



**NSAI**  
Standards

Irish Standard  
I.S. EN 13611:2015

# Safety and control devices for burners and appliances burning gaseous and/or liquid fuels - General requirements

## I.S. EN 13611:2015

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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## **Safety and control devices for burners and appliances burning gaseous and/or liquid fuels - General requirements**

Équipements auxiliaires pour brûleurs et appareils utilisant  
des combustibles gazeux ou liquides - Exigences générales

Sicherheits- und Regeleinrichtungen für Brenner und  
Brennstoffgeräte für gasförmige oder flüssige Brennstoffe -  
Allgemeine Anforderungen

This European Standard was approved by CEN on 14 February 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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## Foreword

This document (EN 13611:2015) has been prepared by Technical Committee CEN/TC 58 "Safety and control devices for burners and appliances burning gaseous or liquid fuels", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2015, and conflicting national standards shall be withdrawn at the latest by December 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13611:2007+A2:2011.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document.

Product specific control standards of CEN/TC 58 make use of this standard by adapting this standard and stating "addition", "modification" or "replacement" in their corresponding clauses.

It should be noted that the following significant changes compared to the previous edition have been incorporated in this European Standard:

- 1) Introduction, new text;
- 2) Clause 1 "Scope" reworded;
- 3) Clause 2 "Normative references" updated;
- 4) Clause 3 "Terms and definitions" updated and inclusion of some new definitions;
- 5) Clause 4 "Classification" new subclause 4.4 "Types of DC supplied controls";
- 6) Clause 5 new title "Test conditions and uncertainty of measurements" updated and inclusion of new subclauses 5.1 "Test conditions" and 5.2 "Uncertainty of measurements";
- 7) Clause 6 new title "Design and construction";
- 8) Subclause 6.1 "General" rewording of general requirements, additional requirements to cover the risk of high pressure;
- 9) Subclause 6.2 "Mechanical parts of the control" reworded and inclusion of new subclauses "Auxiliary canals and orifices" and "Presetting devices";
- 10) Subclause 6.3 "Materials" reworded, renumbered and modified requirements for housing and for zinc alloys, new test for zinc alloys;
- 11) Subclause 6.4 "Gas connections" reworded, updated and modified requirements;
- 12) Subclause 6.5 "Electrical parts of the control" reworded and updated, inclusion of new subclause for switching elements (requirements and test), new subclause for electrical components in the gas way (requirements and test);

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- 13) Subclause 6.6 "Protection against internal faults for the purpose of functional safety" reworded and updated, new subclause for lock-out function;
- 14) Subclause 7.1 "General" reworded and new requirements for AC/DC supplied controls;
- 15) Subclause 7.3 „Torsion and bending“ reworded, updated and modified requirements;
- 16) Subclause 7.4 „Rated flow rate“ reworded, updated and modified requirements;
- 17) Subclause 7.5 "Durability" reworded, updated and new requirements for Elastomer/cork and elastomer/cork/synthetic fibre material in contact with gas, new requirements for lubricants in contact with gas;
- 18) Subclause 7.6 "Performance tests for electronic controls" reworded, updated and modified;
- 19) Subclause 7.7 "Long-term performance for electronic controls" reworded, updated and modified;
- 20) New Subclause 7.8 „Data exchange“ new requirements;
- 21) New Clause 8 "Electrical requirements" inclusion of updated requirements of EN 13611:2007+A2:2011, 8.11, inclusion of updated requirements of EN 13611:2007+A2:2011, 6.5.2;
- 22) New Clause 9 "Electromagnetic compatibility (EMC)" inclusion of reworded, updated and modified requirements of EN 13611:2007+A2:2011, Clause 8;
- 23) New Clause 10 "Marking, installation and operating instructions" inclusion of updated requirements of EN 13611:2007+A2:2011, Clause 9;
- 24) Replacement of Annex A (informative) "Gas connections in common use in various countries" by Annex A (informative) "Abbreviations and Symbols";
- 25) Annex E (normative) "Electrical/electronic component fault modes", reworded, updated and modified;
- 26) Annex F (normative) "Additional requirements for safety accessories and pressure accessories" reworded, updated and modified;
- 27) Subclause F.6.3 "Materials" new requirements;
- 28) Annex G (normative) "Materials for pressurized parts" updated;
- 29) Annex H (normative) "Additional materials for pressurized parts" updated;
- 30) Annex I (normative) "Requirements for controls used in DC supplied burners and appliances burning gaseous or liquid fuels" reworded, updated and modified;
- 31) Annex J (normative) "Method for the determination of a Safety integrity level (SIL)" reworded and updated;
- 32) Annex K (normative) "Method for the determination of a Performance Level (PL)" reworded and updated;
- 33) New Annex M (normative) "Reset functions";
- 34) New Annex N (informative) "Guidance document on Environmental Aspects";
- 35) New Annex O (normative) "Seals of elastomer, cork and synthetic fibre mixtures";
- 36) Complete update of the Annexes ZA, ZB and the Bibliography.



