

Irish Standard I.S. EN 778:2009

Domestic gas-fired forced convection air heaters for space heating not exceeding a net heat input of 70 kW, without a fan to assist transportation of combustion air and/or combustion products

© NSAI 2009

No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/corrigenda issued since publication:

This document replaces: EN 778:1998

This document is based on: EN 778:2009

EN 778:1998

Published: 21 October, 2009

10 July, 1998

This document was published under the authority of the NSAI and comes into effect on: 10 November, 2009

ICS number: 97.100.20

NSAI

1 Swift Square, Northwood, Santry Dublin 9 T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie

W NSAl.ie

Sales:

T +353 1 857 6730 F +353 1 857 6729 W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN 778

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2009

ICS 97.100.20

Supersedes EN 778:1998

English Version

Domestic gas-fired forced convection air heaters for space heating not exceeding a net heat input of 70 kW, without a fan to assist transportation of combustion air and/or combustion products

Générateurs d'air chaud à convection forcée utilisant les combustibles gazeux pour le chauffage de locaux à usage d'habitation de débit calorifique sur Hi inférieur ou égal à 70 kW, sans ventilateur pour aider l'alimentation en air comburant et/ou l'évacuation des produits de combustion Gasbefeuerte Warmlufterzeuger mit erzwungener Konvektion zum Beheizen von Räumen für den häuslichen Gebrauch mit einer Nennwärmebelastung nicht über 70 kW, ohne Gebläse zur Beförderung der Verbrennungsluft und/oder der Abgase

This European Standard was approved by CEN on 12 September 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 778:2009 (E)

Con	tents		
Forew	reword		
1	Scope	6	
2	Normative references	7	
3 3.1 3.2	Terms and definitionsAppliance and its constituent parts	8	
3.3 3.4	Operation of the appliance	13 15	
3.5 3.6	Conditions of operation and measurement Marking of the appliance and packaging	17	
4 4.1 4.2	ClassificationClassification of gasesClassification of appliance	17	
5 5.1	Construction and design requirements	21	
5.2 5.3 5.4	Adjusting, control and safety deviceslgnition devices	31	
5.5 5.6 5.7	Start-gas flame establishment	32 33	
5.8 5.9 5.10	Facility for remote control Thermostats and control of air temperature	34 34	
6 6.1 6.2	Operational requirements	35 35	
7 7.1 7.2	Test methodsGeneralConstruction and design	42	
7.3 7.4	Safety of operation Efficiency		
8 8.1 8.2	Marking and instructions Marking of the appliance Marking of the packaging	87	
8.3 8.4	Utilization of symbols on the appliance and packaging	89 91	
9 9.1 9.2	Evaluation of POCED conformity and their associated terminals General Type testing	93	
9.3	Factory production control (FPC)	93	
A.1	General	96	
A.2 A.3	Categories listed in the body of the standard and marketed in different countries Appliance supply pressures corresponding to the categories given in A.2	98	
A.4 A.5	Special categories marketed nationally or locally Test gases corresponding to the special categories given in A.4		

EN 778:2009 (E)

A.6	Gas connections in the various countries	108
A .7	Flue connections in the various countries	110
Annes	B (informative) Equivalence rules)	111
B.1	Conversion to categories within a restricted Wobbe index range	
B.2	Conversion to categories within an identical Wobbe index range	
B.3	Conversion to categories within a wider Wobbe index range	
Annex	C (informative) A-deviations	113
C.1	General	
C.2	Switzerland	113
Annex	CD (normative) Special national conditions	114
D.1	Special national conditions	
D.2	Belgium	
D.3	ltaly	114
D.4	Poland	114
Annex	κ E (informative) Identification of gas types in use in various countries	115
Annex	F (informative) National solutions for countries whose national bodies are Affiliate	
	Members of CEN	
F.1	Categories listed in the body of the standard and marketed in different countries	
F.2	Appliance supply pressures corresponding to the categories given in F.1	
F.3	Special categories marketed nationally or locally	
F.4	Gases and test pressures corresponding to the special categories given in F.3	116
Annex	G (informative) Calculation of conversions of NOx	117
Annex	κ Η (informative) An example of sampling plans	118
H.1	Sampling plans	118
H.2	Inspection levels and procedures	
Annex	c ZA (informative)	120
Annex	α ZB (normative) Clauses of this European Standard addressing the provisions of the EU	
	Construction Products Directive	122
ZB.1	Scope and relevant characteristics	122
ZB.2	Procedure(s) for attestation of conformity of [construction products]	124
ZB.3	CE marking and labelling	126
Biblio	graphy	128

