



**NSAI**  
Standards

Irish Standard  
I.S. EN 14894:2013

# LPG equipment and accessories - Cylinder and drum marking

© CEN 2013

No copying without NSAI permission except as permitted by copyright law.

## I.S. EN 14894:2013

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWIFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces:*  
EN 14894:2011

<i>This document is based on:</i>	<i>Published:</i>
EN 14894:2013	16 April, 2013
EN 14894:2011	12 May, 2011

This document was published  
under the authority of the NSAI  
and comes into effect on:  
16 April, 2013

**ICS number:**  
23.020.30

**NSAI**  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

**Sales:**  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

English Version

**LPG equipment and accessories - Cylinder and drum marking**

Équipements pour gaz de pétrole liquéfié - Marquage des  
bouteilles et des fûts à pression

Flüssiggas-Geräte und Ausrüstungsteile - Kennzeichnung  
von Flaschen und Fässern

This European Standard was approved by CEN on 1 March 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**Management Centre: Avenue Marnix 17, B-1000 Brussels**

<b>Contents</b>	<b>Page</b>
<b>Foreword.....</b>	<b>3</b>
<b>Introduction .....</b>	<b>4</b>
<b>1 Scope .....</b>	<b>5</b>
<b>2 Terms and definitions .....</b>	<b>5</b>
<b>3 Symbols and abbreviated terms .....</b>	<b>5</b>
<b>4 Application of stamp markings .....</b>	<b>6</b>
4.1 General.....	6
4.2 Workmanship .....	6
4.3 Arrangements for stamp marking .....	7
<b>5 Manufacturing stamp markings .....</b>	<b>8</b>
<b>6 Operational stamp markings .....</b>	<b>8</b>
<b>7 Certification stamp markings .....</b>	<b>9</b>
<b>8 Other stamp markings.....</b>	<b>9</b>
<b>Annex A (informative) Locations of markings.....</b>	<b>12</b>
<b>Bibliography .....</b>	<b>13</b>

## **Foreword**

This document (EN 14894:2013) has been prepared by Technical Committee CEN/TC 286 “Liquefied petroleum gas equipment and accessories”, the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2013, and conflicting national standards shall be withdrawn at the latest by October 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14894:2011.

The main technical change to this version is to align the marking requirements with RID/ADR 2013 (see [7] and [8]).

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Introduction**

This European Standard calls for the use of substances and procedures that may be injurious to health if adequate precautions are not taken. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

It has been assumed in the drafting of this European Standard that the execution of its provisions is entrusted to appropriately qualified and experienced people.

## 1 Scope

This European Standard specifies stamp marking requirements for transportable refillable LPG cylinders and metallic drums including:

- Steel LPG cylinders designed and manufactured in accordance with EN 1442, EN 14140, EN 12807 or an equivalent standard or technical code recognised by the Competent Authority.
- LPG metallic drums designed and manufactured in accordance with EN 14893 or an equivalent standard or technical code recognised by the Competent Authority.
- Welded aluminium LPG cylinders designed and manufactured in accordance with EN 13110 or an equivalent standard or technical code recognised by the Competent Authority.
- LPG composite cylinders designed and manufactured in accordance with EN 14427 or an equivalent standard or technical code recognised by the Competent Authority.

NOTE 1 All these types of receptacles are referred to throughout this standard as “cylinders”.

This European Standard does not specify any requirements for product, hazard or safety-phrase labelling of packaging which may be required to meet ADR or other legislative requirements.

NOTE 2 The marking of cylinders is regulated by RID/ADR which take precedence over any clause in this European Standard. The European Directive on Transportable Pressure Equipment 2010/35/EU [9] includes additional marking requirements ( $\pi$ -marking).

## 2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 2.1

#### **liquefied petroleum gas LPG**

low pressure liquefied gas composed of one or more light hydrocarbons which are assigned to UN 1011, UN 1075, UN 1965, UN 1969 or UN 1978 only and which consists mainly of propane, propene, butane, butane isomers, butene with traces of other hydrocarbon gases

### 2.2

#### **stamp marking**

permanent or durable markings affixed to the cylinder

### 2.3

#### **competent authority**

authority designated as such in each country in accordance with national regulation

### 2.4

#### **inspection body**

independent inspection and testing body approved by the competent authority

## 3 Symbols and abbreviated terms

ADR European Agreement concerning the International Carriage of Dangerous Goods by Road [8]

D durable

P permanent

RID Regulations concerning the International Carriage of Dangerous Goods by Rail [7]

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- Looking for additional Standards? Visit Intertek Inform Infostore
  - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-