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Standards

Irish Standard  
I.S. EN ISO 15626:2013

# Non-destructive testing of welds - Time-of-flight diffraction technique (TOFD) - Acceptance levels (ISO 15626:2011)

## I.S. EN ISO 15626:2013

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## Non-destructive testing of welds - Time-of-flight diffraction technique (TOFD) - Acceptance levels (ISO 15626:2011)

Contrôle non destructif des assemblages soudés -  
Technique de diffraction des temps de vol (TOFD) -  
Niveaux d'acceptation (ISO 15626:2011)

Zerstörungsfreie Prüfung von Schweißverbindungen -  
Beugungslaufzeittechnik (TOFD) - Zulässigkeitsgrenzen  
(ISO 15626:2011)

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## **Foreword**

The text of ISO 15626:2011 has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 15626:2013 by Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2014, and conflicting national standards shall be withdrawn at the latest by February 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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### **Endorsement notice**

The text of ISO 15626:2011 has been approved by CEN as EN ISO 15626:2013 without any modification.

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**Non-destructive testing of welds — Time-  
of-flight diffraction technique (TOFD) —  
Acceptance levels**

*Contrôle non destructif des assemblages soudés — Technique de  
diffraction des temps de vol (TOFD) — Niveaux d'acceptation*



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## Foreword

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ISO 15626 was prepared by CEN (as EN 15617) and was adopted, under a special "fast-track procedure", by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 5, *Testing and inspection of welds*, in parallel with its approval by the ISO member bodies.

Request for official interpretations of any aspect of ISO 15626 should be directed to the Secretariat of ISO/TC 44/SC 5 via your national standards body. A complete listing of these bodies can be found at [www.iso.org](http://www.iso.org).



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