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# Centrifugal pumps for petroleum, petrochemical and natural gas industries (ISO 13709:2009)

## I.S. EN ISO 13709:2009

*Incorporating amendments/corrigenda issued since publication:*

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English Version

## Centrifugal pumps for petroleum, petrochemical and natural gas industries (ISO 13709:2009)

Pompes centrifuges pour les industries du pétrole, de la pétrochimie et du gaz naturel (ISO 13709:2009)

Kreiselpumpen für den Einsatz in der Erdöl-, petrochemischen und Erdgasindustrie (ISO 13709:2009)

This European Standard was approved by CEN on 10 October 2009.

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**Contents**

Page

**Foreword.....3**

## **Foreword**

This document (EN ISO 13709:2009) has been prepared by Technical Committee ISO/TC 115 "Pumps" in collaboration with Technical Committee CEN/TC 12 "Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

### **Endorsement notice**

The text of ISO 13709:2009 has been approved by CEN as a EN ISO 13709:2009 without any modification.

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**Centrifugal pumps for petroleum,  
petrochemical and natural gas industries**

*Pompes centrifuges pour les industries du pétrole, de la pétrochimie et  
du gaz naturel*



Reference number  
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# Contents

Page

Foreword .....	v
Introduction.....	vi
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	4
4 General .....	11
4.1 Unit responsibility .....	11
4.2 Classification and designation .....	11
5 Requirements.....	18
5.1 Units .....	18
5.2 Statutory requirements .....	18
5.3 Requirements.....	19
6 Basic design .....	19
6.1 General .....	19
6.2 Pump types .....	23
6.3 Pressure casings.....	24
6.4 Nozzles and pressure casing connections.....	27
6.5 External nozzle forces and moments .....	30
6.6 Rotors .....	37
6.7 Wear rings and running clearances .....	38
6.8 Mechanical shaft seals.....	39
6.9 Dynamics.....	43
6.10 Bearings and bearing housings.....	56
6.11 Lubrication .....	61
6.12 Materials .....	61
6.13 Nameplates and rotation arrows.....	66
7 Accessories .....	67
7.1 Drivers .....	67
7.2 Couplings and guards.....	70
7.3 Baseplates.....	71
7.4 Instrumentation .....	74
7.5 Piping and appurtenances.....	74
7.6 Special tools .....	76
8 Inspection, testing, and preparation for shipment .....	76
8.1 General .....	76
8.2 Inspection.....	77
8.3 Testing.....	79
8.4 Preparation for shipment.....	86
9 Specific pump types.....	87
9.1 Single-stage overhung pumps.....	87
9.2 Between-bearings pumps (types BB1, BB2, BB3 and BB5) .....	88
9.3 Vertically suspended pumps (types VS1 through VS7) .....	93
10 Vendor's data .....	99
10.1 General .....	99
10.2 Proposals .....	100
10.3 Contract data .....	103

<b>Annex A</b> (informative) <b>Specific speed and suction-specific speed</b> .....	<b>105</b>
<b>Annex B</b> (normative) <b>Cooling water and lubrication system schematics</b> .....	<b>106</b>
<b>Annex C</b> (normative) <b>Hydraulic power recovery turbines</b> .....	<b>115</b>
<b>Annex D</b> (normative) <b>Standard baseplates</b> .....	<b>119</b>
<b>Annex E</b> (informative) <b>Inspector's checklist</b> .....	<b>121</b>
<b>Annex F</b> (normative) <b>Criteria for piping design</b> .....	<b>123</b>
<b>Annex G</b> (informative) <b>Materials class selection guidance</b> .....	<b>137</b>
<b>Annex H</b> (normative) <b>Materials and material specifications for pump parts</b> .....	<b>139</b>
<b>Annex I</b> (normative) <b>Lateral analysis</b> .....	<b>147</b>
<b>Annex J</b> (normative) <b>Determination of residual unbalance</b> .....	<b>154</b>
<b>Annex K</b> (informative) <b>Shaft stiffness and bearing system life</b> .....	<b>160</b>
<b>Annex L</b> (informative) <b>Vendor drawing and data requirements</b> .....	<b>166</b>
<b>Annex M</b> (informative) <b>Test data summary</b> .....	<b>175</b>
<b>Annex N</b> (informative) <b>Pump datasheets and electronic data exchange</b> .....	<b>179</b>
<b>Bibliography</b> .....	<b>181</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 13709 was prepared by Technical Committee ISO/TC 115, *Pumps*, Subcommittee SC 3, *Installation and special application*, in collaboration with Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, SC 6, *Processing equipment and systems*.

This second edition cancels and replaces the first edition (ISO 13709:2003), which has been technically revised.

## **Introduction**

It is necessary that users of this International Standard be aware that further or differing requirements can be needed for individual applications. This International Standard is not intended to inhibit a vendor from offering, or the purchaser from accepting, alternative equipment or engineering solutions for the individual application. This can be particularly appropriate where there is innovative or developing technology. Where an alternative is offered, it is necessary that the vendor identify any variations from this International Standard and provide details.

A bullet ( ) at the beginning of a clause or subclause indicates that either a decision is required or the purchaser is required to provide further information. It is necessary that this information should be indicated on data sheets or stated in the enquiry or purchase order (see examples in Annex N).

In this International Standard, where practical, US Customary, or other, units are included in parentheses for information.

# Centrifugal pumps for petroleum, petrochemical and natural gas industries

## 1 Scope

This International Standard specifies requirements for centrifugal pumps, including pumps running in reverse as hydraulic power recovery turbines, for use in petroleum, petrochemical and gas industry process services.

This International Standard is applicable to overhung pumps, between-bearings pumps and vertically suspended pumps (see Table 1). Clause 9 provides requirements applicable to specific types of pump. All other clauses of this International Standard are applicable to all pump types. Illustrations are provided of the various specific pump types and the designations assigned to each specific type.

Relevant industry operating experience suggests pumps produced to this International Standard are cost effective when pumping liquids at conditions exceeding any one of the following:

· discharge pressure (gauge)	1 900 kPa (275 psi; 19,0 bar)
· suction pressure (gauge)	500 kPa (75 psi; 5,0 bar)
· pumping temperature	150 °C (300 °F)
· rotative speed	3 600 r/min
· rated total head	120 m (400 ft)
· impeller diameter, overhung pumps	330 mm (13 in)

NOTE For sealless pumps, reference can be made to API Std 685. For heavy duty pump applications in industries other than petroleum, petrochemical and gas processing, reference can be made to ISO 9905.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7-1, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 261, *ISO general purpose metric screw threads — General plan*

ISO 262, *ISO general purpose metric screw threads — Selected sizes for screws, bolts and nuts*

ISO 281:2007, *Rolling bearings — Dynamic load ratings and rating life*

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