



NSAI
Standards

Irish Standard
I.S. EN 61300-3-35:2015

Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-35: Examinations and measurements - Visual inspection of fibre optic connectors and fibre-stub transceivers

I.S. EN 61300-3-35:2015

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

EN 61300-3-35:2015

Published:

2015-10-16

This document was published under the authority of the NSAI and comes into effect on:

2015-11-03

ICS number:

33.180.20

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN 61300-3-35:2015 is the adopted Irish version of the European Document EN 61300-3-35:2015, Fibre optic interconnecting devices and passive components - Basic test and measurement procedures - Part 3-35: Examinations and measurements - Visual inspection of fibre optic connectors and fibre-stub transceivers

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

EN 61300-3-35

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2015

ICS 33.180.20

Supersedes EN 61300-3-35:2010

English Version

**Fibre optic interconnecting devices and passive components -
Basic test and measurement procedures - Part 3-35:
Examinations and measurements - Visual inspection of fibre
optic connectors and fibre-stub transceivers
(IEC 61300-3-35:2015)**

Dispositifs d'interconnexion et composants passifs à fibres optiques - Procédures fondamentales d'essais et de mesures - Partie 3-35: Examens et mesures - Examen visuel des connecteurs à fibres optiques et des émetteurs-récepteurs à embase fibrée
(IEC 61300-3-35:2015)

Lichtwellenleiter - Verbindungselemente und passive Bauteile - Grundlegende Prüf- und Messverfahren - Teil 3-35: Untersuchungen und Messungen - Visuelle Inspektion von Lichtwellenleiter-Steckverbindern und Faser Stub-Transceivern
(IEC 61300-3-35:2015)

This European Standard was approved by CENELEC on 2015-07-30. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 61300-3-35:2015

European foreword

The text of document 86B/3886/FDIS, future edition 2 of IEC 61300-3-35, prepared by SC 86B "Fibre optic interconnecting devices and passive components" of IEC/TC 86 "Fibre optics" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61300-3-35:2015.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2016-04-30
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-07-30

This document supersedes EN 61300-3-35:2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 61300-3-35:2015 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60825-2	NOTE	Harmonized as EN 60825-2
IEC 61300-1	NOTE	Harmonized as EN 61300-1
IEC 61755 (Series)	NOTE	Harmonized as EN 61755 (Series)



IEC 61300-3-35

Edition 2.0 2015-06

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Fibre optic interconnecting devices and passive components – Basic test and measurement procedures –
Part 3-35: Examinations and measurements –
Visual inspection of fibre optic connectors and fibre-stub transceivers**

**Dispositifs d'interconnexion et composants passifs à fibres optiques –
Procédures fondamentales d'essais et de mesures –
Partie 3-35: Examens et mesures – Examen visuel des connecteurs à fibres optiques et des émetteurs-récepteurs à embase fibrée**



THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2015 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

More than 60 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 15 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

Plus de 60 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



IEC 61300-3-35

Edition 2.0 2015-06

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Fibre optic interconnecting devices and passive components – Basic test and measurement procedures –
Part 3-35: Examinations and measurements –
Visual inspection of fibre optic connectors and fibre-stub transceivers**

**Dispositifs d'interconnexion et composants passifs à fibres optiques –
Procédures fondamentales d'essais et de mesures –
Partie 3-35: Examens et mesures – Examen visuel des connecteurs à fibres optiques et des émetteurs-récepteurs à embase fibrée**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 33.180.20

