This is a free page sample. Access the full version online.



Irish Standard I.S. EN 60671:2011

Nuclear power plants - Instrumentation and control systems important to safety - Surveillance testing (IEC 60671:2007 (EQV))

 $\ensuremath{\mathbb{C}}$  NSAI 2011 No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/corrigenda issued since publication:

# The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

<i>This document replaces:</i>	<i>This document is based on:</i> EN 60671:2011	<i>Publisl</i> 12 Aug	<i>hed:</i> gust, 2011
This document was published under the authority of the NSAI and comes into effect on:ICS number: 27.120.2017 August, 2011			
NSAI T +353 1 807 3800 Sales:   1 Swift Square, F +353 1 807 3838 T +353 1 857 6730   Northwood, Santry E standards@nsai.ie F +353 1 857 6729   Dublin 9 W NSAI.ie W standards.ie			
Údarás um Chaighdeáin Náisiúnta na hÉireann			

# EUROPEAN STANDARD

# EN 60671

# NORME EUROPÉENNE EUROPÄISCHE NORM

August 2011

ICS 27.120.20

English version

# Nuclear power plants -Instrumentation and control systems important to safety -Surveillance testing

(IEC 60671:2007)

Centrales nucléaires de puissance -Systèmes d'instrumentation et de contrôle-commande importants pour la sûreté -Essais de surveillance (CEI 60671:2007) Kernkraftwerke -Leittechnik für Systeme mit sicherheitstechnischer Bedeutung -Prüfungen zur Sicherstellung der Funktionsfähigkeit (IEC 60671:2007)

This European Standard was approved by CENELEC on 2011-08-08. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

# CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

### Management Centre: Avenue Marnix 17, B - 1000 Brussels

© 2011 CENELEC - All rights of exploitation in any form and by any means reserved worldwide for CENELEC members.

EN 60671:2011

- 2 -

### Foreword

The text of the International Standard IEC 60671:2007, prepared by SC 45A, Instrumentation and control of nuclear facilities, of IEC TC 45, Nuclear instrumentation, was submitted to the formal vote and was approved by CENELEC as EN 60671 on 2011-08-08 without any modification.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

_	latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2012-08-08
-	latest date by which the national standards conflicting with the EN have to be withdrawn	(dow)	2014-08-08

As stated in the nuclear safety directive 2009/71/EURATOM, Chapter 1, Article 2, item 2, Member States are not prevented from taking more stringent safety measures in the subject-matter covered by the Directive, in compliance with Community law.

In a similar manner, this European standard does not prevent Member States from taking more stringent nuclear safety measures in the subject-matter covered by this standard.

Annex ZA has been added by CENELEC.

# **Endorsement notice**

The text of the International Standard IEC 60671:2007 was approved by CENELEC as a European Standard without any modification.

- 3 -

EN 60671:2011

# Annex ZA

# (normative)

# Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

Publication	Year	<u>Title</u>	<u>EN/HD</u>	Year
IEC 60880	-	Nuclear power plants - Instrumentation and control systems important to safety - Software aspects for computer-based systems performing category A functions	EN 60880	-
IEC 60987	-	Nuclear power plants - Instrumentation and control important to safety - Hardware design requirements for computer-based systems	EN 60987	-
IEC 61226	-	Nuclear power plants - Instrumentation and control important to safety - Classification of instrumentation and control functions	EN 61226	-
IEC 61513	-	Nuclear power plants - Instrumentation and control for systems important to safety - General requirements for systems	-	-
IEC 62138	-	Nuclear power plants - Instrumentation and control important for safety - Software aspects for computer-based systems performing category B or C functions	EN 62138 3	-
IAEA Safety guide NS-G-1.3	-	Instrumentation and control systems importan to safety in nuclear power plants	ıt-	-

This page is intentionally left BLANK.

