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Standards

Irish Standard
I.S. EN 61249-4-14:2009

Materials for printed boards and other interconnecting structures -- Part 4-14: Sectional specification set for prepreg materials, unclad (for the manufacture of multilayer boards) - Epoxide woven E-glass prepreg of defined flammability (vertical burning test) for lead-free assembly (IEC 61249-4-14:2009 (EQV))

I.S. EN 61249-4-14:2009

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EUROPEAN STANDARD

EN 61249-4-14

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2009

ICS 31.180

English version

**Materials for printed boards and other interconnecting structures -
Part 4-14: Sectional specification set for prepreg materials, unclad
(for the manufacture of multilayer boards) -
Epoxide woven E-glass prepreg of defined flammability
(vertical burning test) for lead-free assembly
(IEC 61249-4-14:2009)**

Matériaux pour circuits imprimés
et autres structures d'interconnexion -
Partie 4-14: Série de spécifications
intermédiaires pour matériaux préimprégnés,
non plaqués (pour la fabrication des cartes
multicouches) -
Tissu de verre époxyde préimprégné
de type E d'inflammabilité définie
(essai de combustion verticale)
destiné aux assemblages sans plomb
(CEI 61249-4-14:2009)

Materialien für Leiterplatten
und andere Verbindungsstrukturen -
Teil 4-14: Rahmenspezifikationen
für unkaschierte Prepreg-Materialien
(zur Herstellung von Mehrlagenleiterplatten) -
Mit E-Glasgewebe verstärkte Epoxidharz-
Prepregs mit definierter Brennbarkeit
(Brennprüfung mit vertikaler Prüflingslage)
für bleifreie Bestückungstechnik
(IEC 61249-4-14:2009)

This European Standard was approved by CENELEC on 2009-06-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: Avenue Marnix 17, B - 1000 Brussels

I.S. EN 61249-4-14:2009

EN 61249-4-14:2009

- 2 -

Foreword

The text of document 91/850/FDIS, future edition 1 of IEC 61249-4-14, prepared by IEC TC 91, Electronics assembly technology, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61249-4-14 on 2009-06-01.

The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2010-03-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2012-06-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 61249-4-14:2009 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60194	NOTE Harmonized as EN 60194:2006 (not modified).
IEC 61249-2-7	NOTE Harmonized as EN 61249-2-7:2002 (not modified).
IEC 61249-2-8	NOTE Harmonized as EN 61249-2-8:2003 (not modified).
ISO 9000	NOTE Harmonized as EN ISO 9000:2005 (not modified).

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61189-2	2006	Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 2: Test methods for materials for interconnection structures	EN 61189-2	2006
IEC 61249-2-36	- ¹⁾	Materials for printed boards and other interconnecting structures - Part 2-36: Reinforced base materials, clad and unclad - Epoxide woven E-glass laminate sheets of defined flammability (vertical burning test), copper-clad for lead-free assembly	EN 61249-2-36	2009 ²⁾
IEC 62326-4	- ¹⁾	Printed boards - Part 4: Rigid multilayer printed boards with interlayer connections - Sectional specification	EN 62326-4	1997 ²⁾
ISO 11014-1	1994	Safety data sheet for chemical products - Part 1: Content and order of sections	-	-

¹⁾ Undated reference.

²⁾ Valid edition at date of issue.

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CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	6
3 Materials and construction.....	6
3.1 Reinforcement.....	6
3.2 Resin system.....	7
4 Properties.....	7
4.1 Properties related to the appearance of the prepreg	7
4.1.1 Dewetted areas (fish eyes)	7
4.1.2 Broken filaments.....	7
4.1.3 Distortion.....	7
4.1.4 Creases.....	7
4.1.5 Edge conditions.....	7
4.2 Properties related to B-stage prepreg	7
4.2.1 Resin content	8
4.2.2 Treated weight.....	8
4.2.3 Resin flow	8
4.2.4 Scaled flow thickness	8
4.2.5 Melting viscosity	8
4.2.6 Gel time.....	9
4.2.7 Volatile content.....	9
4.3 Properties related to prepreg after curing	9
4.3.1 Electric strength	9
4.3.2 Flammability.....	9
4.3.3 Relative permittivity and dissipation factor	10
4.3.4 Cured thickness.....	10
4.3.5 Glass transition temperature (T _g)	10
4.3.6 Decomposition temperature (T _d).....	10
4.3.7 Thermal resistance	11
4.3.8 Z-axis expansion	11
5 Delivery form.....	11
5.1 Rolls.....	11
5.2 Sheets.....	11
5.3 Cut panels.....	11
6 Quality assurance.....	12
6.1 Quality system.....	12
6.2 Responsibility for inspection	12
6.3 Qualification inspection	12
6.4 Quality conformance inspection.....	12
6.5 Certificate of conformance.....	12
6.6 Safety data sheet	12
7 Packaging and marking	12
8 Shelf life	13
9 Ordering information.....	13
Bibliography.....	14

I.S. EN 61249-4-14:2009

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– 3 –

Table 1 – Flammability, vertical burning test	10
Table 2 – Decomposition temperature requirements	10
Table 3 – Thermal resistance requirements	11
Table 4 – Z-axis expansion requirements.....	11

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MATERIALS FOR PRINTED BOARDS AND
OTHER INTERCONNECTING STRUCTURES –**

**Part 4-14: Sectional specification set for prepreg materials, unclad
(for the manufacture of multilayer boards) –
Epoxide woven E-glass prepreg of defined flammability
(vertical burning test) for lead-free assembly**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 61249-4-14 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this standard is based on the following documents:

FDIS	Report on voting
91/850/FDIS	91/862/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

I.S. EN 61249-4-14:2009

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– 5 –

A list of all parts of the IEC 61249 series, under the general title *Materials for printed boards and other interconnecting structures*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

MATERIALS FOR PRINTED BOARDS AND OTHER INTERCONNECTING STRUCTURES –

Part 4-14: Sectional specification set for prepreg materials, unclad (for the manufacture of multilayer boards) – Epoxide woven E-glass prepreg of defined flammability (vertical burning test) for lead-free assembly

1 Scope

This part of IEC 61249 gives requirements for properties of prepreg that are mainly intended to be used as bonding sheets in connection with laminates according to IEC 61249-2-36 when manufacturing multilayer boards according to IEC 62326-4. Multilayer boards comprised of these materials are suitable for lead-free assembly processes. This material may also be used to bond other types of laminates.

Prepreg according to this standard is of defined flammability (vertical burning test). The flammability rating on fully cured prepreg is achieved through the use of brominated fire retardants contained as an integral part of the polymeric structure. After curing of the prepreg according to the supplier's instructions, the glass transition temperature is defined to be 120 °C minimum.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61189-2:2006, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies – Part 2: Test methods for materials for interconnection structures*

IEC 61249-2-36, *Materials for printed boards and other interconnecting structures – Part 2-36: Reinforced base materials, clad and unclad – Epoxide woven E-glass laminated sheets of defined flammability (vertical burning test), copper-clad for lead-free assembly*

IEC 62326-4, *Printed boards – Part 4: Rigid multilayer printed boards with interlayer connections – Sectional specification*

ISO 11014-1:1994, *Safety data sheet for chemical products – Part 1: Content and order of sections*

3 Materials and construction

The prepreg consists of a reinforcing E-glass fabric which is impregnated with di-functional and multi-functional epoxide resin then partially cured to the B-stage.

3.1 Reinforcement

Woven E-glass as specified in future IEC 61249-6-3 (under consideration), Woven E-glass fabric (for the manufacture of prepreg and copper-clad laminate).

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