Foreword

This document (EN 778:2009) has been prepared by Technical Committee CEN/TC 180 "Domestic and non-domestic gas fired air heaters and non-domestic gas fired overhead radiant heaters", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2010, and conflicting national standards shall be withdrawn at the latest by April 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 778:1998.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, and Annex ZB, which are integral parts of this document.

This revision modifies EN 778:1998. It has been prepared to incorporate requirements for combustion products evacuation ducts, POCEDs, supplied as an integral part of the system to support the EU Directive 89/106/EEC on construction products under mandate M 105. To this end, it extends the scope of the standard to cover type B_4 appliances.

Furthermore, the opportunity presented by this revision has been taken to update the standard in respect to EN 437:2003.

NOTE For countries requesting special categories (specified in EN 437:2003), the absence of specific information concerning A.3.3 and A.3.4 implies that the general requirements described in the body of the standard (see 4.1.1, 4.2.2, 4.2.3 and 4.2.5) also apply to these special categories.

- EN 525, Non-domestic direct gas-fired forced convection air heaters for space heating not exceeding a net heat input of 300 kW
- EN 621, Non-domestic gas-fired forced convection air heaters for space heating not exceeding a net heat input of 300 kW, without a fan to assist transportation of combustion air and/or combustion products
- EN 1020, Non-domestic gas-fired forced convection air heaters for space heating not exceeding a net heat input of 300 kW, incorporating a fan to assist transportation of combustion air and/or combustion products
- EN 1196, Domestic and non-domestic gas-fired air heaters Supplementary requirements for condensing air heaters
- EN 1319, Domestic gas-fired forced convection air heaters for space heating, with fan-assisted burners not exceeding a net heat input of 70 kW
- EN 12669, Direct gas-fired hot air blowers for use in greenhouses and supplementary non-domestic space heating

EN 778:2009 (E)

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard specifies the requirements and test methods for the safety and efficiency of domestic gas-fired air heaters with (an) atmospheric burner(s) and without a fan to assist the transportation of combustion air and/or flue gases, hereafter referred to as "appliances".

This European Standard applies to Type B_{11} , B_{11AS} , B_{11BS} , B_{41} , B_{41AS} , B_{41BS} C_{11} , C_{21} , C_{31} and C_{41} appliances with an input not exceeding 70 kW (net cv-basis), intended primarily for use in single unit residential dwellings. Provision of the heated air may be by means of ducting.

This European Standard does not apply to:

- a) appliances of the condensing type;
- b) appliances for outdoor installation;
- c) dual purpose air conditioning appliances (heating and cooling);
- d) appliances where the air is heated by an intermediate fluid;
- e) appliances with forced draught burners;
- f) appliances fitted with a manual or automatic means of adjusting the combustion air supply or the combustion products evacuation (including flue dampers);
- g) portable or transportable forced convection appliances;
- h) appliances having multiple heating units with a single draught diverter;
- i) appliances fitted with more than one flue outlet;
- j) C_{21} and C_{41} appliances for 3rd family gases;

NOTE For C_{41} appliances, see all requirements and test methods that are valid for C_{21} appliances, unless otherwise stated.

- k) appliances that are designed for continuous condensation within the flue system under normal operating conditions:
- I) appliances having Products Of Combustion Evacuation Ducts (POCED), that are non-metallic.

This European Standard is applicable to appliances which are intended to be type tested. It also includes requirements concerning the evaluation of conformity, including factory production control, but these requirements only apply to POCEDs and their associated terminals.



This is a free preview. Purchase the entire publication at the link below

Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation