



NSAI
Standards

Irish Standard
I.S. EN ISO 14723:2009

Petroleum and natural gas industries - Pipeline transportation systems - Subsea pipeline valves (ISO 14723:2009)

I.S. EN ISO 14723:2009

Incorporating amendments/corrigenda issued since publication:

<i>This document replaces:</i> I.S. EN ISO 14723:2002	<i>This document is based on:</i> EN ISO 14723:2009 EN ISO 14723:2001	<i>Published:</i> 15 June, 2009 25 January, 2002
This document was published under the authority of the NSAI and comes into effect on: 19 August, 2009		ICS number: 75.200
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Price Code: W		
Údarás um Chaighdeáin Náisiúnta na hÉireann		

I.S. EN ISO 14723:2009

EUROPEAN STANDARD

EN ISO 14723

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2009

ICS 75.200

Supersedes EN ISO 14723:2001

English Version

**Petroleum and natural gas industries - Pipeline transportation
systems - Subsea pipeline valves (ISO 14723:2009)**

Industries du pétrole et du gaz naturel - Systèmes de
transport par conduites - Vannes de conduites immergées
(ISO 14723:2009)

Erdöl- und Erdgasindustrie - Rohrleitungstransportsysteme
- Unterwasserarmaturen (ISO 14723:2009)

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Foreword

This document (EN ISO 14723:2009) has been prepared by Technical Committee ISO/TC 67 "Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries" in collaboration with Technical Committee CEN/TC 12 "Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2009, and conflicting national standards shall be withdrawn at the latest by December 2009.

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The text of ISO 14723:2009 has been approved by CEN as a EN ISO 14723:2009 without any modification.

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I.S. EN ISO 14723:2009
INTERNATIONAL
STANDARD

ISO
14723

Second edition
2009-06-15

**Petroleum and natural gas industries —
Pipeline transportation systems —
Subsea pipeline valves**

*Industries du pétrole et du gaz naturel — Systèmes de transport par
conduites — Vannes de conduites immergées*



Reference number
ISO 14723:2009(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 14723 was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 2, *Pipeline transportation systems*.

This second edition cancels and replaces the first edition (ISO 14723:2001), which has been technically revised.

Introduction

This International Standard is based on ISO 14313. It has been developed to address special requirements specific to subsea pipeline valves.

It is necessary that users of this International Standard be aware that further or differing requirements can be required for individual applications. This International Standard is not intended to inhibit a contractor from offering, or the company from accepting, alternative engineering solutions for the individual application. This can be particularly applicable where there is innovative or developing technology. Where an alternative is offered, it is the responsibility of the manufacturer to identify any variations from this International Standard and provide details.

Petroleum and natural gas industries — Pipeline transportation systems — Subsea pipeline valves

1 Scope

This International Standard specifies requirements and gives recommendations for the design, manufacturing, testing and documentation of ball, check, gate and plug valves for subsea application in offshore pipeline systems meeting the requirements of ISO 13623 for the petroleum and natural gas industries.

This International Standard is not applicable to valves for pressure ratings exceeding PN 420 (Class 2500).

2 Conformance

2.1 Rounding

Except as otherwise required by this International Standard, to determine conformance with the specified requirements, observed or calculated values shall be rounded to the nearest unit in the last right-hand place of figures used in expressing the limiting value, in accordance with the rounding method of ISO 31-0:1992, Annex B, Rule A.

2.2 Compliance to standard

A quality system should be applied to assist compliance with the requirements of this International Standard.

NOTE ISO/TS 29001 gives sector-specific guidance on quality management systems.

The manufacturer shall be responsible for complying with all of the applicable requirements of this International Standard. It shall be permissible for the purchaser to make any investigation necessary in order to be assured of compliance by the manufacturer and to reject any material that does not comply.

3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7-1, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 31-0:1992, *Quantities and Units — Part 0: General Principles*

ISO 148-1, *Metallic materials — Charpy pendulum impact test — Part 1: Test method*

ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 5208:2008, *Industrial valves — Pressure testing of metallic valves*

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