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Standards

Irish Standard
I.S. EN 62395-1:2013

Electrical resistance trace heating systems for industrial and commercial applications -- Part 1: General and testing requirements

I.S. EN 62395-1:2013

Incorporating amendments/corrigenda/National Annexes issued since publication:

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NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
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EN 62395-1

December 2013

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Supersedes EN 62395-1:2006

English version

**Electrical resistance trace heating systems for industrial
and commercial applications -
Part 1: General and testing requirements
(IEC 62395-1:2013)**

Systèmes de traçage par résistance
électrique pour applications industrielles
et commerciales -
Partie 1: Exigences générales et d'essai
(CEI 62395-1:2013)

Elektrische Widerstands-Begleitheizungen
für industrielle und gewerbliche Zwecke -
Teil 1: Allgemeine Anforderungen und
Prüfanforderungen
(IEC 62395-1:2013)

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Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 27/926/FDIS, future edition 2 of IEC 62395-1, prepared by IEC/TC 27 "Industrial electroheating and electromagnetic processing" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62395-1:2013.

The following dates are fixed:

- latest date by which the document has to be (dop) 2014-07-14
implemented at national level by
publication of an identical national
standard or by endorsement
- latest date by which the national (dow) 2016-10-14
standards conflicting with the
document have to be withdrawn

This document supersedes EN 62395-1:2006.

EN 62395-1:2013 includes the following significant technical changes with respect to EN 62395-1:2006:

- tests have been added for trace heating on sprinkler systems;
- the flammability test has been changed to align with the latest draft of future IEC/IEEE 60079-30-1¹⁾;
- a supplementary test has been added for the verification of sheath temperature using trace heating mounted on a plate fixture.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC).

Endorsement notice

The text of the International Standard IEC 62395-1:2013 was approved by CENELEC as a European Standard without any modification.

¹⁾ Under consideration.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60068-2-5	-	Environmental testing - Part 2-5: Tests - Test Sa: Simulated solar radiation at ground level and guidance for solar radiation testing	EN 60068-2-5	-
IEC 60519-1	-	Safety in electroheating installations - Part 1: General requirements	EN 60519-1	-
IEC 60519-10	-	Safety in electroheating installations - Part 10: Particular requirements for electrical resistance trace heating systems for industrial and commercial applications	EN 60519-10	-
IEC 62395-2	2013	Electrical resistance trace heating systems for industrial and commercial applications - Part 2: Application guide for system design, installation and maintenance	EN 62395-2	2013
ASTM D 5025-05	-	Standard Specification for Laboratory Burner Used for Small-Scale Burning Tests on Plastic Materials		
ASTM D 5207-09	-	Standard Practice for Confirmation of 20-mm (50-W) and 125-mm (500-W) Test Flames for Small-Scale Burning Tests on Plastic Materials		

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IEC 62395-1

Edition 2.0 2013-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Electrical resistance trace heating systems for industrial and commercial applications –

Part 1: General and testing requirements

Systèmes de traçage par résistance électrique pour applications industrielles et commerciales –

Partie 1: Exigences générales et d'essai



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IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

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IEC 62395-1

Edition 2.0 2013-09

INTERNATIONAL STANDARD

NORME INTERNATIONALE



Electrical resistance trace heating systems for industrial and commercial applications –

Part 1: General and testing requirements

Systèmes de traçage par résistance électrique pour applications industrielles et commerciales –

Partie 1: Exigences générales et d'essai

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**ELECTRICAL RESISTANCE TRACE HEATING SYSTEMS
FOR INDUSTRIAL AND COMMERCIAL APPLICATIONS –****Part 1: General and testing requirements**

FOREWORD

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International Standard IEC 62395-1 has been prepared by IEC technical committee 27: Industrial electroheating and electromagnetic processing.

This second edition cancels and replaces the previous edition published in 2006 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- Tests have been added for trace heating on sprinkler systems;
- The flammability test has been changed to align with the latest draft of future IEC/IEEE 60079-30-1¹;

¹ Under consideration.

- A supplementary test has been added for the verification of sheath temperature using trace heating mounted on a plate fixture.

The text of this standard is based on the following documents:

FDIS	Report on voting
27/926/FDIS	27/935/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 62395 series, published under the general title *Electrical resistance trace heating systems for industrial and commercial applications*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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INTRODUCTION

IEC 62395-1 provides the essential requirements and testing appropriate to electrical resistance trace heating equipment used in industrial and commercial applications. While some of this work already exists in national or international standards, this standard has collated much of this existing work and added considerably to it.

