



NSAI
Standards

Irish Standard
I.S. EN 60749-20:2009

Semiconductor devices - Mechanical
and climatic test methods -- Part 20:
Resistance of plastic encapsulated
SMDs to the combined effect of
moisture and soldering heat (IEC 60749
-20:2008 (EQV))

I.S. EN 60749-20:2009

Incorporating amendments/corrigenda issued since publication:

<i>This document replaces:</i> EN 60749-20:2003	<i>This document is based on:</i> EN 60749-20:2009 EN 60749-20:2003	<i>Published:</i> 26 November, 2009 25 February, 2007
This document was published under the authority of the NSAI and comes into effect on: 2 February, 2010		ICS number: 31.080.01
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Údarás um Chaighdeáin Náisiúnta na hÉireann		

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60749-20

November 2009

ICS 31.080.01

Supersedes EN 60749-20:2003

English version

**Semiconductor devices -
Mechanical and climatic test methods -
Part 20: Resistance of plastic encapsulated SMDs
to the combined effect of moisture and soldering heat
(IEC 60749-20:2008)**

Dispositifs à semiconducteurs -
Méthodes d'essais mécaniques
et climatiques -
Partie 20: Résistance
des CMS à boîtiers plastique
à l'effet combiné de l'humidité
et de la chaleur de brasage
(CEI 60749-20:2008)

Halbleiterbauelemente -
Mechanische und klimatische
Prüfverfahren -
Teil 20: Beständigkeit kunststoffverkappter
oberflächenmontierbarer Bauelemente
(SMD) gegenüber der kombinierten
Beanspruchung von Feuchte
und Lötwärme
(IEC 60749-20:2008)

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: Avenue Marnix 17, B - 1000 Brussels

I.S. EN 60749-20:2009

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Foreword

The text of document 47/1989/FDIS, future edition 2 of IEC 60749-20, prepared by IEC TC 47, Semiconductor devices, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60749-20 on 2009-09-01.

This European Standard supersedes EN 60749-20:2003.

The main changes are as follows:

- to reconcile certain classifications of EN 60749-20 and those of IPC/JEDEC J-STD-020C;
- reference EN 60749-35 instead of Annex A of EN 60749-20:2003;
- update for lead-free solder;
- correct certain errors in EN 60749-20:2003.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2010-06-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2012-09-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60749-20:2008 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-20	2008	Environmental testing - Part 2-20: Tests - Test T: Test methods for solderability and resistance to soldering heat of devices with leads	EN 60068-2-20	2008
IEC 60749-3	- ¹⁾	Semiconductor devices - Mechanical and climatic test methods - Part 3: External visual examination	EN 60749-3	2002 ²⁾
IEC 60749-35	- ¹⁾	Semiconductor devices - Mechanical and climatic test methods - Part 35: Acoustic microscopy for plastic encapsulated electronic components	EN 60749-35	2006 ²⁾

¹⁾ Undated reference.

²⁾ Valid edition at date of issue.

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SEMICONDUCTOR DEVICES – MECHANICAL AND CLIMATIC TEST METHODS –

Part 20: Resistance of plastic encapsulated SMDs to the combined effect of moisture and soldering heat

FOREWORD

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International Standard IEC 60749-20 has been prepared by IEC technical committee 47: Semiconductor devices.

This second edition cancels and replaces the first edition published in 2002 and constitutes a technical revision. The main changes are as follows:

- to reconcile certain classifications of IEC 60749-20 and those of IPC/JEDEC J-STD-020C;
- reference IEC 60749-35 instead of Annex A of IEC 60749-20, Edition 1;
- update for lead-free solder;
- correct certain errors in the original Edition 1.

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The text of this standard is based on the following documents:

FDIS	Report on voting
47/1989/FDIS	47/2003/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all the parts in the IEC 60749 series, under the general title *Semiconductor devices – Mechanical and climatic test methods*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

SEMICONDUCTOR DEVICES – MECHANICAL AND CLIMATIC TEST METHODS –

Part 20: Resistance of plastic encapsulated SMDs to the combined effect of moisture and soldering heat

1 Scope

This part of IEC 60749 provides a means of assessing the resistance to soldering heat of semiconductors packaged as plastic encapsulated surface mount devices (SMDs). This test is destructive.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-20:2008, *Environmental testing – Part 2-20: Tests – Test T: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60749-3, *Semiconductor devices – Mechanical and climatic test methods – Part 3: External visual inspection*

IEC 60749-35, *Semiconductor devices – Mechanical and climatic test methods – Part 35: Acoustic microscopy for plastic encapsulated electronic components*

3 General description

Package cracking and electrical failure in plastic encapsulated SMDs can result when soldering heat raises the vapour pressure of moisture which has been absorbed into SMDs during storage. These problems are assessed. In this test method, SMDs are evaluated for heat resistance after being soaked in an environment which simulates moisture being absorbed while under storage in a warehouse or dry pack.

4 Test apparatus and materials

4.1 Humidity chamber

The humidity chamber shall provide an environment complying with the temperature and relative humidity defined in 5.3.

4.2 Reflow soldering apparatus

The infrared convection, the convection and the vapour-phase reflow soldering apparatus shall provide temperature profiles complying with the conditions of soldering heat defined in 5.4.2 and 5.4.3. The settings of the reflow soldering apparatus shall be adjusted by temperature profiling of the top surface of the specimen while it is undergoing the soldering heat process, measured as shown in Figure 1.

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