



National Standards Authority of Ireland

IRISH STANDARD

**I.S. CEN/TS 14632:2006**

ICS 23.040.01  
91.140.60  
91.140.80  
93.030

**PLASTICS PIPING SYSTEMS FOR DRAINAGE,  
SEWERAGE AND WATER SUPPLY,  
PRESSURE AND NON-PRESSURE -  
GLASS-REINFORCED THERMOSETTING  
PLASTICS (GRP) BASED ON POLYESTER  
RESIN (UP) -  
GUIDANCE FOR THE ASSESSMENT OF  
CONFORMITY**

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TECHNICAL SPECIFICATION  
SPÉCIFICATION TECHNIQUE  
TECHNISCHE SPEZIFIKATION

**CEN/TS 14632**

June 2006

ICS 23.040.01; 91.140.60; 91.140.80; 93.030

English Version

Plastics piping systems for drainage, sewerage and water  
supply, pressure and non-pressure - Glass-reinforced  
thermosetting plastics (GRP) based on polyester resin (UP) -  
Guidance for the assessment of conformity

Systèmes de canalisations en plastique pour les  
branchements, les collecteurs d'assainissement et  
l'alimentation en eau, avec ou sans pression - Plastiques  
thermodurcissables renforcés de verre (PRV) à base de  
résine polyester (UP) - Guide pour l'évaluation de  
conformité

Kunststoff-Rohrleitungssysteme für die Entwässerung und  
Wasserversorgung mit und ohne Druck -  
Glasfaserverstärkte duroplastische Kunststoffe (GFK) auf  
der Basis von Polyesterharz (UP) - Empfehlungen für die  
Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 17 December 2005 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

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# CEN/TS 14632:2006 (E)

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## **Foreword**

This Technical Specification (CEN/TS 14632:2006) has been prepared by Technical Committee CEN/TC155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

This Technical Specification can be used to support elaboration of national third party certification procedures for GRP products (glass-reinforced thermosetting resins based on unsaturated polyesters) to be used in piping systems for the transport of water, drainage and sewage.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## **CEN/TS 14632:2006 (E)**

### **Introduction**

This Technical Specification covers procedures and requirements for the assessment of conformity of materials, components, joints and assemblies made from GRP (glass-reinforced thermosetting resins based on unsaturated polyesters) intended to be used for drainage, sewerage or water supply. Requirements and test methods for materials, pipes, fittings and joints are specified in the relevant system standards.

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