



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN ISO 15482:2000

ICS 21.060.10

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**CROSS RECESSED COUNTERSUNK HEAD
DRILLING SCREWS WITH TAPPING SCREW
THREAD (ISO 15482:1999)**

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Údarás um Chaighdeán Náisiúnta na hÉireann

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 15482

August 1999

ICS 21.060.00

English version

**Cross recessed countersunk head drilling screws with tapping
screw thread (ISO 15482:1999)**

Vis autoperceuses à tête fraisée à empreinte cruciforme,
avec filetage de vis à tôle (ISO 15482:1999)

Senk-Bohrschrauben mit Kreuzschlitz mit
Blechschaubengewinde (ISO 15482:1999)

This European Standard was approved by CEN on 16 July 1999.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Foreword

The text of the International Standard ISO 15482:1999 has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2000, and conflicting national standards shall be withdrawn at the latest by February 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

NOTE FROM CEN/CS: The foreword is susceptible to be amended on reception of the German language version. The confirmed or amended foreword, and when appropriate, the normative annex ZA for the references to international publications with their relevant European publications will be circulated with the German version.

Endorsement notice

The text of the International Standard ISO 15482:1999 was approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

Annex ZA (normative)
**Normative references to international publications
with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 1478	1983	Tapping screws thread	EN ISO 1478	1994
ISO 4042	1999	Fasteners - Electroplated coatings	EN ISO 4042	1999
ISO 7721	1983	Countersunk head screws - Head configuration and gauging	EN 27721	1991

INTERNATIONAL STANDARD

ISO
15482

First edition
1999-08-01

Cross recessed countersunk head drilling screws with tapping screw thread

*Vis autoperceuses à tête fraisée à empreinte cruciforme, avec filetage de
vis à tôle*



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