

Irish Standard I.S. EN 10223-3:2013

Steel wire and wire products for fencing and netting - Part 3: Hexagonal steel wire mesh products for civil engineering purposes

© CEN 2013 No copying without NSAI permission except as permitted by copyright law.

I.S. EN 10223-3:2013

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWIFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revices/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on: EN 10223-3:2013 *Published:* 2013-12-11

This document was published			ICS number:
under the authority of the NSAI and comes into effect on:			77.140.65
2013-12-21			
		NOTE: If bl	lank see CEN/CENELEC cover page
NSAI	T +353 1 807 3800		Sales:
1 Swift Square,	F +353 1 807 3838		T +353 1 857 6730
Northwood, Santry	E standards@nsai.ie		F +353 1 857 6729
Dublin 9	W NSAI.ie		W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN 10223-3

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2013

ICS 77.140.65

Supersedes EN 10223-3:1997

English Version

Steel wire and wire products for fencing and netting - Part 3: Hexagonal steel wire mesh products for civil engineering purposes

Fils et produits tréfilés en acier pour clôtures et grillages -Partie 3: Produits en grillage à mailles hexagonales en acier pour applications en génie civil Stahldraht und Drahterzeugnisse für Zäune und Drahtgeflechte - Teil 3: Stahldrahtgeflecht mit sechseckigen Maschen für bauwirtschaftliche Zwecke

This European Standard was approved by CEN on 29 June 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Ref. No. EN 10223-3:2013 E

EN 10223-3:2013 (E)

Contents

Page

Forewo	ord	3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Information to be supplied by the purchaser	10
5	Manufacture	11
6	Requirements	13
7	Sampling and testing	17
8	Inspection and documentation	17
9	Method of test	17
10	Packaging	20
Annex	A (informative) Description of environment of installation site, coating wire requirements	21
Bibliog	raphy	24

Foreword

This document (EN 10223-3:2013) has been prepared by Technical Committee ECISS/TC 106 "Wire rod and wires", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2014, and conflicting national standards shall be withdrawn at the latest by June 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10223-3:1997.

In comparison with the previous edition, the entire document has been revised.

EN 10223, Steel wire and wire products for fencing and netting consists of the following parts:

- Part 1: Zinc and zinc alloy coated steel barbed wire
- Part 2: Hexagonal steel wire netting for agricultural, insulation and fencing purposes
- Part 3: Hexagonal steel wire mesh products for engineering purposes (the present document)
- Part 4: Steel wire welded mesh fencing
- Part 5: Steel wire woven hinged joint and knotted mesh fencing
- Part 6: Steel wire chain link fencing
- Part 7: Steel wire welded panels for fencing
- Part 8: Welded mesh gabion products

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies requirements for the dimensions, coatings, test methodology and delivery conditions of steel wire mesh products having meshes of hexagonal shape specified for engineering purposes.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10088-1, Stainless steels — Part 1: List of stainless steels

EN 10218-1, Steel wire and wire products — General — Part 1: Test methods

EN 10218-2:2012, Steel wire and wire products — General — Part 2: Wire dimensions and tolerances

EN 10244-1, Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 1: General principles

EN 10244-2, Steel wire and wire products — Non-ferrous metallic coatings on steel wire — Part 2: Zinc or zinc alloy coatings

EN 10245-1, Steel wire and wire products — Organic coatings on steel wire — Part 1: General rules

EN 10245-2, Steel wire and wire products — Organic coatings on steel wire — Part 2: PVC finished wire

EN 10245-3, Steel wire and wire products — Organic coatings on steel wire — Part 3: PE coated wire

EN 10245-5, Steel wire and wire products — Organic coatings on steel wire — Part 5: Polyamide coated wire

EN ISO 4892-2, Plastics — Methods of exposure to laboratory light sources — Part 2: Xenon-arc lamps (ISO 4892-2)

EN ISO 4892-3, Plastics — Methods of exposure to laboratory light sources — Part 3: Fluorescent UV lamps (ISO 4892-3)

EN ISO 6988, Metallic and other non-organic coatings — Sulfur dioxide test with general condensation of moisture (ISO 6988)

EN ISO 9223:2012, Corrosion of metals and alloys — Corrosivity of atmospheres — Classification, determination and estimation (ISO 9223:2012)

EN ISO 9227, Corrosion tests in artificial atmospheres — Salt spray tests (ISO 9227)

EN ISO 16120-1, Non-alloy steel wire rod for conversion to wire — Part 1: General requirements (ISO 16120-1)

EN ISO 16120-2, Non-alloy steel wire rod for conversion to wire — Part 2: Specific requirements for generalpurpose wire rod (ISO 16120-2)



This is a free preview. Purchase the entire publication at the link below:

Product Page

S Looking for additional Standards? Visit Intertek Inform Infostore

> Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation