



Irish Standard
I.S. EN 61747-5-2:2011

Liquid crystal display devices -- Part 5
-2: Environmental, endurance and
mechanical test methods - Visual
inspection of active matrix colour liquid
crystal display modules (IEC 61747-5
-2:2011 (EQV))

I.S. EN 61747-5-2:2011

Incorporating amendments/corrigenda issued since publication:

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EUROPEAN STANDARD
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EN 61747-5-2

August 2011

ICS 31.120

English version

**Liquid crystal display devices -
Part 5-2: Environmental, endurance and mechanical test methods -
Visual inspection of active matrix colour liquid crystal display modules
(IEC 61747-5-2:2011)**

Dispositifs d'affichage à cristaux liquides -
Partie 5-2: Méthodes d'essais
d'environnement, d'endurance et
mécaniques -
Inspection visuelle des modules
d'affichage à cristaux liquides couleurs à
matrice active
(CEI 61747-5-2:2011)

Flüssigkristall-Anzeige-Bauelemente -
Teil 5-2: Umwelt-, Lebensdauer- und
mechanische Prüfverfahren -
Sichtprüfung von Flüssigkristall-
Anzeigemodulen mit Aktiv-Matrix
Adressierung (Aktiv-Matrix LCDs)
(IEC 61747-5-2:2011)

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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I.S. EN 61747-5-2:2011

EN 61747-5-2:2011

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Foreword

The text of document 110/287/FDIS, future edition 1 of IEC 61747-5-2, prepared by IEC TC 110, Flat panel display devices, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61747-5-2 on 2011-07-21.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2012-04-21
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2014-07-21

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 61747-5-2:2011 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

- | | | |
|------------------|------|---------------------------------------------------|
| IEC 61747-6:2004 | NOTE | Harmonized as EN 61747-6:2004 (not modified). |
| ISO 13406-2:2001 | NOTE | Harmonized as EN ISO 13406-2:2001 (not modified). |
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Annex ZA

(normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61747-1 + A1	1998 2003	Liquid crystal and solid-state display devices - Part 1: Generic specification	EN 61747-1 + A1	1999 2003
IEC 61747-5	1998	Liquid crystal and solid-state display devices - Part 5: Environmental, endurance and mechanical test methods	EN 61747-5	1998

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

LIQUID CRYSTAL DISPLAY DEVICES –

Part 5-2: Environmental, endurance and mechanical test methods – Visual inspection of active matrix colour liquid crystal display modules

FOREWORD

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International Standard IEC 61747-5-2 has been prepared by IEC technical committee 110: Flat panel display devices.

The text of this standard is based on the following documents:

FDIS	Report on voting
110/287/FDIS	110/306/RVD

Full information on the voting for the approval on this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61747 series, under the general title *Liquid crystal display devices*, can be found on the IEC website.

Future standards in this series will carry the new general title as cited above. Titles of existing standards in this series will be updated at the time of the next edition.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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- amended.

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INTRODUCTION

IEC 61747-5-2 facilitates subjective visual inspection of image defects of LCD modules by the human eye. Visual inspection is performed under specified conditions and criteria, and the objective measurement method of visual image defect by instrument will be studied and standardized.

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