



**NSAI**  
Standards

Standard Recommendation  
S.R. CEN/TS 1455-2:2012

Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure -  
Acrylonitrile-butadiene-styrene (ABS) -  
Part 2: Guidance for the assessment of conformity

## S.R. CEN/TS 1455-2:2012

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWIFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces:*  
ENV 1455-2:2001

*This document is based on:* CEN/TS 1455-2:2012  
*Published:* 28 May, 2012

This document was published under the authority of the NSAI and comes into effect on:  
28 May, 2012

**ICS number:**

23.040.20  
91.140.80

**NSAI**  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

**Sales:**  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

English Version

**Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Acrylonitrile-butadiene-styrene (ABS) - Part 2: Guidance for the assessment of conformity**

Systèmes de canalisations en plastique pour l'évacuation des eaux-vannes et des eaux usées (à basse et à haute température) à l'intérieur de la structure des bâtiments - Acrylonitrile-butadiène-styrène (ABS) - Partie 2: Guide pour l'évaluation de la conformité

Kunststoff-Rohrleitungssysteme zum Ableiten von Abwasser (niedriger und hoher Temperatur) innerhalb der Gebäudestruktur - Acrylnitril-Butadien-Styrol (ABS) - Teil 2: Empfehlungen für die Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 9 January 2012 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: Avenue Marnix 17, B-1000 Brussels**

<b>Contents</b>	<b>Page</b>
Foreword.....	3
Introduction .....	4
1 Scope .....	5
2 Normative references .....	5
3 Terms and definitions .....	5
4 Abbreviated terms .....	8
5 General.....	9
6 Testing and inspection.....	9
6.1 Material specification .....	9
6.2 Grouping.....	9
6.2.1 General.....	9
6.2.2 Size groups.....	9
6.2.3 Fitting groups.....	9
6.3 Type testing (TT).....	10
6.4 Batch release tests (BRTs) .....	13
6.5 Process verification tests (PVTs).....	14
6.6 Audit tests (ATs) .....	15
6.7 Indirect tests (ITs).....	17
6.8 Test records .....	17
Annex A (informative) Basic test matrix .....	18
Bibliography.....	19

## Foreword

This document (CEN/TS 1455-2:2012) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes ENV 1455-2:2001.

Compared with ENV 1455-2:2001, the following changes have been made:

- a) Use of the template drafted by CEN/TC 155/WG 21 for assessment of conformity documents (change of "Terms and definitions" and addition of 1 column "Sampling procedures" in Tables);
- b) Deletion of all requirements for TPE seals as they are no longer required;
- c) Addition of an informative Annex A: Basic test matrix.

EN 1455 *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Acrylonitrile-butadiene-styrene (ABS)* consists of the following Parts:

- Part 1: Requirements for pipes, fittings and the system
- Part 2: Guidance for the assessment of conformity (the present TS)

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

Figures 1 and 2 are intended to provide general information on the concept of testing and organisation of those tests used for the purpose of the assessment of conformity. For each type of test, i.e. type test (TT), batch release test (BRT), process verification test (PVT) and audit test (AT), this document details the applicable characteristics to be assessed and the frequency and sampling of testing.

A typical scheme for the assessment of conformity of materials (compounds/formulations), pipes, fittings, joints or assemblies by manufacturers is given in Figure 1.