IEC 62395-2 provides detailed recommendations for the system design, installation and maintenance of electric trace heating systems in industrial and commercial applications.

It is the objective of IEC 62395 that, when in normal use, electrical trace heating systems operate safely under their defined conditions of use, by

- a) employing heaters of the appropriate construction and meeting the test criteria detailed in IEC 62395-1. The construction includes a metallic sheath, braid, screen or equivalent electrically conductive covering;
- b) operating at safe temperatures when designed, installed, and maintained in accordance with IEC 62395-2.
- c) having at least the minimum levels of overcurrent and earth-fault protection required in IEC 62395-1 and IEC 62395-2.

ELECTRICAL RESISTANCE TRACE HEATING SYSTEMS FOR INDUSTRIAL AND COMMERCIAL APPLICATIONS –

Part 1: General and testing requirements

1 Scope

This part of IEC 62395 specifies requirements for electrical resistance trace heating systems and includes general test requirements.

This standard pertains to trace heating systems that may comprise either factory-fabricated or field-assembled (work-site) units, and which may be series and parallel trace heaters or surface heaters (heater pads and heater panels) that have been assembled and/or terminated in accordance with the manufacturer's instructions.

This standard also includes requirements for termination assemblies and control methods used with trace heating systems.

This standard provides the essential requirements and testing appropriate to electrical resistance trace heating equipment used in industrial and commercial applications. The products certified according to this standard are intended to be installed by persons who are suitably trained in the techniques required and that only trained personnel carry out especially critical work, such as the installation of connections and terminations. Installations are intended to be carried out under the supervision of a qualified person who has undergone supplementary training in electric trace heating systems.

This standard does not include or provide for any applications in potentially explosive atmospheres.

This standard does not cover induction, impedance or skin effect heating.

Trace heating systems can be grouped into different types of applications and the different conditions found during and after installation necessitate different requirements for testing. Trace heating systems are usually certified for a specific type of installation or application. Typical applications for the different types of installation include, but are not limited to:

- a) installations of trace heating for surface heating on pipes, vessels and associated equipment – applications include:
 - freeze protection and temperature maintenance;
 - hot water lines;
 - oil and chemical lines;
 - sprinkler system mains and supply piping;
- b) outdoor exposed area installations of trace heating – applications include:
 - roof de-icing;
 - gutter and down-spout de-icing;
 - catch basins and drains;
 - rail heating²;

² Further evaluation may be required to address application specific conditions such as fluctuations in impressed voltage and voltage spikes.

- c) installation with embedded trace heating – applications include:
 - snow melting;
 - frost heave protection;
 - floor warming;
 - energy storage systems;
 - door frames;
- d) installations of trace heating internal to conduit and piping – applications include:
 - snow melting – in conduit;
 - frost heave protection – in conduit;
 - floor warming – in conduit;
 - energy storage systems – in conduit;
 - internal trace heating for freeze protection of potable water lines;
 - enclosed drains and culverts.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-5, *Environmental testing – Part 2-5: Tests – Test Sa: Simulated solar radiation at ground level and guidance for solar radiation testing*

IEC 60519-1, *Safety in electroheating installations – Part 1: General requirements*

IEC 60519-10, *Safety in electroheating installations – Part 10: Particular requirements for electrical resistance trace heating systems for industrial and commercial applications*

IEC 62395-2:2013, *Electrical resistance trace heating systems for industrial and commercial applications – Part 2: Application guide for system design, installation and maintenance*

ASTM D 5025-05, *Standard Specification for Laboratory Burner Used for Small-Scale Burning Tests on Plastic Materials*

ASTM D 5207-09, *Standard Practice for Confirmation of 20-mm (50-W) and 125-mm (500-W) Test Flames for Small-Scale Burning Tests on Plastic Materials*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60519-10 and the following apply.

NOTE 1 General definitions are given in the International Electrotechnical Vocabulary, IEC 60050. Terms relating to industrial electroheat are defined in IEC 60050-841.

NOTE 2 The terms defined in this clause are used both in IEC 62395-1 and IEC 62395-2.

3.1

ambient temperature

temperature surrounding the object under consideration

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