



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 8510-2:2010

# Adhesives - Peel test for a flexible-bonded-to-rigid test specimen assembly - Part 2: 180 degree peel (ISO 8510-2:2006)

## I.S. EN ISO 8510-2:2010

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

**The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:**

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

<i>This document replaces:</i> EN 28510-2:1993	<i>This document is based on:</i> EN ISO 8510-2:2010 EN 28510-2:1993	<i>Published:</i> 8 September, 2010 28 January, 1994
This document was published under the authority of the NSAI and comes into effect on: 20 September, 2010		ICS number: 83.180
<b>NSAI</b> 1 Swift Square, Northwood, Santry Dublin 9	T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie W NSAI.ie	<b>Sales:</b> T +353 1 857 6730 F +353 1 857 6729 W standards.ie
Údarás um Chaighdeáin Náisiúnta na hÉireann		

English Version

**Adhesives - Peel test for a flexible-bonded-to-rigid test specimen  
assembly - Part 2: 180 degree peel (ISO 8510-2:2006)**

Adhésifs - Essai de pelage pour un assemblage collé  
flexible-sur-rigide - Partie 2: Pelage à 180 degrés (ISO  
8510-2:2006)

Klebstoffe - Schälprüfung für flexibel/starr geklebte Proben  
- Teil 2: 180 Grad-Schälversuch (ISO 8510-2:2006)

This European Standard was approved by CEN on 12 August 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: Avenue Marnix 17, B-1000 Brussels**

## **Contents**

**Page**

<b>Foreword.....</b>	<b>3</b>
----------------------	----------

## **Foreword**

The text of ISO 8510-2:2006 has been prepared by Technical Committee ISO/TC 61 “Plastics” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 8510-2:2010 by Technical Committee CEN/TC 193 “Adhesives” the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2011, and conflicting national standards shall be withdrawn at the latest by March 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 28510-2:1993.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

### **Endorsement notice**

The text of ISO 8510-2:2006 has been approved by CEN as a EN ISO 8510-2:2010 without any modification.

*This page is intentionally left BLANK.*

I.S. EN ISO 8510-2:2010  
**INTERNATIONAL  
STANDARD**

**ISO  
8510-2**

Second edition  
2006-12-01

---

---

**Adhesives — Peel test for a  
flexible-bonded-to-rigid test specimen  
assembly —**

**Part 2:  
180° peel**

*Adhésifs — Essai de pelage pour un assemblage collé  
flexible-sur-rigide —*

*Partie 2: Pelage à 180°*



Reference number  
ISO 8510-2:2006(E)

© ISO 2006

**I.S. EN ISO 8510-2:2010**

**ISO 8510-2:2006(E)**

**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO 2006

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland



## Contents

Page

Foreword.....	iv
1 Scope .....	1
2 Normative references .....	1
3 Principle .....	1
4 Apparatus .....	1
5 Test specimens .....	2
6 Conditioning and testing atmosphere .....	3
7 Procedure .....	3
8 Expression of results .....	3
9 Precision.....	4
10 Test report .....	4
Bibliography .....	6

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 8510-2 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 11, *Products*.

This second edition cancels and replaces the first edition (ISO 8510-2:1990), Clause 2 and Figure 1 of which have been revised. In addition, minor editorial changes have been made in the text.

ISO 8510 consists of the following parts, under the general title *Adhesives — Peel test for a flexible-bonded-to-rigid test specimen assembly*:

- *Part 1: 90° peel*
- *Part 2: 180° peel*

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- Looking for additional Standards? Visit Intertek Inform Infostore
  - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-