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Standards

Standard Recommendation  
S.R. CEN/TS 635-4:2007

# Plywood - Classification by surface appearance - Part 4: Parameters of ability for finishing, guideline

## S.R. CEN/TS 635-4:2007

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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English Version

## **Plywood - Classification by surface appearance - Part 4: Parameters of ability for finishing, guideline**

Contreplaqué - Classification selon l'aspect des faces -  
Partie 4: Paramètres d'aptitude à la finition, guide

Sperrholz - Klassifizierung nach dem Aussehen der  
Oberfläche - Teil 4: Einflussgrößen auf die Eignung zur  
Oberflächenbehandlung, Leitfaden

This Technical Specification (CEN/TS) was approved by CEN on 14 July 2007 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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## **Foreword**

This document (CEN/TS 635-4:2007) has been prepared by Technical Committee CEN/TC 112 “Wood-based panels”, the secretariat of which is held by DIN.

This document is one of a series for the classification of plywood by surface appearance. The other parts of this series are listed in Clause 2.

This document supersedes ENV 635-4:1996.

Compared to ENV 635-4:1996 the following changes have been made:

— the deliverability has been changed from ENV to CEN/TS. No technical changes have been made.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## **Introduction**

Properties specific to plywood can affect the quality of surface finishes and should be taken into account for determining the surface appearance and integrity in both the long and short term together with the required durability.

The information is presented only as a guide for the end user aimed at maximising the lifespan of plywood panels. As this document covers only general situations, the end user is advised to refer to additional documentation for specific products and/or specific situations.

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