



National Standards Authority of Ireland
Údarás um Chaighdeán Náisiúnta na hÉireann

IRISH STANDARD

I.S. EN 1715-1:2008

ICS 77.150.10

**ALUMINIUM AND ALUMINIUM ALLOYS -
DRAWING STOCK - PART 1: GENERAL
REQUIREMENTS AND TECHNICAL
CONDITIONS FOR INSPECTION AND
DELIVERY**

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*This Irish Standard was
published under the authority
of the National Standards
Authority of Ireland and
comes into effect on:
2 July 2008*

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English Version

Aluminium and aluminium alloys - Drawing stock - Part 1: General requirements and technical conditions for inspection and delivery

Aluminium et alliages d'aluminium - Fil machine - Partie 1:
Exigences générales et conditions techniques de contrôle
et de livraison

Aluminium und Aluminiumlegierungen - Vordraht - Teil 1:
Allgemeine Anforderungen und Technische
Lieferbedingungen

This European Standard was approved by CEN on 14 March 2008.

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Foreword

This document (EN 1715-1:2008) has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2008, and conflicting national standards shall be withdrawn at the latest by October 2008.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1715-1:1997.

Within its programme of work, Technical Committee CEN/TC 132 entrusted CEN/TC 132/WG 4 "Wires and drawing stock" to revise EN 1715-1:1997.

Besides editorial adjustments in the text and update of normative references, the following changes have been made:

- Scope: maximum unit mass increased from 3 t to 4 t. Addition of metal spraying and food packaging applications. Addition of hot extruded rod (HER).
- Clause 2: addition of EN 12258-1, EN 14242, EN 14726, EN ISO 18273
- Clause 4: amended
- Clause 5: amended
- Table 1: deleted
- Table 2: becomes Table 1
- Clause 6: amended
- Clause 7: in 7.2 deletion of 7.2.1 to 7.2.2.3
- Clause 10: title amended

EN 1715 comprises the following parts under the general title "*Aluminium and aluminium alloys – Drawing stock*":

- *Part 1: General requirements and technical conditions for inspection and delivery*
- *Part 2: Specific requirements for electrical applications*
- *Part 3: Specific requirements for mechanical uses (excluding welding)*
- *Part 4: Specific requirements for welding applications*

— *Part 5: Specific requirements for aluminium food packaging*¹⁾

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¹⁾ Under preparation.

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