

**ELECTROMAGNETIC COMPATIBILITY** 

(EMC) - PRODUCT FAMILY STANDARD

FOR MACHINE TOOLS -- PART 1:

IRISH STANDARD

I.S. EN 50370-1:2007

ICS 25.080.01 33.100.10

National Standards Authority of Ireland Glasnevin, Dublin 9 Ireland

Tel: +353 1 807 3800 Fax: +353 1 807 3838 http://www.nsai.ie

Sales http://www.standards.ie

This Irish Standard was published under the authority of the National Standards Authority of Ireland and comes into effect on: 25 February 2007

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# EUROPEAN STANDARD

# EN 50370-1

# NORME EUROPÉENNE

# EUROPÄISCHE NORM

April 2005

ICS 25.080.01; 33.100.10

English version

# Electromagnetic compatibility (EMC) – Product family standard for machine tools Part 1: Emission

Compatibilité électromagnétique (CEM) – Norme de famille de produits pour les machines-outils Partie 1: Emission Elektromagnetische Verträglichkeit (EMV) – Produktfamiliennorm für Werkzeugmaschinen Teil 1: Störaussendung

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# CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

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### Foreword

This European Standard was prepared by the Technical Committee CENELEC TC 210, Electromagnetic compatibility (EMC).

The text of the draft was submitted to the formal vote and was approved by CENELEC as EN 50370-1 on 2005-02-01.

The following dates were fixed:

-	latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2006-02-01
-	latest date by which the national standards conflicting with the EN have to be withdrawn	(dow)	2008-02-01

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and covers essential requirements of EC Directive 89/336/EEC. See Annex ZZ.

The purpose of this product family standard is

- to establish uniform requirements for the electromagnetic emission of the machine tools contained in the scope,
- to fix test specifications of emission,
- to refer to Basic Standards for methods of testing,
- to standardise conditions during the tests and test report format for the assessment of conformity.

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## 1 Scope

This standard deals with the electromagnetic emission (radio frequency protection) of machine tools, excluding electro discharge machines (EDM), designed exclusively for industrial and similar purposes that use electricity, the rated voltage of the machine tool not exceeding 1 000 V AC or 1 500 V DC between lines.

Machine tools may incorporate motors, heating elements or their combination, may contain electric or electronic circuitry, and may be powered by the mains, or any other electrical power source.

This standard does not cover fixed installations as defined in the Guide to the Application of Directive 89/336/EEC, published by the European Commission.

Emission requirements in the frequency range 9 kHz to 400 GHz are covered. No measurements need to be performed at frequencies where no requirements are specified.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 55011	Industrial, scientific and medical (ISM) radio-frequency equipment – Radio disturbance characteristics – Limits and methods of measurement (CISPR 11, mod.)
EN 55022	Information technology equipment – Radio disturbance characteristics – Limits and methods of measurement (CISPR 22, mod.)
EN 61800-3	Adjustable speed electrical power drive systems — Part 3: EMC product standard including specific test methods (IEC 61800-3)
CISPR 16-1	Specification for radio disturbance and immunity measuring apparatus and methods — Part 1: Radio disturbance and immunity measuring apparatus

## **3** Definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

#### machine tool (MT)

machine, not portable as a whole during its operation, driven by an external electrical energy source and intended to work typically metal products in the solid state, with material removal (cutting processes as turning, milling, grinding, drilling, machining...) or without material removal (forming processes as bending, forging, etc.)

The machine tool is normally equipped with a power supply, an electrical and electronic assembly for power and control and one or more power drive systems for the movement of mobile elements or parts



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