



NSAI
Standards

Irish Standard
I.S. EN ISO 10513:2012

Prevailing torque type all-metal hexagon high nuts with metric fine pitch thread - Property classes 8, 10 and 12 (ISO 10513:2012)

I.S. EN ISO 10513:2012

Incorporating amendments/corrigenda/National Annexes issued since publication:

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EUROPEAN STANDARD

EN ISO 10513

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December 2012

ICS 21.060.20

Supersedes EN ISO 10513:1997

English Version

**Prevailing torque type all-metal hexagon high nuts with metric
fine pitch thread - Property classes 8, 10 and 12 (ISO
10513:2012)**

Écrous hexagonaux hauts autofreinés tout métal à filetage
métrique à pas fin - Classes de qualité 8, 10 et 12 (ISO
10513:2012)

Sechskantmuttern mit Klemmteil (Ganzmetallmuttern), Typ
2, mit metrischem Feingewinde - Festigkeitsklassen 8, 10
und 12 (ISO 10513:2012)

This European Standard was approved by CEN on 13 November 2012.

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Contents

Page

Foreword.....	3
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Foreword

This document (EN ISO 10513:2012) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Fasteners" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2013, and conflicting national standards shall be withdrawn at the latest by June 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 10513:1997.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 10513:2012 has been approved by CEN as a EN ISO 10513:2012 without any modification.

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I.S. EN ISO 10513:2012
INTERNATIONAL
STANDARD

ISO
10513

Second edition
2012-12-15

**Prevailing torque type all-metal hexagon
high nuts with metric fine pitch thread —
Property classes 8, 10 and 12**

*Écrous hexagonaux hauts autofreinés tout métal à filetage métrique à
pas fin — Classes de qualité 8, 10 et 12*



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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Dimensions	2
4 Requirements and reference International Standards	3
5 Designation	3
Bibliography	4

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 10513 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 12, *Fasteners with metric internal thread*.

This second edition cancels and replaces the first edition (ISO 10513:1997), of which it constitutes a minor revision.

Prevailing torque type all-metal hexagon high nuts with metric fine pitch thread — Property classes 8, 10 and 12

1 Scope

This International Standard specifies the characteristics of prevailing torque type all-metal hexagon high nuts with metric fine pitch thread, with nominal thread diameters, D , from 8 mm up to and including 36 mm, in product grade A for sizes D up to and including 16 mm and product grade B for sizes D above 16 mm, and with property classes 8, 10 and 12.

NOTE The dimensions of the nuts with the exception of the dimensions m_w and h_{\max} correspond to those given in ISO 8674.

If other specifications are required, they can be selected from existing International Standards, for example ISO 261, ISO 724, ISO 898-2, ISO 965-2, ISO 2320 and ISO 4759-1.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable to its application. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 261, *ISO general purpose metric screw threads — General plan*

ISO 724, *ISO general-purpose metric screw threads — Basic dimensions*

ISO 898-2, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 2: Nuts with specified property classes — Coarse thread and fine pitch thread*

ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 2320, *Prevailing torque type steel nuts — Mechanical and performance properties*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-2, *Fasteners — Surface discontinuities — Part 2: Nuts*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

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