



NSAI
Standards

Irish Standard
I.S. EN ISO 13102:2012

Geometrical product specifications (GPS) -
Dimensional measuring equipment:
Electronic digital-indicator gauge - Design
and metrological characteristics (ISO
13102:2012)

I.S. EN ISO 13102:2012

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English Version

Geometrical product specifications (GPS) - Dimensional
measuring equipment: Electronic digital-indicator gauge - Design
and metrological characteristics (ISO 13102:2012)

Spécification géométrique des produits (GPS) -
Instruments de mesure dimensionnel: Comparateurs à
tige rentrante à affichage numérique - Caractéristiques de
conception et caractéristiques métrologiques (ISO
13102:2012)

Geometrische Produktspezifikation und -prüfung (GPS) -
Längenmessgeräte - Konstruktionsmerkmale und
messtechnische Merkmale für elektronische digitale
Messuhren (ISO/FDIS 13102:2012)

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Foreword

This document (EN ISO 13102:2012) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 "Dimensional and geometrical product specification and verification", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2013, and conflicting national standards shall be withdrawn at the latest by February 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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I.S. EN ISO 13102:2012
**INTERNATIONAL
STANDARD**

**ISO
13102**

First edition
2012-08-15

**Geometrical product specifications
(GPS) — Dimensional measuring
equipment: Electronic digital-indicator
gauge — Design and metrological
characteristics**

*Spécification géométrique des produits (GPS) — Instruments de
mesurage dimensionnel: Comparateurs à tige rentrante à affichage
numérique — Caractéristiques de conception et caractéristiques
métrologiques*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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ISO 13102 was prepared by Technical Committee ISO/TC 213, *Dimensional and geometrical product specifications and verification*.

Introduction

This International Standard is a Geometrical Product Specification (GPS) standard and is to be regarded as a general GPS standard (see ISO/TR 14638). It influences chain link 5 of the chain of standards on size and distance in the general GPS matrix.

The ISO/GPS Masterplan given in ISO/TR 14638 gives an overview of the ISO/GPS system of which this standard is a part. The fundamental rules of ISO/GPS given in ISO 8015 apply to this standard, and the default decision rules given in ISO 14253-1 apply to specifications made in accordance with this standard, unless otherwise indicated.

For more detailed information of the relation of the standard to other standards and the GPS matrix model, see Annex D.

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