



NSAI
Standards

Irish Standard
I.S. EN 14080:2013

Timber structures - Glued laminated timber and glued solid timber - Requirements

I.S. EN 14080:2013

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English Version

Timber structures - Glued laminated timber and glued solid timber - Requirements

Structures en bois - Bois lamellé collé et bois massif reconstitué - Exigences

Holzbauwerke - Brettschichtholz und Balkenschichtholz - Anforderungen

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Contents

Page

Foreword.....	6
1 Scope	10
2 Normative references	10
3 Terms and definitions	11
4 Symbols	17
4.1 Main symbols	17
4.2 Subscripts	18
5 Requirements for glued laminated products	19
5.1 Mechanical resistance of glued laminated timber.....	19
5.1.1 General.....	19
5.1.2 Timber	19
5.1.3 Related material properties	19
5.1.4 Verification from classification of standardised beam lay-ups and lamination properties of glued laminated timber	20
5.1.5 Verification from cross sectional layup and properties of boards and finger joints.....	24
5.1.6 Verifications from full scale tests with glued laminated timber	26
5.1.7 Resawn glulam.....	26
5.2 Mechanical resistance of glued solid timber	28
5.2.1 General.....	28
5.2.2 Timber	28
5.2.3 Related material properties	28
5.2.4 Verification from classification of lamination properties of glued solid timber	28
5.2.5 Verifications from full scale tests with glued solid timber	29
5.3 Additional requirement for mechanical resistance of glulam with large finger joints	30
5.4 Additional requirement for mechanical resistance of block glued glulam	30
5.5 Bonding strength and durability of bonding strength of glued laminated products	30
5.5.1 General.....	30
5.5.2 Species	30
5.5.3 Adhesives for the production of glued laminated products	31
5.5.4 Finger joints in laminations	33
5.5.5 Bonding of laminations	33
5.5.6 Bonding of large finger joints.....	35
5.5.7 Bonding of block glued glulam	35
5.6 Durability of other characteristics against biological attack	35
5.6.1 Glued laminated products without preservative treatment.....	35
5.6.2 Glued laminated products with preservative treatment	35
5.7 Resistance to fire	35
5.8 Reaction to fire.....	36
5.9 Formaldehyde emission.....	37
5.10 Release/content of other dangerous substances	37
5.11 Deviation in sizes.....	37
5.11.1 Maximum deviations	37
5.11.2 Corrected sizes and moisture deformation factor	39
6 Evaluation of conformity.....	40
6.1 General.....	40
6.2 Initial Type Testing	40
6.2.1 General.....	40
6.2.2 Test samples, testing and compliance criteria	41
6.2.3 Test reports	46
6.3 Factory production control (FPC)	46

6.3.1	General	46
6.3.2	Requirements	47
6.3.3	Product specific requirements	52
6.4	Initial inspection of factory and of FPC	53
6.5	Continuous surveillance of FPC	54
6.6	Procedure for modifications	54
7	Marking and labelling	54
7.1	General	54
7.2	Glued laminated products	54
7.3	Additional for glulam with large finger joints	55
Annex A	(normative) Release of Formaldehyde	56
A.1	General	56
A.2	Classification	56
A.2.1	Glued laminated timber or glued solid timber	56
A.2.2	Classification for glulam with large finger joints and block glued glulam	57
Annex B	(normative) Additional test methods and requirements for adhesives	58
B.1	General	58
B.2	Long-term sustained load test at cyclic climate conditions with specimens loaded perpendicular to the glue line for moisture curing one-component polyurethane and emulsion polymer isocyanate adhesives	58
B.2.1	General description	58
B.2.2	Production of the specimens	58
B.2.3	Test procedure and climate conditions	59
B.2.4	Requirements	60
B.2.5	Report	60
B.3	Delamination test for finger joints in laminations	60
B.3.1	Production of the specimens	60
B.3.2	Testing	61
B.3.3	Results	61
B.3.4	Report	61
Annex C	(normative) Delamination test of glue lines	63
C.1	Principle	63
C.2	Apparatus	63
C.2.1	Pressure vessel	63
C.2.2	Drying duct	63
C.2.3	Balance	63
C.2.4	Metal wedge and hammer	63
C.3	Sampling and preparation of test pieces	63
C.4	Procedures	64
C.4.1	General	64
C.4.2	Measurement and evaluation of delamination	64
C.4.3	Test cycle for method A	65
C.4.4	Test cycle for method B	65
C.4.5	Test cycle for method C	66
C.5	Results	66
C.5.1	General	66
C.5.2	Total delamination	66
C.5.3	Maximum delamination	66
C.6	Report	67
Annex D	(normative) Shear test of glue lines	68
D.1	Principle	68
D.2	Apparatus	68
D.2.1	Testing machine	68
D.2.2	Shearing tool	68
D.3	Test pieces for glulam and glued solid timber	69
D.3.1	Preparation of test pieces	69
D.3.2	Sampling of test pieces (test bars)	70
D.3.3	Marking of test pieces (test bars)	71

D.4	Test pieces for glue lines between glulam components of block glued glulam	72
D.5	Procedure	72
D.6	Results	73
D.7	Report	73
Annex E	(normative) Tests with laminations with or without finger joints (including compliance criteria)	74
E.1	Sampling of finger joints in laminations	74
E.1.1	General.....	74
E.1.2	For Initial type testing	74
E.1.3	For Factory production control	74
E.2	Testing of finger joints in laminations.....	74
E.2.1	General.....	74
E.2.2	Additionally for initial type testing.....	74
E.2.3	Additionally for factory production control	74
E.3	Compliance criteria of finger joints in laminations	75
E.3.1	For Initial type testing	75
E.3.2	For factory production control.....	75
E.4	Report of tests with finger joints in laminations	75
E.5	Tests with laminations without finger joints.....	76
Annex F	(normative) Bending tests with glued laminated timber, glued solid timber and glulam with large finger joints (including compliance criteria)	77
F.1	Sampling.....	77
F.2	Testing	77
F.3	Evaluation.....	77
F.4	Compliance criteria.....	77
F.5	Report	78
Annex G	(normative) Measurement of moisture content.....	79
G.1	General.....	79
G.2	Measurement of moisture content of boards during production	79
G.3	Mean moisture content of glued laminated timber and glulam components for the production of glulam with large finger joints and block glued glulam	79
G.4	Moisture content of glued solid timber	79
Annex H	(normative) Equipment	80
H.1	General.....	80
H.2	Additionally for the production of glued laminated timber and glued solid timber	80
H.3	Additionally for the production of glulam with large finger joints	80
H.4	Additionally for the production of block glued glulam	80
Annex I	(normative) Minimum production requirements	81
I.1	Personnel.....	81
I.2	Production and storage facilities	81
I.2.1	General.....	81
I.2.2	Facilities for drying and storage of timber.....	81
I.2.3	Facilities for processing and storage of adhesives	81
I.2.4	Facilities for production and curing	81
I.3	Equipment	81
I.4	Finger joints in laminations	82
I.4.1	Wane and edge damages	82
I.4.2	Finger joint geometry	82
I.4.3	Knots and local grain deviation	82
I.4.4	Moisture content at bonding	83
I.4.5	Bonding surface and application of the adhesive.....	83
I.4.6	Time between cutting and bonding	84
I.4.7	Pressure.....	84
I.4.8	Curing	84
I.5	Bonding of laminations	85
I.5.1	Permissible finished lamination sizes and radius of curvature.....	85
I.5.2	Laminations made of two boards side by side.....	85
I.5.3	Grooves in laminations	85

I.5.4	Orientation of laminations in the cross section	86
I.5.5	Moisture content at bonding	86
I.5.6	Planing of laminations	86
I.5.7	Bonding surface and adhesive application	87
I.5.8	Glue line thickness	87
I.5.9	Cramping	87
I.5.10	Curing	87
I.6	Glulam with large finger joints	88
I.6.1	Moisture content at bonding	88
I.6.2	Finger joint geometry	88
I.6.3	Machining of the fingers	88
I.6.4	Bonding surface and adhesive application	88
I.6.5	Cramping	88
I.6.6	Glue line thickness	89
I.6.7	Curing	89
I.7	Block glued glulam	89
I.7.1	Moisture content at bonding	89
I.7.2	Bonding surface and adhesive application	89
I.7.3	Cramping	89
I.7.4	Glue line thickness	89
I.7.5	Curing	89
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU		
	Construction Products Directive	90
ZA.1	Scope and relevant characteristics	90
ZA.2	Procedures for the attestation of conformity of glued laminated products	92
ZA.2.1	System of attestation of conformity	92
ZA.2.2	EC certificate of conformity	93
ZA.3	CE marking and labelling	94
ZA.3.1	General	94
ZA.3.2	CE marking on the product	94
ZA.3.3	CE marking in the accompanying documents	97
	Bibliography	103

Foreword

This document (EN 14080:2013) has been prepared by Technical Committee CEN/TC 124 “Timber structures”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2013, and conflicting national standards shall be withdrawn at the latest by December 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 391:2001, EN 392:1995, EN 14080:2005, EN 387:2001, EN 385:2001, EN 390:1994, EN 1194:1999 and EN 386:2001 (see below).

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This standard supersedes the following standards:

- EN 387:2001, *Glued laminated timber — Large finger joints — Performance requirements and minimum production requirements*;
- EN 390:1994, *Glued laminated timber — Sizes, permissible deviations*;
- EN 1194:1999, *Timber structures — Glued laminated timber — Strength classes and determination of characteristic values*;
- EN 14080:2005, *Timber structures — Glued laminated timber — Requirements*.

Regarding glued laminated timber this standard supersedes the following standards:

- EN 385:2001, *Finger jointed structural timber — Performance requirements and minimum production requirement* (superseded by the present document and prEN 15497);
- EN 386:2001, *Glued laminated timber — Performance requirements and minimum production requirements*;

NOTE For glulam made of hardwood species a European Standard is under preparation.

- EN 391:2001, *Glued laminated timber — Delamination test of glue lines*;
- EN 392:1995, *Glued laminated timber — Shear test of glue lines*.

The above standards have been merged into this standard and changed considerably. The list below shows the relevant changes and amendments.

The following have been included:

- Block glued glulam and glued solid timber;
- Requirements for emulsion polymer isocyanate adhesives and for gap-filling adhesives;

- A uniform denomination for lamination strength classes has been included. These T-classes are related to strength classes given in other European Standards;
- Rules for estimation mechanical properties of glued laminated timber resawn by length;
- Provisions for Resistance to fire;
- Maximum deviations for curved glued laminated products;
- New values for tensile and compression strength perpendicular to the grain, for shear strength and shear modulus, modulus of elasticity parallel and perpendicular to the grain for glued laminated timber with values for rolling shear strength and modulus.

The scope covers glued laminated products made from coniferous species listed in this standard and poplar.

For moisture curing one-component polyurethane adhesives normative reference is now made to EN 15416-5 and EN 15425.

For phenolic and aminoplastic adhesives reference is made to prEN 301 and prEN 302.

With respect to durability against biological attack reference is made to EN 15228.

The performance requirements for finger joints in laminations have been changed.

Requirements have been introduced for the machinery for the separate application of resin and hardener to finger joints in laminations.

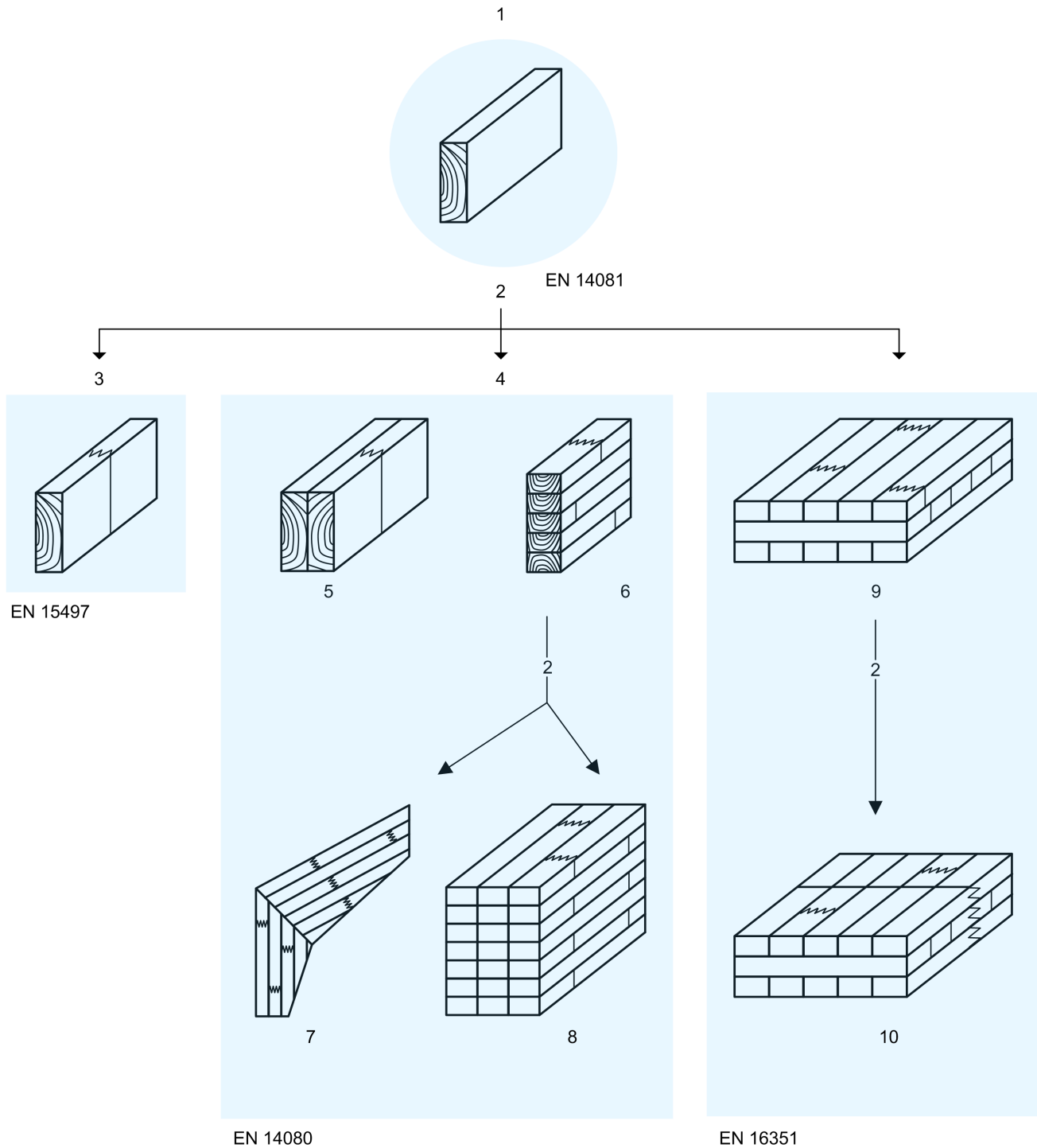
The rules for laminations laid side by side and for grooves in laminations have been changed.

The required cramping pressure for the production of large finger joints has been changed.

The evaluation of conformity section and the Annex ZA has been changed according to the revised answer to the mandate.

The rules for marking and labelling have been adopted to the changes mentioned above.

Figure 1 shows the relation of European Standards for structural timber products prepared by CEN/TC 124.



Key

- | | |
|------------------------------------|--|
| 1 boards | 6 glued laminated timber (glulam) |
| 2 is a component for | 7 glulam with large finger joints |
| 3 structural finger jointed timber | 8 block glued glulam |
| 4 glued laminated products | 9 cross laminated timber (X-Lam) |
| 5 glued solid timber | 10 cross laminated timber (X-Lam) with large finger joints |

Figure 1 — Relation of European Standards for structural timber products prepared by CEN/TC 124

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard sets the performance requirements of the following glued laminated products:

- Glued laminated timber (glulam);
- Glued solid timber;
- Glulam with large finger joints;
- Block glued glulam

for use in buildings and bridges.

It also lays down minimum production requirements, provisions for evaluation and attestation of conformity and marking of glued laminated products.

This European Standard is applicable for glued laminated timber made of coniferous species listed in this standard or poplar consisting of two or more laminations having a thickness from 6 mm up to 45 mm (inclusive).

It may be possible to produce glulam made from specific hardwood species based on some provisions of this European Standard. In this case, Annex ZA does not apply.

This European Standard is applicable for glued solid timber made of coniferous species listed in this standard or poplar consisting of two to five laminations having a thickness greater than 45 mm and less than or equal to 85 mm.

This European Standard is applicable for large finger joints in glued laminated timber with a finger length of at least 45 mm.

This European Standard is applicable for block glued glulam having solid rectangular cross sections.

This European Standard also gives the requirements for glued laminated products treated against biological attack. Glued laminated products treated with fire retardants are not covered.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

prEN 301:2011, *Adhesives, phenolic and aminoplastic, for load-bearing timber structures — Classification and performance requirements*

prEN 302-1, *Adhesives for load-bearing timber structures — Test methods — Part 1: Determination of longitudinal tensile shear strength*

prEN 302-2:2011, *Adhesives for load-bearing timber structures — Test methods — Part 2: Determination of resistance to delamination*

prEN 302-3:2011, *Adhesives for load-bearing timber structures — Test methods — Part 3: Determination of the effect of acid damage to wood fibres by temperature and humidity cycling on the transverse tensile strength*

prEN 302-4, *Adhesives for load-bearing timber structures — Test methods — Part 4: Determination of the effect of wood shrinkage on the shear strength*

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