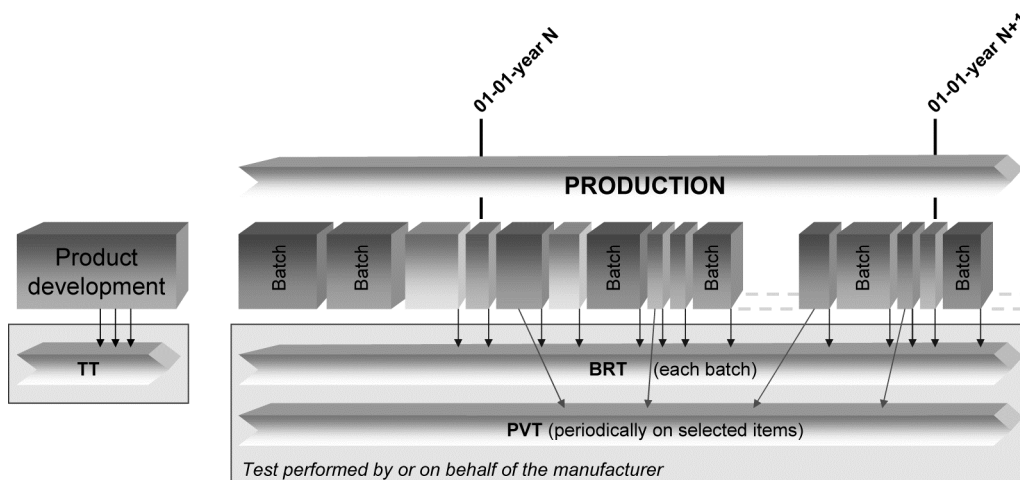


Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of materials (compounds/formulations), pipes, fittings, joints or assemblies by manufacturers, including a third-party certification, is given in Figure 2.

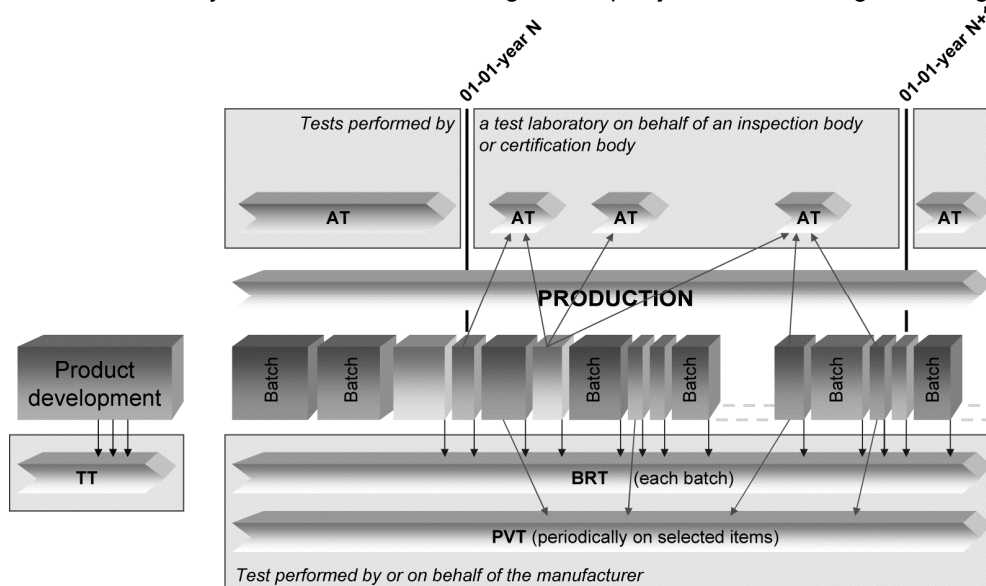


Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including a third-party certification

## 1 Scope

This Technical Specification gives guidance for the assessment of conformity of materials (compounds/formulations), products and assemblies in accordance with EN 1455-1 intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of third-party certification procedures.

NOTE 1 It is recommended that the quality management system conforms to or is no less stringent than the relevant requirements to EN ISO 9001 [1].

NOTE 2 If third-party certification is involved, it is recommended that the certification body is accredited to EN 45011 [2], EN 45012 [3] or EN ISO/IEC 17021 [4], as applicable.

NOTE 3 In order to help the reader, a basic test matrix is given in Annex A.

In conjunction with EN 1455-1, this document is applicable to solid-wall piping systems made of acrylonitrile-butadiene-styrene (ABS) intended to be used for the following purposes:

- for soil and waste discharge (low and high temperature) inside buildings (application area code "B");
- for soil and waste discharge (low and high temperature) inside buildings and buried in ground within the building structure (application area code "BD").

NOTE 4 This is reflected in the marking of products by "B" or "BD".

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1455-1:1999, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Acrylonitrile-butadiene-styrene (ABS) — Part 1: Requirements for pipes, fittings and the system*

## 3 Terms and definitions

For the purposes of this Technical Specification, the terms and definitions given in EN 1455-1:1999 and the following apply.

### 3.1

#### **certification body**

impartial body, governmental or non-governmental, possessing the necessary competence and responsibility to carry out certification of conformity according to given rules of procedure and management

Note 1 to entry: A certification body is preferably accredited to EN 45011 [2].

### 3.2

#### **inspection body**

impartial organisation or company approved by the certification body as possessing the necessary competence to verify and/or to carry out initial type testing, audit testing and inspection of the manufacturer's factory production control in accordance with the relevant standard

Note 1 to entry: An inspection body is preferably accredited to EN ISO/IEC 17020 [5].

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
  - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-