# CONTENTS

- 2 -

FO	REWO	)RD	4
INT	RODI	JCTION	6
1	Scop	e	8
2	Norm	ative References	9
3	Term	s and definitions	9
1	Basic	Principles for Surveillance Testing	11
4	Dasit		11
	4.1	General	11
	4.2	Gradation of Requirements Based on Category	12
	4.3	Extent of Surveillance Testing	12
	4.4	Self-supervision in Lieu of Periodic Testing	12
_	4.5	Continuous Operation in Lieu of Periodic Testing	13
5	Gene	eral Requirements for Surveillance Testing	13
	5.1	Design Requirements	13
	5.2	Procedures	14
	5.3	Data to be recorded upon detection of a fault	14
	5.4	Other data to be recorded	14
	5.5	Test intervals	15
	5.6	Verification of actuation set-points	15
	5.7	Bypass	15
	5.8	Response time	15
	5.9	Restoration	16
6	Requ	irements for Testing of Sensors and Signal Processing Devices	16
	6.1	General	16
	6.2	Non-tested parts	16
	6.3	Testing devices	16
	6.4	Signals	16
	6.5	Variation of signals	17
		6.5.1 General	17
		6.5.2 Slowly changing signal	17
		6.5.3 Rapidly changing signal	17
		6.5.4 Large change in signal	17
	6.6	Operability	17
	6.7	Sensor response time	18
	6.8	Testing equipment	18
	6.9	Calibration and transfer function	18
	6.10	Surveillance	18
7	Requ	irements for Testing of Electromechanical Equipment	18
	7.1	General	18
	7.2	Interface	18
	7.3	Typical functional tests	19
	7.4	Continuous monitoring	19
	7.5	Relays and valves	19
8	Reau	irements for Testing of Logic Assemblies	20
-	8 1	Scone	20
	0.1 g ว	General	20
	0.2	General	20

# 60671 © IEC:2007

### - 3 -

	8.3	Switching of signals	20
	8.4	Testing signals	20
	8.5	Interface	21
	8.6	Data to be displayed	21
	8.7	Data to be recorded	21
	8.8	Detailed display	21
	8.9	Testing equipment	21
	8.10	Testing equipment using pulses	22
9	Self-s	supervision in computer-based I&C systems	22
	9.1	Coverage of self supervision	22
	9.2	Balance of diagnostic versus functional processing	23
	9.3	Watchdog timers	23
	9.4	Action taken on detected fault	23
	9.5	Categorization of self-supervision software	24

Figure 1 –	- Extent of	I&C Surveillance	Testing	9
------------	-------------	------------------	---------	---

- 4 -

60671 © IEC:2007

### INTERNATIONAL ELECTROTECHNICAL COMMISSION

# NUCLEAR POWER PLANTS – INSTRUMENTATION AND CONTROL SYSTEMS IMPORTANT TO SAFETY – SURVEILLANCE TESTING

### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committee; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60671 has been prepared by subcommittee 45A: Instrumentation and control of nuclear facilities, of IEC technical committee 45: Nuclear instrumentation.

This second edition cancels and replaces the first edition published in 1980 and constitutes a technical revision.

The main technical changes with respect to the previous edition are as follows:

- Expand scope to cover all systems important to safety, and clarify requirement gradation for systems and equipment performing category A, B and C functions.
- Align with the new revisions of IAEA documents NS-R-1 and NS-G-1.3 (replacing D3 and D8).

60671 © IEC:2007

- 5 -

- Provide references to relevant normative standards.
- Harmonize terminology with the existing standard hierarchy.
- Strengthen the role of computer self-supervision as an alternative to periodic surveillance testing.
- Introduce features of digital I&C that present special opportunities or problems to on-line testing.
- Present design requirements on testing features themselves (categorization, verification, etc.) that derive from the standards adopted since the first issue of IEC 60671, which will thus be updated to become consistent with the newer standards.

The text of this standard is based on the following documents:

FDIS	Report on voting
45A/648/FDIS	45A/655/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In the United Kingdom some differences exist:

Introduction, Clauses 1, 2 and 4.2: The classification scheme captured in standard IEC 61226 edition 2 (2005-02) is contrary to the custom, practice, and regulatory expectations as set down by the United Kingdom Health and Safety Executive's Nuclear Installations Inspectorate and the understanding in the United Kingdom of IAEA safety guides. Users of this standard are advised that, in the United Kingdom, this standard should be read in conjunction with the edition of IEC 61226 published by the BSI, and the Health and Safety Executive's Nuclear Installations Inspectorate's Safety Assessment Principles to determine the classification of a function or system.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

