



**NSAI**  
Standards

Standard Recommendation  
S.R. CEN/TS 635-4:2007

# Plywood - Classification by surface appearance - Part 4: Parameters of ability for finishing, guideline

## S.R. CEN/TS 635-4:2007

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

**The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:**

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

<i>This document replaces:</i>	<i>This document is based on:</i> CEN/TS 635-4:2007	<i>Published:</i> 8 August, 2007
This document was published under the authority of the NSAI and comes into effect on: 21 May, 2011		ICS number: 79.060.10
<b>NSAI</b> 1 Swift Square, Northwood, Santry Dublin 9	T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie W <b>NSAI.ie</b>	<b>Sales:</b> T +353 1 857 6730 F +353 1 857 6729 W standards.ie
Údarás um Chaighdeán Náisiúnta na hÉireann		

English Version

**Plywood - Classification by surface appearance - Part 4:  
Parameters of ability for finishing, guideline**

Contreplaqué - Classification selon l'aspect des faces -  
Partie 4: Paramètres d'aptitude à la finition, guide

Sperrholz - Klassifizierung nach dem Aussehen der  
Oberfläche - Teil 4: Einflussgrößen auf die Eignung zur  
Oberflächenbehandlung, Leitfaden

This Technical Specification (CEN/TS) was approved by CEN on 14 July 2007 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: rue de Stassart, 36 B-1050 Brussels**

## **Contents**

Page

<b>Foreword</b> .....	<b>3</b>
<b>Introduction</b> .....	<b>4</b>
<b>1 Scope</b> .....	<b>5</b>
<b>2 Normative references</b> .....	<b>5</b>
<b>3 General</b> .....	<b>5</b>
<b>4 Terms and definitions</b> .....	<b>5</b>
<b>5 Selection of plywood</b> .....	<b>7</b>

## **Foreword**

This document (CEN/TS 635-4:2007) has been prepared by Technical Committee CEN/TC 112 "Wood-based panels", the secretariat of which is held by DIN.

This document is one of a series for the classification of plywood by surface appearance. The other parts of this series are listed in Clause 2.

This document supersedes ENV 635-4:1996.

Compared to ENV 635-4:1996 the following changes have been made:

- the deliverability has been changed from ENV to CEN/TS. No technical changes have been made.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## **Introduction**

Properties specific to plywood can affect the quality of surface finishes and should be taken into account for determining the surface appearance and integrity in both the long and short term together with the required durability.

The information is presented only as a guide for the end user aimed at maximising the lifespan of plywood panels. As this document covers only general situations, the end user is advised to refer to additional documentation for specific products and/or specific situations.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
  - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-