



NSAI
Standards

Irish Standard
I.S. EN 60317-12:2010

Specifications for particular types of winding wires -- Part 12: Polyvinyl acetal enamelled round copper wire, class 120 (IEC 60317-12:2010 (EQV))

I.S. EN 60317-12:2010

Incorporating amendments/corrigenda issued since publication:

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I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

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EN 60317-12

April 2010

ICS 29.060.10

Supersedes EN 60317-12:1994 + A1:1998 + A2:2005

English version

**Specifications for particular types of winding wires -
Part 12: Polyvinyl acetal enamelled round copper wire, class 120
(IEC 60317-12:2010)**

Spécifications pour types particuliers
de fils de bobinage -
Partie 12: Fil de section circulaire
en cuivre émaillé avec acétal
de polyvinyle, classe 120
(CEI 60317-12:2010)

Technische Lieferbedingungen
für bestimmte Typen von Wickeldrähten -
Teil 12: Runddrähte aus Kupfer,
lackisoliert mit Polyvinylazetat, Klasse 120
(IEC 60317-12:2010)

This European Standard was approved by CENELEC on 2010-04-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 55/1178/FDIS, future edition 3 of IEC 60317-12, prepared by IEC TC 55, Winding wires, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60317-12 on 2010-04-01.

This European Standard supersedes EN 60317-12:1994 + A1:1998 + A2:2005.

The main changes with respect to the previous edition are listed below:

- new pin hole test requirements in Clause 23 have been added.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2011-01-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2013-04-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60317-12:2010 was approved by CENELEC as a European Standard without any modification.

Annex ZA
(normative)

**Normative references to international publications
with their corresponding European publications**

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60317-0-1	2008	Specifications for particular types of winding wires - Part 0-1: General requirements - Enamelled round copper wire	EN 60317-0-1	2008

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 12: Polyvinyl acetal enamelled round copper wire, class 120

FOREWORD

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International Standard IEC 60317-12 has been prepared by IEC technical committee 55: Winding wires.

This third edition of IEC 60317-12 cancels and replaces the second edition published in 1990, its amendment 1 (1997) and its Amendment 2 (2005). This edition constitutes a technical revision.

The main changes with respect to the previous edition are listed below:

- new pin hole test requirements in Clause 23 have been added.

The text of this standard is based on the following documents:

FDIS	Report on voting
55/1178/FDIS	55/1189/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be read in conjunction with the IEC 60317-0-1 (2008).

A list of all the parts in the IEC 60317 series, under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The committee has decided that the contents of this amendment and the base publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This Part of IEC 60317 is one of a series which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

- 1) winding wires and test methods (IEC 60851);
- 2) specifications for particular types of winding wires (IEC 60317);
- 3) packaging of winding wires (IEC 60264).

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