#### - 6 -

# INTRODUCTION

#### a) Background, main issues and organization of the standard

A fundamental requirement for I&C (instrumentation and control) systems important to safety in nuclear power plants is that they be capable of being demonstrated to be ready to perform their safety functions if needed. Surveillance testing may be performed by the execution of functional tests or by self-supervision within the I&C systems important to safety, and is augmented by diagnostic functions and by visual inspections of the I&C systems and their status indicators by the plant operation staff. Depending on the reliability targets and the testing conditions the demonstration of functional readiness may be performed either while the plant is on-line or during plant shutdown. This Standard provides technical requirements and recommendations for the implementation of surveillance testing for I&C systems important to safety.

The object of this standard is:

- in Clause 4:
  - to establish the principles for surveillance testing of I&C equipment important to safety.
- in Clauses 5 through 9:

to give requirements to be fulfilled in the design and operation of I&C equipment important to safety in regards to the surveillance testing.

#### b) Situation of the current standard in the structure of the SC 45A standard series

IEC 61513 establishes the top level requirements for I&C systems and equipment important to safety. Among these requirements is the need to demonstrate, on a continuing basis, the operability of the equipment and its readiness to perform its safety or safety related functions.

IEC 61226 establishes the principles of categorization of I&C functions according to their level of importance to safety. The reliability required from any function in categories A, B or C should be determined by either a quantitative probabilistic assessment of the NPP, or by qualitative engineering judgment, and included in the specification.

IEC 60671 provides the bases and requirements for surveillance testing to demonstrate the operability, under normal conditions, of these systems and equipment during their operative life.

IEC 60671 supports the achievement of the target reliability by detecting faults within the equipment allowing appropriate measures to be initiated (timely repair or any alternative solutions).

IEC 60671 is the third level SC 45A document tackling the issue of surveillance testing for I&C systems important to safety

For more details on the structure of the SC 45A standard series see item d) of this introduction.

#### c) Recommendations and limitations regarding the application of the Standard

IEC 60671 applies to I&C systems and equipment important to safety. It establishes requirements for surveillance testing as a means of demonstrating on a continuing basis the readiness of the systems and equipment to perform their functions important to safety.

60671 © IEC:2007

Additional requirements relating to reliability and detailed requirements for redundancy and diversity are not given in this standard but can be found in other documents of SC 45A.

The attention of the reader is drawn to the fact that in some countries the scope and the content of periodic testing are defined by regulatory requirements and that these definitions could differ from the ones used in this standard.

In the case of existing plants it may not be possible to apply all of the requirements of this standard. Therefore, at the beginning of a modernization project of an I&C system important to safety the subset of requirements to be applied shall be identified in regards to the overall scope and consequences of modification of the I&C systems.

# d) Description of the structure of the SC 45A standard series and relationships with other IEC documents and other bodies documents (IAEA, ISO)

The top-level document of the IEC SC 45A standard series is IEC 61513. It provides general requirements for I&C systems and equipment that are used to perform functions important to safety in NPPs. IEC 61513 structures the IEC SC 45A standard series.

IEC 61513 refers directly to other IEC SC 45A standards for general topics related to categorization of functions and classification of systems, qualification, separation of systems, defence against common cause failure, software aspects of computer-based systems, hardware aspects of computer-based systems, and control room design. The standards referenced directly at this second level should be considered together with IEC 61513 as a consistent document set.

At a third level, IEC SC 45A standards not directly referenced by IEC 61513 are standards related to specific equipment, technical methods, or specific activities. Usually these documents, which make reference to second-level documents for general topics, can be used on their own.

A fourth level extending the IEC SC 45A standard series, corresponds to the Technical Reports which are not normative.

IEC 61513 has adopted a presentation format similar to the basic safety publication IEC 61508 with an overall safety life-cycle framework and a system life-cycle framework and provides an interpretation of the general requirements of IEC 61508-1, IEC 61508-2 and IEC 61508-4, for the nuclear application sector. Compliance with IEC 61513 will facilitate consistency with the requirements of IEC 61508 as they have been interpreted for the nuclear industry. In this framework IEC 60880 and IEC 62138 correspond to IEC 61508-3 for the nuclear application sector.

