



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 3452-2:2013

# Non-destructive testing - Penetrant testing - Part 2: Testing of penetrant materials (ISO 3452-2:2013)

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## I.S. EN ISO 3452-2:2013

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**NSAI**  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

**Sales:**  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

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## **Non-destructive testing - Penetrant testing - Part 2: Testing of penetrant materials (ISO 3452-2:2013)**

Essais non destructifs - Examen par ressuage - Partie 2:  
Essai des produits de ressuage (ISO 3452-2:2013)

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von Eindringprüfmitteln (ISO 3452-2:2013)

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**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## **Foreword**

The text of ISO 3452-2:2013 has been prepared by Technical Committee ISO/TC 135 “Non-destructive testing” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 3452-2:2013 by Technical Committee CEN/TC 138 “Non-destructive testing” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2014, and conflicting national standards shall be withdrawn at the latest by May 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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The text of ISO 3452-2:2013 has been approved by CEN as EN ISO 3452-2:2013 without any modification.

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**I.S. EN ISO 3452-2:2013**

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## **Non-destructive testing — Penetrant testing —**

### **Part 2: Testing of penetrant materials**

*Essais non destructifs — Examen par ressuage —*

*Partie 2: Essai des produits de ressuage*



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Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. [www.iso.org/directives](http://www.iso.org/directives)

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received. [www.iso.org/patents](http://www.iso.org/patents)

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 135, *Non-destructive testing*, Subcommittee SC 2, and by Technical Committee CEN/TC 138, *Non-destructive testing* in collaboration.

This third edition cancels and replaces the second edition (ISO 3452-2:2006), which has been technically revised.

ISO 3452 consists of the following parts, under the general title *Non-destructive testing — Penetrant testing*:

- *Part 1: General principles*
- *Part 2: Testing of penetrant materials*
- *Part 3: Reference test blocks*
- *Part 4: Equipment*
- *Part 5: Penetrant testing at temperatures higher than 50 °C*
- *Part 6: Penetrant testing at temperatures lower than 10 °C*

The main changes with respects to the previous edition are listed below:

- a) The normative references were updated;
- b) [Tables 1, 4, 8, 9](#) were corrected;
- c) A new [Clause 5.1](#) was inserted;
- d) [Clause 6.6](#) was revised;
- e) The former [Annex B](#) was deleted;
- f) Editorial changes were made.

# Non-destructive testing — Penetrant testing —

## Part 2: Testing of penetrant materials

**SAFETY PRECAUTIONS** — The materials required by this part of ISO 3452 include chemicals which may be harmful, flammable and/or volatile. All necessary precautions shall be observed. All relevant International, national and local regulations pertaining to health and safety, environmental requirements, etc. shall be observed.

### 1 Scope

This part of ISO 3452 specifies the technical requirements and test procedures for penetrant materials for their type testing and batch testing. This part of ISO 3452 covers the temperature range 10 °C to 50 °C. Additional tests in part 5 or part 6 of ISO 3452 may be required outside this range.

On-site control tests and methods are detailed in ISO 3452-1.

### 2 Normative references

The following referenced documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3059, *Non-destructive testing — Penetrant testing and magnetic particle testing - Viewing conditions*

ISO 3452-1:2013, *Non-destructive testing — Penetrant testing — Part 1: General principles*

ISO 3452-3, *Non-destructive testing — Penetrant testing — Part 3: Reference test blocks*

ISO 9712, *Non-destructive testing — Qualification and certification of NDT personnel*

ISO 10474, *Steel and steel products — Inspection documents*

ISO 12706, *Non-destructive testing — Penetrant testing — Vocabulary*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 12706, ISO 3452-1 and the following apply.

#### 3.1

##### **batch**

quantity of material manufactured in one production having uniform properties throughout and with a unique identifying number or mark

#### 3.2

##### **candidate**

sample of the testing product submitted for evaluation in accordance with this part of ISO 3452

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