

Irish Standard I.S. EN 15682-2:2013

Glass in building - Heat soaked thermally toughened alkaline earth silicate safety glass - Part 2: Evaluation of conformity/Product standard

© CEN 2013

No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/	corrigenda/National Anne	xes issued since public	cation:		
The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:					
I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.					
S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.					
SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.					
This document replaces:					
This document is based on: EN 15682-2:2013	<i>Published:</i> 9 August, 2013				
This document was publish under the authority of the N and comes into effect on: 9 August, 2013			ICS number: 81.040.20		
NSAI 1 Swift Square, Northwood, Santry Dublin 9	T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie W NSAI.ie	Sales: T +353 1 857 6730 F +353 1 857 6729 W standards.ie			
Údarás um Chaighdeáin Náisiúnta na hÉireann					

EUROPEAN STANDARD

EN 15682-2

NORME EUROPÉENNE EUROPÄISCHE NORM

July 2013

ICS 81.040.20

English Version

Glass in building - Heat soaked thermally toughened alkaline earth silicate safety glass - Part 2: Evaluation of conformity/Product standard

Verre dans la construction - Verre de silicate alcalinoterreux de sécurité trempé et traité Heat Soak - Partie 2 : Evaluation de la conformité/Norme de produit Glas im Bauwesen - Heißgelagertes thermisch vorgespanntes Erdalkali-Silicat-Einscheibensicherheitsglas - Teil 2: Konformitätsbewertung/Produktnorm

This European Standard was approved by CEN on 30 May 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 15682-2:2013 (E)

Cont	ents Pa	age
F	ord	
Forewo		
1	Scope	
2	Normative references	5
3	Terms and definitions	6
4	Requirements	
4.1 4.2	Product description	
4.3	Determination of the characteristic's performances	
4.3.1	Characteristics of heat soaked thermally toughened alkaline earth silicate safety glass	
4.3.2	Determination of characteristics of heat soaked thermally toughened alkaline earth	_
4.4	silicate safety glass products Durability	
4.5	Dangerous substances	
5	Evaluation of conformity	11
5.1	General	
5.2	Initial type testing of the product (see 5.1, b))	
5.2.1	General	
5.2.2 5.2.3	Initial type testing of heat soaked thermally toughened alkaline earth silicate safety glass Initial type testing of characteristic's performances	
5.2.3	Factory production control and inspection of samples in accordance with a prescribed	13
	test plan (see 5.1, a) 1))	
5.4	Initial inspection of factory and of factory production control (see 5.1, a) 2))	
5.5	Continuous surveillance and assessment of the factory production control (see 5.1, a) 3))	
6	Marking and/or labelling	
6.1 6.2	General	
6.2 6.3	Product marking Product characteristics	
6.4	"Characteristics/performance identification paper"	
Anney	A (normative) Factory production control	12
A.1	Factory production control requirements	
A.1.1	General	
A.1.2	Organisation	
A.1.3 A.2	Control system	
A.2 A.3	Marking Inspection and testing tables of heat soaked thermally toughened alkaline earth silicate	19
Λ.5	safety glass productionsafety glass production	19
A.3.1	Information on Table A.1	
A.3.2	Production control	
A.3.3 A.3.4	Product control	
	B (normative) Tests for factory production control	
B.1 B.1.1	Strength measurement Four point bending strength test	
B.1.1	Optical surface pre-stress measurement	
B.2	Fragmentation test	
B.2.1	Requirements	

EN 15682-2:2013 (E)

B.2.2	Test method	25
Annex	C (informative) Provisions for voluntary involvement of third party(ies)	26
C.1	General	
C.2	Voluntary tasks for third parties	26
C.3	Marking and labelling	26
Annex	ZA (informative) Clauses of this European Standard addressing the provisions of EU Construction Products Directive	27
ZA.1	Scope and relevant characteristics	27
ZA.2	Procedure(s) for the attestation of conformity of heat soaked thermally toughened	
	alkaline earth silicate safety glass products	29
ZA.2.1	System(s) of attestation of conformity	29
ZA.2.2	EC Certificate and Declaration of Conformity	31
ZA.3	CE marking and labelling	32
Bibliog	graphy	35

Foreword

This document (EN 15682-2:2013) has been prepared by Technical Committee CEN/TC 129 "Glass in Building", the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2014, and conflicting national standards shall be withdrawn at the latest by January 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

EN 15682 is composed of the following parts:

- EN 15682-1, Glass in building Heat soaked thermally toughened alkaline earth silicate safety glass Part 1: Definition and description
- EN 15682-2, Glass in building Heat soaked thermally toughened alkaline earth silicate safety glass Part 2: Evaluation of conformity/Product standard

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies requirements, the evaluation of conformity and the factory production control of flat heat soaked thermally toughened alkaline earth silicate safety glass for use in buildings.

For glass products with electrical wiring or connections for, e.g. alarm or heating purposes, other directives, e.g. Low Voltage Directive, may apply.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 356, Glass in building — Security glazing — Testing and classification of resistance against manual attack

EN 410, Glass in building — Determination of luminous and solar characteristics of glazing

EN 673, Glass in building — Determination of thermal transmittance (U value) — Calculation method

EN 1063, Glass in building — Security glazing — Testing and classification of resistance against bullet attack

EN 1096-1, Glass in building — Coated glass — Part 1: Definitions and classification

EN 1096-2, Glass in building — Coated glass — Part 2: Requirements and test methods for class A, B and S coatings

EN 1096-3, Glass in building — Coated glass — Part 3: Requirements and test methods for class C and D coatings

EN 1288-3, Glass in building — Determination of the bending strength of glass — Part 3: Test with specimen supported at two points (four point bending)

EN 12600, Glass in building — Pendulum test — Impact test method and classification for flat glass

EN 12758, Glass in building — Glazing and airborne sound insulation — Product descriptions and determination of properties

EN 12898, Glass in building — Determination of the emissivity

EN 13501-1, Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests

EN 13501-2, Fire classification of construction products and building elements — Part 2: Classification using data from fire resistance tests, excluding ventilation services

EN 13501-5, Fire classification of construction products and building elements — Part 5: Classification using data from external fire exposure to roof tests

EN 13541, Glass in building — Security glazing — Testing and classification of resistance against explosion pressure

EN 14178-1, Glass in building — Basic alkaline earth silicate glass products — Part 1: Float glass



Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation