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# Industrial valves - Actuators - Part 2: Electric actuators for industrial valves - Basic requirements

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## Industrial valves - Actuators - Part 2: Electric actuators for industrial valves - Basic requirements

Robinetterie industrielle - Actionneurs - Partie 2:  
Actionneurs électriques pour robinetterie industrielle -  
Prescriptions de base

Industriarmaturen - Antriebe - Teil 2: Elektrische Antriebe  
für Industriarmaturen - Grundanforderungen

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## Contents

	Page
<b>Foreword.....</b>	<b>4</b>
<b>1 Scope .....</b>	<b>5</b>
<b>2 Normative references .....</b>	<b>5</b>
<b>3 Classification/Designation.....</b>	<b>5</b>
<b>3.1 General.....</b>	<b>5</b>
<b>3.2 Type: Part-turn, multi-turn or linear.....</b>	<b>5</b>
<b>3.3 Actuator duty classification.....</b>	<b>6</b>
<b>3.3.1 General.....</b>	<b>6</b>
<b>3.3.2 Class A: On-off.....</b>	<b>6</b>
<b>3.3.3 Class B: Inching/positioning .....</b>	<b>6</b>
<b>3.3.4 Class C: Modulating .....</b>	<b>6</b>
<b>3.3.5 Class D: Continuous modulating .....</b>	<b>6</b>
<b>3.4 Action on loss of external electric power .....</b>	<b>6</b>
<b>3.4.1 Standard action.....</b>	<b>6</b>
<b>3.4.2 Fail safe action .....</b>	<b>6</b>
<b>4 Design requirements .....</b>	<b>6</b>
<b>4.1 Endurance .....</b>	<b>6</b>
<b>4.1.1 General.....</b>	<b>6</b>
<b>4.1.2 Part turn actuators.....</b>	<b>7</b>
<b>4.1.3 Multi-turn actuators .....</b>	<b>7</b>
<b>4.1.4 Linear actuators .....</b>	<b>8</b>
<b>4.2 Environmental conditions.....</b>	<b>8</b>
<b>4.2.1 General.....</b>	<b>8</b>
<b>4.2.2 Ambient temperature and humidity .....</b>	<b>8</b>
<b>4.2.3 Altitude.....</b>	<b>8</b>
<b>4.2.4 Enclosure protection .....</b>	<b>8</b>
<b>4.2.5 Hazardous areas .....</b>	<b>8</b>
<b>4.2.6 External corrosion protection .....</b>	<b>9</b>
<b>4.2.7 Vibrations, shock and seismic conditions .....</b>	<b>9</b>
<b>4.3 Actuator attachment.....</b>	<b>9</b>
<b>4.3.1 Part-turn actuators.....</b>	<b>9</b>
<b>4.3.2 Multi-turn actuators .....</b>	<b>10</b>
<b>4.3.3 Linear actuators .....</b>	<b>10</b>
<b>4.4 Standard closing direction .....</b>	<b>11</b>
<b>4.5 Fail safe direction .....</b>	<b>11</b>
<b>4.6 Electrical connections — cable entries .....</b>	<b>12</b>
<b>4.7 Performance .....</b>	<b>12</b>
<b>4.7.1 Power supply tolerances .....</b>	<b>12</b>
<b>4.7.2 Actuator duty performances .....</b>	<b>12</b>
<b>4.7.3 Operating time and speed .....</b>	<b>14</b>
<b>4.8 Basic requirements.....</b>	<b>14</b>
<b>4.8.1 Motors .....</b>	<b>14</b>
<b>4.8.2 Gearing and lubrication .....</b>	<b>14</b>
<b>4.8.3 Manual operation .....</b>	<b>15</b>
<b>4.8.4 Travel limitation .....</b>	<b>15</b>
<b>4.8.5 Torque/Thrust limitation .....</b>	<b>15</b>
<b>4.8.6 End stop adjustment for part-turn and linear actuators .....</b>	<b>15</b>
<b>4.8.7 Local position indication .....</b>	<b>15</b>
<b>5 Optional equipment .....</b>	<b>16</b>

