



**National Standards Authority of Ireland**

IRISH STANDARD

**I.S. EN ISO 15482:2000**

ICS 21.060.10

National Standards  
Authority of Ireland  
Dublin 9  
Ireland

Tel: (01) 807 3800  
Tel: (01) 807 3838

**CROSS RECESSED COUNTERSUNK HEAD  
DRILLING SCREWS WITH TAPPING SCREW  
THREAD (ISO 15482:1999)**

*This Irish Standard was  
published under the  
authority of the National  
Standards Authority of  
Ireland  
and comes into effect on:  
March 10, 2000*

**NO COPYING WITHOUT NSAI  
PERMISSION EXCEPT AS  
PERMITTED BY COPYRIGHT  
LAW**

© NSAI 2000

**Price Code F**

Údarás um Chaighdeáin Náisiúnta na hÉireann



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 15482**

August 1999

---

ICS 21.060.00

English version

## Cross recessed countersunk head drilling screws with tapping screw thread (ISO 15482:1999)

Vis autoperceuses à tête fraisée à empreinte cruciforme,  
avec filetage de vis à tôle (ISO 15482:1999)

Senk-Bohrschrauben mit Kreuzschlitz mit  
Blechsraubengewinde (ISO 15482:1999)

This European Standard was approved by CEN on 16 July 1999.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Central Secretariat: rue de Stassart, 36 B-1050 Brussels**

---

## Foreword

The text of the International Standard ISO 15482:1999 has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2000, and conflicting national standards shall be withdrawn at the latest by February 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

**NOTE FROM CEN/CS:** The foreword is susceptible to be amended on reception of the German language version. The confirmed or amended foreword, and when appropriate, the normative annex ZA for the references to international publications with their relevant European publications will be circulated with the German version.

### Endorsement notice

The text of the International Standard ISO 15482:1999 was approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

**Annex ZA** (normative)  
**Normative references to international publications  
with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 1478	1983	Tapping screws thread	EN ISO 1478	1994
ISO 4042	1999	Fasteners - Electroplated coatings	EN ISO 4042	1999
ISO 7721	1983	Countersunk head screws - Head configuration and gauging	EN 27721	1991

# INTERNATIONAL STANDARD

# ISO 15482

First edition  
1999-08-01

---

---

## Cross recessed countersunk head drilling screws with tapping screw thread

*Vis autoperceuses à tête fraisée à empreinte cruciforme, avec filetage de  
vis à tôle*



Reference number  
ISO 15482:1999(E)

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
  - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-