ISBN 978-2-8322-2716-9

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	6
3 Terms, definitions and abbreviations	6
3.1 Terms and definitions.....	6
3.2 Abbreviations	7
4 Measurement.....	7
4.1 General.....	7
4.2 Measurement conditions	7
4.3 Pre-conditioning.....	7
4.4 Recovery	7
5 Apparatus.....	8
5.1 Method A: Direct view optical microscopy	8
5.2 Method B: Video microscopy.....	8
5.3 Method C: Automated analysis microscopy	8
5.4 Certification requirements for low and high resolution systems	8
5.4.1 General	8
5.4.2 Requirement for low resolution microscope systems	8
5.4.3 Requirements for high resolution microscope systems	9
6 Procedure.....	9
6.1 Certification procedure.....	9
6.2 Inspection procedure	9
6.3 Visual requirements	10
Annex A (informative) Examples of inspected end faces with surface anomalies	13
Annex B (normative) Diagram of qualification artefact and method of manufacture	18
B.1 High resolution artefact.....	18
B.2 Low resolution artefact.....	20
Bibliography.....	21
Figure 1 – Inspection procedure flow	10
Figure A.1 – Example 1 (low resolution system).....	13
Figure A.2 – Example 1 (high resolution system)	13
Figure A.3 – Example 2 (low resolution system).....	14
Figure A.4 – Example 2 (high resolution system)	14
Figure A.5 – Example 3 (low resolution system).....	14
Figure A.6 – Example 3 (high resolution system)	15
Figure A.7 – Example 4 (low resolution system).....	15
Figure A.8 – Example 4 (high resolution system)	16
Figure A.9 – Example 5 (low resolution system).....	16
Figure A.10 – Example 6 (low resolution system).....	17
Figure B.1 – Example of nano-indentation test system	18
Figure B.2 – Example of high resolution artefacts	19
Figure B.3 – Example of low resolution artefact pattern	20

Table 1 – Visual requirements for single-mode PC polished connectors, $RL \geq 45$ dB	11
Table 2 – Visual requirements for single-mode angle polished (APC) connectors.....	11
Table 3 – Visual requirements for single-mode PC polished connectors, $RL \geq 26$ dB and single-mode transceivers using a fibre-stub interface	12
Table 4 – Visual requirements for multi-mode PC polished connectors.....	12

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – BASIC TEST AND MEASUREMENT PROCEDURES –

Part 3-35: Examinations and measurements – Visual inspection of fibre optic connectors and fibre-stub transceivers

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61300-3-35 has been prepared by subcommittee SC86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

This second edition cancels and replaces the first edition published in 2009 and constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) modification to the title;
- b) addition of some terms and definitions;

- c) reconsideration of the specific values of Tables 1 to 4 to reflect the current market situation;
- d) addition of visual requirements for single-mode transceivers using a fibre-stub interface in Table 3;
- e) addition of a sentence in 4.1 concerning the susceptibility of the methods to system variability.

The text of this standard is based on the following documents:

FDIS	Report on voting
86B/3886/FDIS	86B/3912/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61300 series, published under the general title *Fibre optic interconnecting devices and passive components – Basic test and measurement procedures*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – BASIC TEST AND MEASUREMENT PROCEDURES –

Part 3-35: Examinations and measurements – Visual inspection of fibre optic connectors and fibre-stub transceivers

1 Scope

This part of IEC 61300 describes methods for quantitatively assessing the end face quality of a polished fibre optic connector or of a fibre optic transceiver using a fibre-stub type interface. Sub-surface cracks and fractures are not considered in this standard. In general, the methods described in this standard apply to 125 µm cladding fibres contained within a ferrule and intended for use with sources of ≤ 2 W of input power. However, portions are applicable to non-ferruled connectors and other fibre types. Those portions are identified where appropriate. It is not the intention of this standard that the size of scratches should be measured, the dimensions and requirements are selected such that they can be estimated. There is no need to measure for example if a scratch is 2,3 µm wide.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

Void.

3 Terms, definitions and abbreviations

3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1.1 defect

non-linear surface feature detectable on the end face of ferrule including particulates, other debris, fluid contamination, pits, chips, edge chipping, etc.

Note 1 to entry: Some fibre types have structural features potentially visible on the fibre end face. Fibres that use microstructures to contain the light signal, such as photonic band-gap and hole-assisted fibres, can have an engineered or random pattern of structures surrounding the core. These features are not defects.

3.1.2 defect size

smallest circle that can encompass the entire defect

3.1.3 loose debris

particulate and debris that can be removed by cleaning

Note 1 to entry: Loose debris are classified as defects.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
 - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-