5.1	General .....	16
5.2	Anti-condensation heater .....	16
5.3	Local position indication (for multi-turn or linear actuators) .....	16
5.4	Position transmitter.....	16
5.5	Actuator running transmitter.....	16
5.6	Additional position and/or torque signalling.....	16
5.7	Local control station .....	16
5.8	Actuator electrical controls.....	16
5.8.1	General .....	16
5.8.2	Positioner .....	17
5.8.3	Controller.....	17
5.8.4	Speed Control .....	17
5.8.5	Field Bus system interface .....	17
5.8.6	Torque transmitter (analogue or digital) .....	17
5.8.7	Actuator performance data logger .....	17
6	Conformity assessment.....	17
6.1	General .....	17
6.2	Type tests .....	18
6.3	Control of production process and quality system .....	18
7	Marking .....	19
8	Documentation .....	20
	<b>Annex A (normative) Endurance test procedure .....</b>	<b>21</b>
A.1	General .....	21
A.2	Test equipment .....	21
A.3	Test conditions .....	21
A.4	Test procedure.....	21
A.5	Acceptance criteria .....	21
	<b>Annex B (informative) Actuator selection guidelines .....</b>	<b>22</b>
B.1	General .....	22
B.2	Selection parameters .....	22
B.2.1	General .....	22
B.2.2	Valve Questions.....	22
B.2.3	Actuator Questions .....	23
B.3	Ancillary Questions .....	23
B.4	Environmental conditions (as indicated in 4.2).....	23
B.5	Actuator selection .....	23
	<b>Bibliography.....</b>	<b>24</b>

## Foreword

This document (EN 15714-2:2009) has been prepared by Technical Committee CEN/TC 69 "Industrial valves", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2010, and conflicting national standards shall be withdrawn at the latest by April 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## 1 Scope

This document provides basic requirements for electric valve actuators, used for on-off and control valves. It includes guidelines for classification, design, enclosure and corrosion protection, and methods for conformity assessment.

Combinations of electric multi-turn actuators and gearboxes supplied by the actuator manufacturer are within the scope of this document. In all other cases this European Standard applies to the electric actuator only.

It does not cover: solenoid actuators, electro-hydraulic actuators and electric actuators which are integral in the design of valves.

Other requirements or conditions of use different from those indicated in this document should be agreed between the purchaser and the manufacturer/supplier, prior to order.

The terms and definitions applicable to this European Standard are given in EN 15714-1.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 12570, *Industrial valves — Method for sizing the operating element*

EN 60529, *Degrees of protection provided by enclosures (IP Code) (IEC 60529:1989)*

EN ISO 5210:1996, *Industrial valves — Multi-turn valve actuator attachments (ISO 5210:1991)*

EN ISO 5211, *Industrial valves — Part-turn valve actuator attachments (ISO 5211:2001)*

## 3 Classification/Designation

### 3.1 General

Electric valve actuators are classified per type, duty and action as detailed below.

### 3.2 Type: Part-turn, multi-turn or linear

**3.2.1** Part-turn: An actuator which transmits torque to the valve for less than one revolution. It does not have to be capable of withstanding thrust. A combination of a multi-turn actuator plus a part-turn gearbox can be considered, for the sake of this European Standard, a part-turn actuator.

**3.2.2** Multi-turn actuator: An actuator which transmits torque to the valve/gearbox for at least one revolution. It may be capable of withstanding thrust. A combination of a multi-turn actuator plus a multi-turn gearbox can be considered, for the sake of this European Standard, a multi-turn actuator.

**3.2.3** Linear actuator: An actuator which transmits thrust to the valve for a defined linear stroke. A combination of a multi-turn actuator plus a linear drive can be considered, for the sake of this European Standard, a linear actuator.



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