

Irish Standard I.S. EN 16603-35-10:2014

Space engineering - Compatibility testing for liquid propulsion components, subsystems and systems

© CEN 2014 No copying without NSAI permission except as permitted by copyright law.

#### I.S. EN 16603-35-10:2014

2014-09-27

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R.~xxx: Standard~Recommendation-recommendation~based~on~the~consensus~of~an~expert~panel~and~subject~to~public~consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on: Published:

EN 16603-35-10:2014 2014-09-10

This document was published ICS number:

under the authority of the NSAI and comes into effect on: 49.140

NOTE: If blank see CEN/CENELEC cover page

NSAI T +353 1 807 3800 Sales:

 1 Swift Square,
 F +353 1 807 3838
 T +353 1 857 6730

 Northwood, Santry
 E standards@nsai.ie
 F +353 1 857 6729

 Dublin 9
 W NSAI.ie
 W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

**EUROPEAN STANDARD** 

EN 16603-35-10

NORME EUROPÉENNE EUROPÄISCHE NORM

September 2014

ICS 49.140

#### **English version**

# Space engineering - Compatibility testing for liquid propulsion components, subsystems and systems

Ingénierie spatiale - Essais de compatibilité des composants, sous-systèmes et systèmes de propulsion liquide

Raumfahrttechnik - Kompatibilitätstests für Flüssigkeitsantriebe

This European Standard was approved by CEN on 1 March 2014.

CEN and CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN and CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN and CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN and CENELEC members are the national standards bodies and national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.





**CEN-CENELEC Management Centre:** Avenue Marnix 17, B-1000 Brussels

# **Table of contents**

Forew	vord				
1 Sco	pe		6		
2 Norr	native ı	references	7		
3 Tern	ns, defi	nitions and abbreviated terms	10		
3.1	Terms	from other standards	10		
3.2	Terms	specific to the present standard	10		
3.3	Abbrev	Abbreviated terms			
4 Gen	eral req	uirements for compatibility tests	13		
4.1	Genera	al	13		
	4.1.1	Compatibility test assessment	13		
	4.1.2	Test conditions	13		
	4.1.3	Test duration	13		
	4.1.4	Criticality	14		
	4.1.5	Phasing of tests	14		
4.2	Compa	atibility tests	14		
	4.2.1	Requirement for compatibility testing	14		
	4.2.2	Compatibility testing of surface treated samples	14		
	4.2.3	Provision COTS components	15		
	4.2.4	Compatibility testing logic	15		
	4.2.5	Compatibility test plan and compatibility test procedure	16		
	4.2.6	Accept and reject criteria	16		
	4.2.7	Deviations from standards or standard guides	16		
	4.2.8	Execution of tests	16		
5 Iden	tificatio	on of compatibility problems for liquid propulsion systems	19		
5.1	Genera	al	19		
	5.1.1	Overview	19		
	5.1.2	Compatibility aspects	19		
5.2	Ground	d storage and transport	19		
	5.2.1	Ground storage	19		

### EN 16603-35-10:2014 (E)

	5.2.2	Transport	20
5.3	Known	incompatibilities	20
	5.3.1	Table of known incompatibilities	20
	5.3.2	General	20
6 Iden	itificatio	on of tests to characterize the compatibility	21
6.1	Compa	atibility tests	21
	6.1.1	Overview	
	6.1.2	Safety test	21
	6.1.3	Environmental pollution	21
	6.1.4	Test sequence	22
6.2	Pure c	ompatibility tests	22
	6.2.1	Immersion screening tests	22
	6.2.2	Qualitative immersion tests	23
	6.2.3	Immersion characterization tests	25
6.3	Materia	al selection corrosion tests	27
	6.3.1	Overview	27
	6.3.2	Red-Ox potential test	27
	6.3.3	Corrosion potential test	27
6.4	Mecha	nical properties testing	27
	6.4.1	Tensile tests	27
	6.4.2	Creep tests	28
	6.4.3	Stress corrosion tests	28
	6.4.4	Verification of crack propagation	29
6.5	Genera	al corrosion tests	29
	6.5.1	General corrosion	29
	6.5.2	Galvanic corrosion test	29
	6.5.3	Coupled galvanic corrosion, crevice corrosion and pitting corrosion tests.	29
	6.5.4	Corrosion of ceramic materials	30
6.6	Polyme	ers and ceramics properties change due to liquid exposure tests	30
	6.6.1	General	30
	6.6.2	Mechanical properties	30
	6.6.3	Volume and mass properties	31
	6.6.4	Permeability	31
6.7	Ageing	tests	31
	6.7.1	Overview	31
	6.7.2	Ageing of polymers and lubricants	32

