006.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of ISO 14323:2006 has been approved by CEN as EN ISO 14323:2006 without any modifications.

INTERNATIONAL STANDARD

**ISO
14323**

First edition
2006-05-01

Resistance spot welding and projection welds — Destructive testing of welds — Specimen dimensions and procedure for impact shear test and cross-tension testing

*Soudage par résistance par points et par bossages — Essais
destructifs des soudures — Dimensions des éprouvettes et procédure
d'essai de cisaillement par choc et d'essai de traction par choc sur
éprouvettes en croix*



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