



NSAI
Standards

Irish Standard
I.S. EN 4681-006:2015

Aerospace series - Cables, electric, general purpose, with conductors in aluminium or copper-clad aluminium - Part 006: AZA family, single and multicore assembly, for use in low pressure atmosphere - Product standard

I.S. EN 4681-006:2015

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

EN 4681-006:2015

Published:

2015-07-29

This document was published under the authority of the NSAI and comes into effect on:

2015-08-26

ICS number:

49.060

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN 4681-006:2015 is the adopted Irish version of the European Document EN 4681-006:2015, Aerospace series - Cables, electric, general purpose, with conductors in aluminium or copper-clad aluminium - Part 006: AZA family, single and multicore assembly, for use in low pressure atmosphere - Product standard

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

EN 4681-006

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2015

ICS 49.060

English Version

**Aerospace series - Cables, electric, general purpose, with
conductors in aluminium or copper-clad aluminium - Part 006:
AZA family, single and multicore assembly, for use in low
pressure atmosphere - Product standard**

Série aérospatiale - Câbles, électriques, d'usage général,
avec conducteurs en aluminium ou en aluminium chemisé
cuivre - Partie 006: Famille AZA, fil simple et éléments
assemblés, pour emploi en basse pression - Norme de
produit

Luft- und Raumfahrt - Elektrische Leitungen, zur
allgemeinen Verwendung, mit Leitern aus Aluminium oder
kupferbeschichtetem Aluminium - Teil 006: AZA-Familie,
ein- und mehradrige Leitungen, zur Anwendung bei
niedrigem Luftdruck - Produktnorm

This European Standard was approved by CEN on 7 February 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

	Page
European foreword	3
1 Scope	4
2 Normative references	4
3 Terms, definitions and symbols	4
4 Materials and construction	5
5 Required characteristics	6
6 Quality assurance	8
7 Designation	8
8 Identification and marking	9
9 Packaging, labelling and delivery lengths	9
10 Technical specification	9

European foreword

This document (EN 4681-006:2015) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this European Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2016, and conflicting national standards shall be withdrawn at the latest by January 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 4681-006:2015 (E)

1 Scope

This European standard specifies the characteristics of electrical wires AZA family for use in the on board:

- 115 V (phase to neutral) or 200 V (phase to phase) electrical network of aircraft.
- 230 V (phase to neutral) or 400 V (phase to phase) electrical network of aircraft and particularly use in non-pressurized areas.

This cable family is used at operating temperature between -65 °C and 180 °C .

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 3475-100¹⁾, *Aerospace series — Cables, electrical, aircraft use — Test methods — Part 100: General*

EN 3719, *Aerospace series — Aluminium or aluminium alloy conductors for electrical cables — Product standard*

EN 3838, *Aerospace series — Requirements and tests on user-applied markings on aircraft electrical cables*

EN 4681-001, *Aerospace series — Cables, electric, general purpose, with conductors in aluminium or copper-clad aluminium — Part 001: Technical specification*

EN 4681-002, *Aerospace series — Cables, electric, general purpose, with conductors in aluminium or copper-clad aluminium — Part 002: General*

EN 9133, *Aerospace series — Quality management systems — Qualification procedure for aerospace standard parts*

TR 6058, *Aerospace series — Cable code identification list* ²⁾

3 Terms, definitions and symbols

For the purposes of this document, the terms, definitions and symbols given in EN 3475-100 apply.

1) All its parts quoted in this European Standard.

2) Published as ASD-STAN Technical Report at the date of publication of this European Standard (<http://www.asd-stan.org/>).

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
 - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-