

Irish Standard I.S. EN 61076-2-107:2010

Connectors for electronic equipment -Product requirements -- Part 2-107: Detail specification for circular hybrid connectors M12 with electrical and fibre-optic contacts with screw locking (IEC 61076-2-107:2010 (EQV))

 $\ensuremath{\mathbb{C}}$  NSAI 2010 No copying without NSAI permission except as permitted by copyright law.

*Incorporating amendments/corrigenda issued since publication:* 

## The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces:	<i>This document is</i> EN 61076-2-107:		<i>Publish</i> 11 June	
This document was published under the authority of the NS comes into effect on: 30 June, 2010				ICS number: 31.220.10
<b>NSAI</b> 1 Swift Square, Northwood, Santry Dublin 9	T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie W <b>NSAI.ie</b>	<b>Sales:</b> T +353 1 85 F +353 1 85 W standard	57 6729	
Údarás um Chaighdeáin Náisiúnta na hÉireann				

## EUROPEAN STANDARD

## EN 61076-2-107

## NORME EUROPÉENNE EUROPÄISCHE NORM

June 2010

ICS 31.220.10

English version

## Connectors for electronic equipment -Product requirements -Part 2-107: Detail specification for circular hybrid connectors M12 with electrical and fibre-optic contacts with screw locking (IEC 61076-2-107:2010)

Connecteurs pour équipements électroniques -Exigences de produit -Partie 2-107: Spécification particulière relative aux connecteurs circulaires hybrides M12 à contacts électriques et à fibres optiques, à verrouillage par vis (CEI 61076-2-107:2010) Steckverbinder für elektronische Einrichtungen – Produktanforderungen --Teil 2-107: Bauartspezifikation für hybride Rundsteckverbinder M12 mit elektrischen und LWL-Kontakten und mit Schraubverriegelung (IEC 61076-2-107:2010)

This European Standard was approved by CENELEC on 2010-06-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

# CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

© 2010 CENELEC - All rights of exploitation in any form and by any means reserved worldwide for CENELEC members.

EN 61076-2-107:2010

- 2 -

#### Foreword

The text of document 48B/2141/FDIS, future edition 1 of IEC 61076-2-107, prepared by SC 48B, Connectors, of IEC TC 48, Electromechanical components and mechanical structures for electronic equipment, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61076-2-107 on 2010-06-01.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

-	latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2011-03-01
-	latest date by which the national standards conflicting with the EN have to be withdrawn	(dow)	2013-06-01

Annex ZA has been added by CENELEC.

### **Endorsement notice**

The text of the International Standard IEC 61076-2-107:2010 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 61076-2-001:2001	NOTE	Harmonized as EN 61076-2-001:2001 (not modified).
IEC 61076-2-101:2008	NOTE	Harmonized as EN 61076-2-101:2008 (not modified).
IEC 61300-2-12:2009	NOTE	Harmonized as EN 61300-2-12:2009 (not modified).
IEC 61300-2-17:2003	NOTE	Harmonized as EN 61300-2-17:2003 (not modified).
IEC 61300-2-18:2005	NOTE	Harmonized as EN 61300-20-18:2005 (not modified).
IEC 61300-2-42:2005	NOTE	Harmonized as EN 61300-2-42:2005 (not modified).

- 3 -

## Annex ZA

(normative)

# Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

Publication	Year	Title	<u>EN/HD</u>	<u>Year</u>
-	-	Connector sets and interconnect components to be used in optical fibre communication systems - Product specifications - Part 7-4: LC-PC simplex terminated on IEC 60793-2 category B1.1 singlemode fibre	EN 50377-7-4	-
IEC 60050-581	2008	International Electrotechnical Vocabulary - Part 581: Electromechanical components for electronic equipment	-	-
IEC 60068-1 + A1	1988 1992	Environmental testing - Part 1: General and guidance	EN 60068-1	1994 -
IEC 60352	Series	Solderless connections	EN 60352	Series
IEC 60512-1-100	-	Connectors for electronic equipment - Tests and measurements - Part 1-100: General - Applicable publications	EN 60512-1-100	-
IEC 60529	2001	Degrees of protection provided by enclosures (IP Code)	-	-
IEC 60664-1	-	Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests	EN 60664-1	-
IEC 60793-2-40	-	Optical fibres - Part 40: Product specifications - Sectional specification for categroy A4 multimode fibres	EN 60793-2-40	-
IEC 60793-2-50	-	Optical fibres - Part 2-50: Product specifications - Sectional specification for class B single-mode fibres	EN 60793-2-50	-
IEC 60998-2-1 (mod)	2002	Connecting devices for low-voltage circuits for household and similar purposes - Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units	EN 60998-2-1	2004

<sup>&</sup>lt;sup>1)</sup> EN 60068-1 includes A1 to IEC 60068-1

<sup>+</sup> corr. October .

- 4 -

## I.S. EN 61076-2-107:2010

EN 61076-2-107:2010

Publication IEC 60999-1	<u>Year</u> 1999	<u>Title</u> Connecting devices - Electrical copper conductors - Safety requirements for screw- type and screwless-type clamping units - Part 1: General requirements and particular requirements for clamping units for conductor from 0,2 mm <sup>2</sup> up to 35 mm <sup>2</sup> (included)	<u>EN/HD</u> EN 60999-1 s	<u>Year</u> 2000
IEC 61076-1	2006	Connectors for electronic equipment - Product requirements - Part 1: Generic specification	EN 61076-1	2006
IEC 61300-2-1	2009	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-1: Tests - Vibration (sinusoidal)	EN 61300-2-1	2009
IEC 61300-2-2	2009	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-2: Tests - Mating durability	EN 61300-2-2 + corr. May	2009 2009
IEC 61300-2-4	1995	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-4: Tests - Fibre/cable retention	EN 61300-2-4	1997
IEC 61300-2-5	2009	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-5: Tests - Torsion	FprEN 61300-2-5	2008
IEC 61300-2-26	2006	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-26: Tests - Salt mist	EN 61300-2-26	2007
IEC 61300-2-27	1995	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 2-27: Tests - Dust - Laminar flow	EN 61300-2-27	1997
IEC 61300-3-4	2001	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-4: Examinations and measurements - Attenuation	EN 61300-3-4	2001
IEC 61300-3-6	2008	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-6: Examinations and measurements - Return loss	EN 61300-3-6	2009
IEC 61300-3-10	2006	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-10: Examinations and measurements - Gauge retention force	EN 61300-3-10	2007
IEC 61300-3-34	2009	Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-34: Examinations and measurements - Attenuation of random mated connectors	EN 61300-3-34	2009

- 5 -

Publication	<u>Year</u>	Title	<u>EN/HD</u>	Year
IEC 61753-022-2	-	Fibre optic interconnecting devices and passive components performance standard - Part 022-2: Fibre optic connectors terminated on multimode fibre for category C - Controlled environment		-
IEC 61754-20	2002	Fibre optic connector interfaces - Part 20: Type LC connector family	EN 61754-20	2002
IEC 61755-2-1	-	Fibre optic connector optical interfaces - Part 2-1: Optical interface standard single mode non-angled physically contacting fibres	EN 61755-2-1	-
IEC 61755-3-1	-	Fibre optic connector optical interfaces - Part 3-1: Optical interface, 2,5 mm and 1,25 mm diameter cylindrical full zirconia PC ferrule, single mode fibre	EN 61755-3-1	-
IEC 61984	2008	Connectors - Safety requirements and tests	EN 61984	2009
ISO 1302	-	Geometrical Product Specifications (GPS) - Indication of surface texture in technical product documentation	EN ISO 1302	-

This page is intentionally left BLANK.

