



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 8536-4:2013

# Infusion equipment for medical use - Part 4: Infusion sets for single use, gravity feed (ISO 8536-4:2010)

## I.S. EN ISO 8536-4:2013

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

EN ISO 8536-4:2013/A1:2013

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## Infusion equipment for medical use - Part 4: Infusion sets for single use, gravity feed (ISO 8536-4:2010/Amd 1:2013)

Matériel de perfusion à usage médical - Partie 4: Appareils de perfusion non réutilisables, à alimentation par gravité (ISO 8536-4:2010/Amd 1:2013)

Infusionsgeräte zur medizinischen Verwendung - Teil 4: Infusionsgeräte für Schwerkraftinfusionen zur einmaligen Verwendung (ISO 8536-4:2010/Amd 1:2013)

This amendment A1 modifies the European Standard EN ISO 8536-4:2013; it was approved by CEN on 9 February 2013.

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This European Standard was approved by CEN on 8 January 2013.

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## **Foreword**

The text of ISO 8536-4:2010 has been prepared by Technical Committee ISO/TC 76 “Transfusion, infusion and injection, and blood processing equipment for medical and pharmaceutical use” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 8536-4:2013 by Technical Committee CEN/TC 205 “Non-active medical devices” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2013, and conflicting national standards shall be withdrawn at the latest by August 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 8536-4:2010.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive.

For relationship with EU Directive, see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

### **Endorsement notice**

The text of ISO 8536-4:2010 has been approved by CEN as EN ISO 8536-4:2013 without any modification.

## Annex ZA (informative)

### Relationship between this European Standard and the Essential Requirements of EU Directive 93/42/EEC on Medical Devices

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide a means of conforming to Essential Requirements of the New Approach Directive 93/42/EEC on Medical Devices.

Once this standard is cited in the Official Journal of the European Union under that Directive and has been implemented as a national standard in at least one Member State, compliance with the clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

**Table ZA.1 — Correspondence between this European Standard and Directive 93/42/EEC on Medical Devices**

Clause(s)/subclause(s) of this European Standard	Essential Requirements (ERs) of Directive 93/42/EEC	Qualifying remarks/Notes
6.1, 6.7, 8.3, 8.4, 8.5	7.2	
8.1	7.5	Presumption of conformity with the Essential Requirements relating to the biological evaluation can only be provided if the manufacturer chooses to apply the EN ISO 10993 series of standards.
6.2, 6.4, 6.5	7.6	
6.11, 6.13	8	
3.2	8.1	
10	8.3	
8.2	8.4	
6.3, 6.12	9.1	
6.9, 6.10	10	
6.3	12.7.1	
6.6, 6.8, 6.9, 6.10	12.8	
9	13	The part of ER 13.3 a) relating to the authorized representative is not addressed.  ERs 13.3 f) and 13.6 h) relating to single-use are not fully addressed.  ER 13.6 q) is not addressed.
4	13.3	

**WARNING — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.**



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**ISO  
8536-4**

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**Infusion equipment for medical use —  
Part 4:  
Infusion sets for single use, gravity feed**

*Matériel de perfusion à usage médical —*

*Partie 4: Appareils de perfusion non réutilisables, à alimentation par gravité*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 8536-4 was prepared by Technical Committee ISO/TC 76, *Transfusion, infusion and injection equipment for medical and pharmaceutical use*.

This fifth edition cancels and replaces the fourth edition (ISO 8536-4:2007), of which it constitutes a minor revision. In detail, 7.1 was more clarified in alignment with B.2, and A.2.2 was changed in order to go back with the leakage test pressure to 20 kPa and to restrict the leakage test for  $(40 \pm 1) ^\circ\text{C}$ .

ISO 8536 consists of the following parts, under the general title *Infusion equipment for medical use*:

- *Part 1: Infusion glass bottles*
- *Part 2: Closures for infusion bottles*
- *Part 3: Aluminium caps for infusion bottles*
- *Part 4: Infusion sets for single use, gravity feed*
- *Part 5: Burette infusion sets for single use, gravity feed*
- *Part 6: Freeze drying closures for infusion bottles*
- *Part 7: Caps made of aluminium-plastics combinations for infusion bottles*
- *Part 8: Infusion equipment for use with pressure infusion apparatus*
- *Part 9: Fluid lines for use with pressure infusion equipment*
- *Part 10: Accessories for fluid lines for use with pressure infusion equipment*
- *Part 11: Infusion filters for use with pressure infusion equipment*
- *Part 12: Check valves*

# Infusion equipment for medical use —

## Part 4:

## Infusion sets for single use, gravity feed

### 1 Scope

This part of ISO 8536 specifies requirements for single use, gravity feed infusion sets for medical use in order to ensure their compatibility with containers for infusion solutions and intravenous equipment.

Secondary aims of this part of ISO 8536 are to provide guidance on specifications relating to the quality and performance of materials used in infusion sets and to present designations for infusion set components.

In some countries, the national pharmacopoeia or other national regulations are legally binding and take precedence over this part of ISO 8536.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 594-1, *Conical fittings with a 6 % (Luer) taper for syringes, needles and certain other medical equipment — Part 1: General requirements*

ISO 594-2, *Conical fittings with 6 % (Luer) taper for syringes, needles and certain other medical equipment — Part 2: Lock fittings*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 7864, *Sterile hypodermic needles for single use*

ISO 14644-1, *Cleanrooms and associated controlled environments — Part 1: Classification of air cleanliness<sup>1)</sup>*

ISO 15223-1, *Medical devices — Symbols to be used with medical device labels, labelling and information to be supplied — Part 1: General requirements<sup>2)</sup>*

### 3 General requirements

**3.1** The nomenclature to be used for components of infusion sets and of a separate air-inlet device is given in Figures 1, 2 and 3. These figures illustrate examples of the configuration of infusion sets and air-inlet devices; other configurations may be used provided they lead to the same results. Infusion sets as illustrated in Figure 2 should only be used for collapsible plastic containers. Infusion sets as illustrated in Figure 2 used

1) Under preparation. (Revision of ISO 14644-1:1999)

2) To be published. (Revision of ISO 15223-1:2007)

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