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Standards

Standard Recommendation
S.R. CEN/TS 13598-3:2012

Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride)(PVC-U), polypropylene (PP) and polyethylene (PE) - Part 3: Guidance for assessment of conformity

S.R. CEN/TS 13598-3:2012

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English Version

**Plastics piping systems for non-pressure underground drainage
and sewerage - Unplasticized poly(vinyl chloride)(PVC-U),
polypropylene (PP) and polyethylene (PE) - Part 3: Guidance for
assessment of conformity**

Systèmes de canalisations en plastique pour les
branchements et les collecteurs d'assainissement enterrés
sans pression - Poly(chlorure de vinyle) non plastifié (PVC-
U), polypropylène (PP) et polyéthylène (PE) - Partie 3:
Guide pour l'évaluation de la conformité

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose
Abwasserkanäle und -leitungen - Weichmacherfreies
Polyvinylchlorid (PVC-U), Polypropylen (PP) und
Polyethylen (PE) - Teil 3: Empfehlungen für die Beurteilung
der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 14 February 2012 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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Foreword

This document (CEN/TS 13598-3:2012) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

EN 13598, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride)(PVC-U), polypropylene (PP) and polyethylene (PE)* is composed of the three following parts:

- *Part 1: Specifications for ancillary fittings including shallow inspection chambers;*
- *Part 2: Specifications for manholes and inspection chambers in traffic areas and deep underground installations;*
- *Part 3: Guidance for assessment of conformity (CEN/TS) (the present document).*

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Introduction

Figures 1 and 2 are intended to provide general information on the concept of testing and organisation of those tests used for the purpose of the assessment of conformity. For each type of tests (i.e. type testing (TT), batch release test (BRT), process verification test (PVT) and audit test (AT)), this document details the applicable characteristics to be assessed and the frequency and sampling of testing.

A typical scheme for the assessment of conformity of compounds, products and assemblies by manufacturers is given in Figure 1.

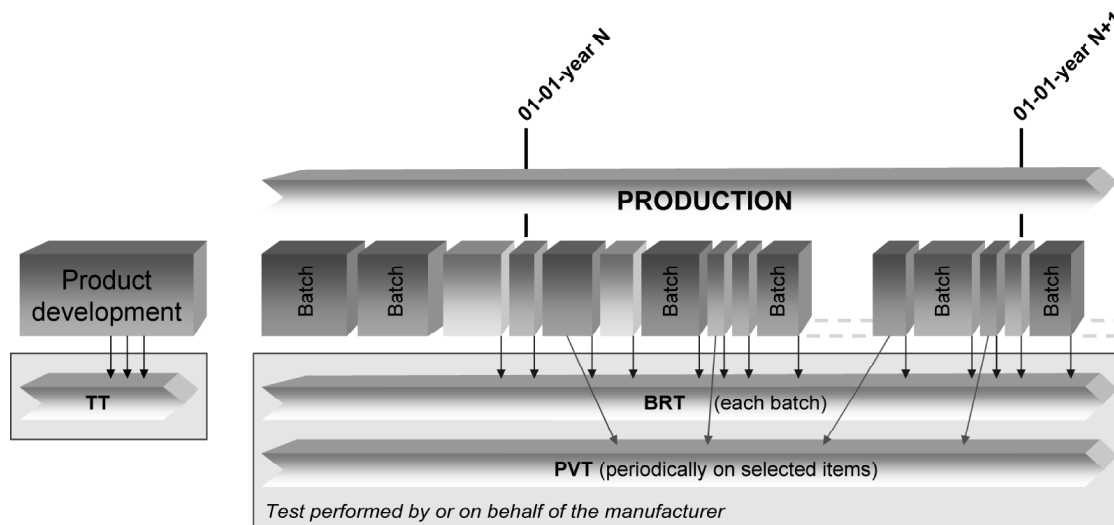


Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of *compounds, formulations*, pipes, fittings, or assemblies by manufacturers, is given in Figure 2.

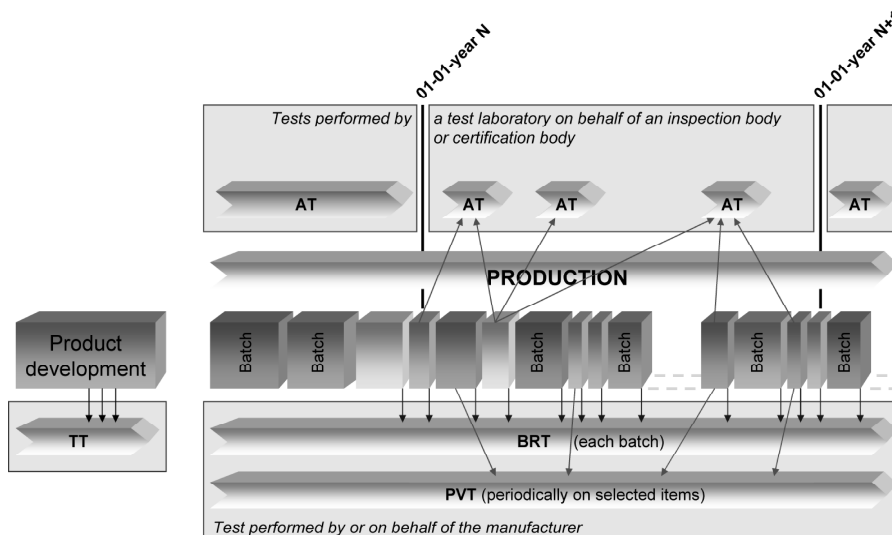


Figure 2 — Typical scheme for the assessment of conformity by a manufacturer

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