IEC 61513 refers to ISO as well as to IAEA 50-C-QA (now replaced by IAEA 50-C/SG-Q) for topics related to quality assurance (QA).

The IEC SC 45A standards series consistently implements and details the principles and basic safety aspects provided in the IAEA code on the safety of NPPs and in the IAEA safety series, in particular the Requirements NS-R-1, establishing safety requirements related to the design of Nuclear Power Plants, and the Safety Guide NS-G-1.3 dealing with instrumentation and control systems important to safety in Nuclear Power Plants. The terminology and definitions used by SC 45A standards are consistent with those used by the IAEA.

- 8 -

60671 © IEC:2007

# NUCLEAR POWER PLANTS – INSTRUMENTATION AND CONTROL SYSTEMS IMPORTANT TO SAFETY – SURVEILLANCE TESTING

#### 1 Scope

Where functional reliability is required by general safety standards, one aspect of demonstrating this reliability is testing performed on-line during plant operation or during plant shutdown in preparation for return to power operation.

This standard lays down principles for testing I&C systems performing category A, B and C functions, per IEC 61226, during normal power operation and shutdown, so as to check the functional availability especially with regard to the detection of faults that could prevent the proper operation of the functions important to safety. It covers the possibility of testing at short intervals or continuous surveillance, as well as periodic testing at longer intervals. It also establishes basic rules for the design and application of the test equipment and its interface with the systems important to safety. Further, the effect of any test equipment failure on the reliability of the I&C systems is considered.

Types of surveillance tests may include:

- self-tests for I&C equipment;
- test of a group of equipment or components to confirm properties that support the safety function (continuity, power availability, etc.);
- test based on information redundancy or comparison of control signatures (consistency checking for redundant sensors, CRC-checking, Checksum, etc.);
- periodic testing which is related to the correctness of functional behaviour of an I&C system.

The dependability targets of any I&C system is reached using an appropriate combination of tests of the form indicated above.

The extent of the I&C system to be tested is from the interface of the sensors with the process through to the actuation devices (see Figure 1). It is applicable to the installed I&C systems as well as to temporary installations which are part of those I&C systems important to safety (for example, auxiliary equipment for commissioning tests and experiments). This standard also applies to individual electromechanical equipment, such as relays and solenoid actuators.

Additional testing and inspections may be performed on I&C equipment for purposes other than the demonstration of functional capability, such as to optimise preventive maintenance, etc. Such tests are beyond the scope of this standard; however, they may be combined with the surveillance testing discussed herein.

For any on-line tests the potential interaction and fault dependencies between the part of the system under test and the testing part, have to be carefully studied and their influences have to be fully integrated into the reliability assessment of the functions important to safety (in accordance with IEC 61513).

60671 © IEC:2007

- 9 -

This standard applies to the I&C of new nuclear power plants as well as to I&C upgrading or back-fitting of existing plants. For I&C upgrades, only a subset of the requirements may be applicable; this subset is to be identified at the beginning of any project.



Figure 1 – Extent of I&C surveillance testing

# 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60880, Nuclear power plants – Instrumentation and control systems important to safety – Software aspects for computer-based systems performing category A functions

IEC 60987, Nuclear power plants – Instrumentation and control important to safety – Hardware design requirements for computer-based systems

IEC 61226, Nuclear power plants – Instrumentation and control systems important for safety – Classification of instrumentation and control functions

IEC 61513, Nuclear power plants – Instrumentation and control for systems important to safety – General requirements for systems

IEC 62138, Nuclear power plants – Instrumentation and control important for safety – Software aspects for computer-based systems performing category B and C functions

IAEA Safety Guide NS-G-1.3, Instrumentation and Control Systems Important to Safety in Nuclear Power Plants

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### automatic test

a test in which the operation of all or part of the instrumentation and control system is checked in a completely automatic sequence. The automatic test sequence can be started either manually by the operator, cyclically by a clock or automatically by the verification of a well-defined condition



This is a free preview. Purchase the entire publication at the link below:

**Product Page** 

S Looking for additional Standards? Visit Intertek Inform Infostore

> Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation