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Údarás um Chaighdeán Náisiúnta na hÉireann

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**COMPONENTS FOR SLINGS - SAFETY - PART  
2: FORGED STEEL LIFTING HOOKS WITH  
LATCH, GRADE 8**

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**EUROPEAN STANDARD**

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## **Components for slings - Safety - Part 2: Forged steel lifting hooks with latch, Grade 8**

Accessoires pour élingues - Sécurité - Partie 2: Crochets  
de levage en acier forgé à linguet, Classe 8

Einzelteile für Anschlagmittel - Sicherheit - Teil 2:  
Geschmiedete Haken mit Sicherungsklappe, Güteklasse 8

This European Standard was approved by CEN on 21 May 2000 and includes Amendment 1 approved by CEN on 21 February 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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## Foreword

This document (EN 1677-2:2000+A1:2008) has been prepared by Technical Committee CEN/TC 168 “Chains, ropes, webbing, slings and accessories - Safety”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2008, and conflicting national standards shall be withdrawn at the latest by October 2008.

This document includes Amendment 1, approved by CEN on 2008-02-21.

This document supersedes EN 1677-2:2000.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** and **A1**.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document.

The other Parts of EN 1677 for components for slings are:

- Part 1: Forged steel components - Grade 8
- Part 3: Forged steel self-locking hooks - Grade 8
- Part 4: Links - Grade 8
- Part 5: Forged steel lifting hooks with latch - Grade 4
- Part 6: Links - Grade 4

Annexes A and B of this European Standard are informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## Introduction

This European Standard has been prepared to be a harmonized standard providing one means of complying with the essential safety requirements of the Machinery Directive and associated EFTA regulations.

The hooks covered by this Part of EN 1677 are normally supplied to be part of a sling, but they may also be used for other applications. In such instances it is important that the hook design is checked to ensure its fitness for the intended use.

The extent to which hazards are covered is indicated in the scope. In addition, lifting equipment shall conform as appropriate to EN 292 for hazards that are not covered by this standard.

## 1 Scope

This Part of EN 1677 specifies requirements for forged steel lifting hooks with latch of grade 8 having eye or clevis and pin up to 63 t WLL, mainly for use in:

- chain slings according to EN 818-4
- steel wire rope slings according to prEN 13414-1:1999
- textile slings according to prEN 1492-1:2000, prEN 1492-2:2000

intended for lifting objects, materials or goods.

This Part of EN 1677 does not apply to hand forged hooks.

The hazards covered by this Part of EN 1677 are identified in clause 4.

Annex A is informative, and gives the bases for calculation of hook dimensions.

Annex B is informative, and gives an example of a designation system for hooks of grade 8.

**[A<sub>1</sub>]** Annexes ZA and ZB give **[A<sub>1</sub>]** the relationship with EU-Directives.

## 2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 292-1, Safety of machinery - Basic concepts - General principles for design - Part 1: Basic terminology, methodology

EN 292-2:1991/A1:1995, Safety of machinery - Basic concepts - General principles for design - Part 2: Technical principles and specifications (Amendment 1: 1995)

EN 818-4, Short-link chain for lifting purposes – Safety - Part 4: Chain slings Grade 8

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