### EN 16603-35-10:2014 (E)

	6.7.3	Ageing of ceramics	33
6.8	Dissolu	tion test	34
	6.8.1	Overview	34
	6.8.2	Dissolution of solids in liquids	34
	6.8.3	Miscibility of liquids	35
	6.8.4	Dissolution of gases in liquids	36
6.9	Special	materials testing	37
	6.9.1	Hydrogen embrittlement tests	37
	6.9.2	Oxygen compatibility tests	38
6.10	Operati	onal tests	39
	6.10.1	Overview	39
	6.10.2	Provisions	39
7 Deliv	erables	<b>3</b>	41
liqui	id propi	native) Compatibility assessment and applicability report fo ulsion components, subsystems and systems (CAAR) - DRD native) Compatibility Testing for Liquid Propulsion Report	
		RD	47
	•	mative) Propulsion components and subsystems ty aspects	50
Annex	D (norr	native) Known incompatibilities	55
	-	rmative) Example of tailoring the requirements list for systems	64
7.2		the compatibility testing flow chart for Liquid Propulsion System ibility testing	64
Bibliog	graphy		66
Figure	S		
Figure 4	1-1: Com	patibility testing flow chart	18
Figure A	۹-1 : Exa	imple of compatibility assessment	45
-		imple of compatibility assessment, references	
Tables			
Table D	-1 : Knov	wn incompatibilities	55

## **Foreword**

This document (EN 16603-35-10:2014) has been prepared by Technical Committee CEN/CLC/TC 5 "Space", the secretariat of which is held by DIN.

This standard (EN 16603-35-10:2014) originates from ECSS-E-ST-35-10C.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2015, and conflicting national standards shall be withdrawn at the latest by March 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

This document has been developed to cover specifically space systems and has therefore precedence over any EN covering the same scope but with a wider domain of applicability (e.g. : aerospace).

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

# 1 Scope

ECSS-E-ST-35-10 belongs to the propulsion field of the mechanical discipline, as defined in ECSS-S-ST-00, and concerns itself with compatibility testing of propulsion components, sub-systems and systems.

Compatibility encompasses the interaction of two or more materials, solids (e.g. structural materials), liquids (e.g. propellants, simulation and cleaning liquids) or gases (e.g. air, pressurants). In case the interaction has the effect that the properties of the materials change, there is the possibility of a compatibility issue.

#### The standard:

- identifies materials used in propulsion for which incompatibility can create problems,
- identifies the time scale at which problems can occur. It makes a
  difference whether a system is only stored or operational for a short
  period and is to function only during launch (time scale measured in
  months) and systems that have a long life in orbit (time scale measured in
  years),
- identifies the liquid propulsion components, subsystems and systems to be subject to compatibility testing,
- identifies, specifies and defines the tests, test conditions and compatibility test procedures to ensure that representative compatibility testing can take place, and
- establishes the test requirements.

The standard is applicable to the design and the qualification of liquid propulsion components, sub-systems and systems and can be applied to their development; it also applies to COTS items procured for the propulsion system.

From the tests described in this standard the effects of interactions of space propulsion materials and fluids on the components, subsystems and systems can be established. In this way it can be assured that the component, subsystem or system satisfies the requirements.

This standard is limited to tests on component-, subsystem- and system-level. Only for those cases where new materials, substances or conditions are involved for which there is no experience or data available, the performance of screening tests is specified.

This standard may be tailored for the specific characteristic and constrains of a space project in conformance with ECSS-S-ST-00.



This is a free preview. Purchase the entire publication at the link below
---

**Product Page** 

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation