Irish Standard
I.S. EN ISO 7500-1:2015

Metallic materials - Calibration and verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Calibration and verification of the force-measuring system (ISO 7500-1:2015)

I.S. EN ISO 7500-1:2015

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:	*Published:*
EN ISO 7500-1:2015	2015-12-23

This document was published under the authority of the NSAI and comes into effect on:	ICS number:
2016-01-11	77.040.10
	NOTE: If blank see CEN/CENELEC cover page

NSAI	T +353 1 807 3800	Sales:
1 Swift Square,	F +353 1 807 3838	T +353 1 857 6730
Northwood, Santry	E standards@nsai.ie	F +353 1 857 6729
Dublin 9	W NSAI.ie	W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN ISO 7500-1:2015 is the adopted Irish version of the European Document EN ISO 7500-1:2015, Metallic materials - Calibration and verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Calibration and verification of the force-measuring system (ISO 7500-1:2015)

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 7500-1

December 2015

ICS 77.040.10

Supersedes EN ISO 7500-1:2004

English Version

Metallic materials - Calibration and verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Calibration and verification of the force-measuring system (ISO 7500-1:2015)

Matériaux métalliques - Étalonnage et vérification des machines pour essais statiques uniaxiaux - Partie 1: Machines d'essai de traction/compression - Étalonnage et vérification du système de mesure de force (ISO 7500-1:2015)

Metallische Werkstoffe - Kalibrierung und Überprüfung von statischen einachsigen Prüfmaschinen - Teil 1: Zug- und Druckprüfmaschinen - Kalibrierung und Überprüfung der Kraftmesseinrichtung (ISO 7500-1:2015)

This European Standard was approved by CEN on 21 November 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

European foreword

This document (EN ISO 7500-1:2015) has been prepared by Technical Committee ISO/TC 164 "Mechanical testing of metals" in collaboration with Technical Committee ECISS/TC 101 “Test methods for steel (other than chemical analysis)” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 7500-1:2004.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 7500-1:2015 has been approved by CEN as EN ISO 7500-1:2015 without any modification.

This page is intentionally left blank

I.S. EN ISO 7500-1:2015

INTERNATIONAL STANDARD

ISO 7500-1

Fourth edition
2015-12-15

Metallic materials — Calibration and verification of static uniaxial testing machines —

Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system

Matériaux métalliques — Étalonnage et vérification des machines pour essais statiques uniaxiaux —

Partie 1: Machines d'essai de traction/compression — Étalonnage et vérification du système de mesure de force

Reference number
ISO 7500-1:2015(E)

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

Page

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 1, *Uniaxial testing*.

This fourth edition cancels and replaces the third edition (ISO 7500-1:2004) which has been technically revised.

ISO 7500 consists of the following parts, under the general title *Metallic materials — Calibration and verification of static uniaxial testing machines*:

— *Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

— *Part 2: Tension creep testing machines — Verification of the applied force*

Metallic materials — Calibration and verification of static uniaxial testing machines —

Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system

1 Scope

This part of ISO 7500 specifies the calibration and verification of tension/compression testing machines.

The verification consists of:

— a general inspection of the testing machine, including its accessories for the force application;

— a calibration of the force-measuring system of the testing machine;

— a confirmation that the performance properties of the testing machine achieve the limits given for a specified class.

NOTE This part of ISO 7500 addresses the static calibration and verification of the force-measuring systems. The calibration values are not necessarily valid for high-speed or dynamic testing applications. Further information regarding dynamic effects is given in the Bibliography.

CAUTION — Some of the tests specified in this part of ISO 7500 involve the use of processes which could lead to a hazardous situation.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 376, *Metallic materials — Calibration of force-proving instruments used for the verification of uniaxial testing machines*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1
calibration
operation that establishes the relationship between the force values (with associated uncertainties) indicated by the testing machine and those measured by one or more force-proving instruments

3.2
verification
confirmation, based on analysis of measurements in accordance with this standard, that the performance properties of the testing machine achieve the limits given for a specified class