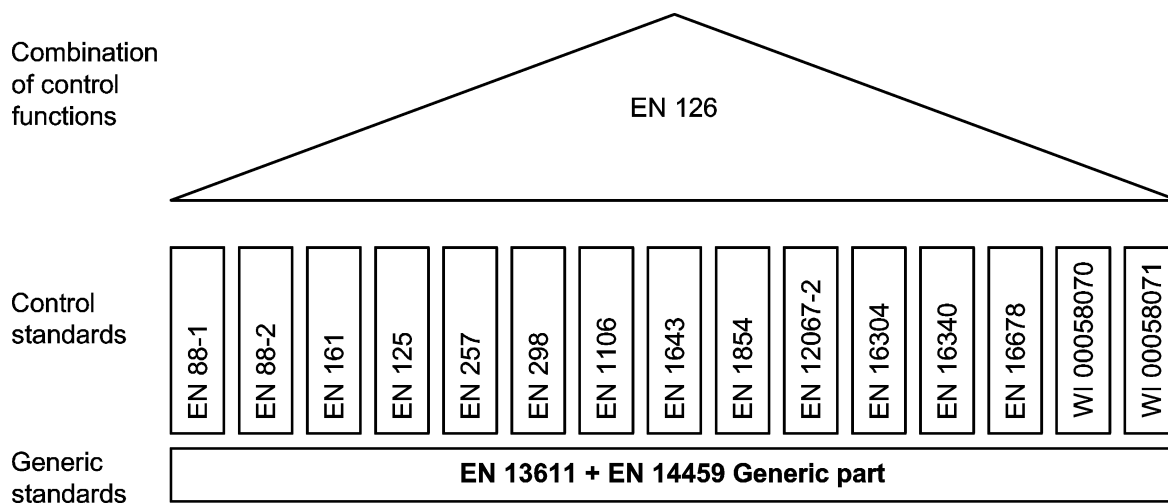
According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## EN 13611:2015 (E)

## Introduction

This standard recognizes the safety level specified by CEN/TC 58 and is regarded as a horizontal standard dealing with the safety, construction and performance of controls for burners and appliances burning gaseous and/or liquid fuels and to their testing.

The general requirements for controls are given in this document and methods for classification and assessment for new controls and control functions are given in EN 14459:2007 (see Figure 1). EN 126 (see Figure 1) specifies multifunctional controls combining two or more controls and Application Control Functions, one of which is a mechanical control function. The requirements for controls and Application Control Functions are given in the specific control standard (see Figure 1, control functions).



**Figure 1 — Interrelation of control standards**

This European Standard should be used in conjunction with the specific standard for a specific type of control, (e.g. EN 88-1:2011, EN 88-2:2007, EN 125:2010, EN 126:2012, EN 161:2011+A3:2013, EN 257:2010, EN 298:2012, EN 1106:2010, EN 1643:2014, EN 1854:2010, EN 12067-2:2004, EN 16304:2013 and EN 16340:2014), or for controls for specific applications. This standard can also be applied, so far as reasonable, to controls not mentioned in a specific standard and to controls designed on new principles, in which case additional requirements can be necessary. EN 14459:2007 provides assessment methods for new control principles.

Primarily in industrial applications it is common practice to rate the safety of a plant based on values describing the likelihood of a dangerous failure. These values are being used to determine Safety Integrity Levels or Performance Levels when the system is being assessed in its entirety.

CEN/TC 58 standards for safety relevant controls do go beyond this approach, because for a certain life span for which the product is specified, designed and tested a dangerous failure is not allowed at all. Failure modes are described and assessed in greater detail. Measures to prevent from dangerous situations are defined. Field experience over many decades is reflected in the CEN/TC 58 standards. Requirements of these standards can be considered as proven in practice.

To be able to provide values for the parameters that are needed for the determination of a Safety Integrity Level or of a Performance Level, Annex J and Annex K of this document specifies a possible methodology to derive values for the relevant parameters from the requirements of this European Standard.

Only controls that conform to the relevant CEN/TC 58 control standard can be assessed for PL classification according to this amendment.

It cannot be presumed that any Safety Integrity Level or Performance Level assessment alone would imply that requirements of a CEN/TC 58 standard have been met.

## 1 Scope

This European Standard specifies the general safety, design, construction, and performance requirements and testing for safety, control or regulating devices (hereafter referred to as controls) for burners and appliances burning one or more gaseous fuels or liquid fuels. This European Standard is applicable to controls with declared maximum inlet pressure up to and including 500 kPa of nominal connection sizes up to and including DN 250.

This European standard specifies general product requirements for the following controls:

- automatic shut-off valves;
- automatic burner control systems;
- flame supervision devices;
- gas/air ratio controls;
- pressure regulators;
- manual taps;
- mechanical thermostats;
- multifunctional controls;
- pressure sensing devices;
- valve proving systems;
- automatic vent valves.

This European standard applies for control functions that are not covered by a specific control standard for burners and appliances burning one or more gaseous fuels or liquid fuels.

This European Standard applies also for safety accessories and pressure accessories with a product of the maximum allowable pressure  $PS$  and the volume  $V$  of less than  $600\,000\text{ kPa} \cdot \text{dm}^3$  ( $6\,000\text{ bar} \cdot \text{litres}$ ) or with a product of  $PS$  and  $DN$  of less than  $300\,000\text{ kPa}$  ( $3\,000\text{ bar}$ ) .

This European Standard applies for *AC* and *DC* supplied controls (for controls supplied by stand-alone battery system, battery systems for mobile applications or systems which are intended to be connected to *DC* supply networks controls see Annex I).

This European Standard is applicable to reset functions used for reset from lockout, e.g. due to ignition failure or temperature cut-out in burners and appliances (see Annex M).

This European Standard establishes methodologies for the determination of a Safety Integrity Level (SIL) and the determination of a Performance Level (PL) (see Annex J, Annex K and Annex L).

This European Standard gives guidelines for environmental aspects (see Annex N).

This European Standard does not apply to mechanical controls for use with liquid fuels.

The protection against environmental impact in open air (i.e. capable of withstanding UV radiation, wind, rain, snow, dirt deposits, condensation, ice and hoar frost (see IEC 441-11-05:2005), earthquake and external fire) is not covered by this standard.

This European Standard should be used in conjunction with the specific control standard (see Bibliography).

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