## – 2 – 61076-2-107 © IEC:2010

## CONTENTS

FO	REWO	)RD		4
1	Gene	eral infor	mation	7
	1.1	Scope.		7
	1.2	Normat	ive references	7
	1.3	Terms	and definitions	9
	1.4	Recom	mended method of termination	9
	1.5	Ratings	s and characteristics	9
		1.5.1	Electrical contacts	9
		1.5.2	Optical contacts	9
	1.6	Marking	g	. 10
	1.7	Safety	aspects	. 10
2	Tech	nical info	ormation	. 10
	2.1	Mountii	ng orientation	. 10
	2.2	Survey	of styles and variants	. 10
		2.2.1	Fixed connectors	. 10
		2.2.2	Free connectors	. 12
		2.2.3	Adaptor	. 12
3	Dime	nsions .		. 13
	3.1	Genera	۱	. 13
	3.2	Interfac	ce dimensions	. 14
		3.2.1	Pin front view plug connector	. 14
	3.3	Engage	ement (mating) information	
	3.4	Gauges	s for electric contacts	. 16
4	Char	acteristi	CS	. 16
	4.1	Climati	c category	. 16
	4.2		cal characteristics (only electrical contacts)	
		4.2.1	Rated voltage – Impulse voltage – Pollution degree	
		4.2.2	Voltage proof	. 17
		4.2.3	Current-carrying capacity	. 17
		4.2.4	Contact resistance	. 18
		4.2.5	Insulation resistance	. 18
	4.3	Optical	characteristics (only optical contacts)	. 18
		4.3.1	Dimensions for ferrule and end face	. 18
		4.3.2	Insertion loss (reference)	. 18
		4.3.3	Insertion loss (random mate)	. 18
		4.3.4	Return loss (random mate)	. 18
	4.4	Mechar	nical	. 19
		4.4.1	IP degree of protection	. 19
		4.4.2	Mechanical operation	
		4.4.3	Insertion and withdrawal forces	. 19
		4.4.4	Contact retention of electrical contacts in insert	
		4.4.5	Polarizing method	
		4.4.6	Vibration (sinusoidal)	
5	Test	schedul	e	.20
	5.1	Genera	ıl	
		5.1.1	Arrangement for contact resistance measurements	.21

61076-2-	2-107 © IEC:2010 – 3 –	
	5.1.2 Arrangement for dynamic stress tests (vibratio	n)21
5.2	Test schedule	
	5.2.1 Test group P – Preliminary	
	5.2.2 Test group AP – Dynamic/ Climatic	
	5.2.3 Test group BP – Mechanical endurance	
	<ul><li>5.2.4 Test group CP – Electrical load</li><li>5.2.5 Test group DP – Chemical resistivity</li></ul>	
	5.2.6 Test group EP – Connection method tests	
Bibliogra	aphy	
Figure 1	<ol> <li>Fixed connector, electrical female contacts, single here</li> </ol>	ble mounting thread
	,5, mounting orientation	
	2 – Fixed connector, electrical female contacts, for feed to the thread M16 $\times$ 1,5	
Figure 3	3 – Free connector, straight version, with locking nut, ma	le contacts12
Figure 4	4 – Adaptor, straight version, without locking nut	
Figure 5	5 – Pin front view plug connector	14
Figure 6	6 – Engagement (mating) information	
Figure 7	7 – Gauge dimensions	
Figure 8	3 – Contact resistance arrangement	21
	9 – Dynamic stress test arrangement A	
Figure 10	10 – Dynamic stress test arrangement B	
Table 1 -	- Styles of fixed connectors	
Table 2 -	- Dimensions for connector style AF	
Table 3 -	- Dimensions for connector style BF	11
Table 4 -	- Styles of free connectors	
Table 5 -	– Dimensions for connector style CM	
	– Styles of adaptors	
Table 7 -	<ul> <li>Dimensions for adaptor style DF</li> </ul>	
	- Dimensions for front view plug connector	
	– Dimensions for connectors type D in mated position	
	0 – Gauges	
	1 – Climatic Category	
	2 – Rated voltage – Impulse voltage – Pollution degree .	
	3 – Voltage proof	
	4 – Number of mechanical operations	
	5 – Insertion and withdrawal forces	
	6 – Number of test specimens	
	7 – Test group P	
	8 – Test group AP	
	9 – Test group BP	
	0 – Test group CP	
	1 – Test group DP	
	2 – Test group EP	

- 4 -

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

## CONNECTORS FOR ELECTRONIC EQUIPMENT – PRODUCT REQUIREMENTS –

## Part 2–107: Detail specification for circular hybrid connectors M12 with electrical and fibre-optic contacts with screw locking

#### FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61076-2-107 has been prepared by subcommittee 48B: Connectors, of IEC technical committee 48: Electromechanical components and mechanical structures for electronic equipment, in cooperation with subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

IEC 61076-2-107 cancels and replaces IEC/PAS 61076-2-107 issued in 2007.

61076-2-107 © IEC:2010

- 5 -

The text of this standard is based on the following documents:

FDIS	Report on voting
48B/2141/FDIS	48B/2181/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

A list of all parts of IEC 61076 series, under the general title *Connectors for electronic equipment – Product requirements*, can be found on the IEC website.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

- 6 - 61076-2-107 © IEC:2010

IEC SC 48B – Connectors	IEC 61076-2-107, Ed. 1.0
Specification available from: IEC General secretariat	
or from the addresses shown on the inside cover.	
ELECTRONIC COMPONENTS	
DETAIL SPECIFICATION in accordance with IEC 61076-1	
	Circular hybrid connectors with M12 screw locking, with 2 electrical contacts with Ø 1,0 male contacts and with 2 fibre optic contacts Ø 1,25 mm ferrule in accordance with IEC 61755-3-1 grade 1
	Free cable connectors Straight connectors
	Fixed connectors
IEC 731/10	Flange mounting
IEC 731/10	Single hole mounting
	Adapters
	Feed-through
	4

61076-2-107 © IEC:2010

- 7 -

### CONNECTORS FOR ELECTRONIC EQUIPMENT – PRODUCT REQUIREMENTS –

Part 2–107: Detail specification for circular hybrid connectors M12 with electrical and fibre-optic contacts with screw locking

#### 1 General information

#### 1.1 Scope

This standard describes circular M12 connectors typically used for industrial process measurement and control. These connectors consist of fixed and free connectors with screw-locking as well as adaptors.

The connectors are suitable to connect two optic fibres and two electrical wires intended for power transmission to the optionally integrated transmitter and receiver, not specified in this standard.

Male connectors have round electrical contacts  $\emptyset$  1,0 mm and round optical contacts with the ferrule  $\emptyset$  1,25 mm according to IEC 61754-20, grade 1 for

All-silica optical fibre cables

single mode fibre 9/125  $\mu$ m

multimode fibre 50/125  $\mu$ m or 62,5/125  $\mu$ m

NOTE M12 is the dimension of the thread of the screw locking mechanism of these circular connectors.

Throughout this standard dimensions are in mm.

#### **1.2** Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050 (581): 2008, International Electrotechnical Vocabulary (IEV): Part 581: Electromechanical components for electronic equipment

IEC 60068-1:1988, *Environmental testing – Part 1: General and guidance* Amendment 1 (1992)

IEC 60352 (all parts), Solderless connections

IEC 60512-1-100: Connectors for electronic equipment – Tests and measurements – Part 1-100: General – Applicable publications

IEC 60529:2001, Degrees of protection provided by enclosures (IP code)

IEC 60664-1: Insulation coordination for equipment within low-voltage systems – Part 1: *Principles, requirements and tests* 

IEC 60793-2-40, Optical fibres – Part 2-40: Product specifications – Sectional specification for category A4 multimode fibres



This is a free preview. Purchase the entire publication at the link below:

**Product Page** 

S Looking for additional Standards? Visit Intertek Inform Infostore

> Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation