



**NSAI**  
Standards

Irish Standard  
I.S. EN 847-2:2013

# Tools for woodworking - Safety requirements - Part 2: Requirements for the shank of shank mounted milling

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## I.S. EN 847-2:2013

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English Version

**Tools for woodworking - Safety requirements - Part 2:  
Requirements for the shank of shank mounted milling**

Outils pour le travail du bois - Prescriptions de sécurité -  
Partie 2: Prescriptions pour les queues des fraise à queue

Maschinen-Werkzeuge für Holzbearbeitung -  
Sicherheitstechnische Anforderungen - Teil 2:  
Anforderungen für den Schaft von Fräswerkzeugen

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## Foreword

This document (EN 847-2:2013) has been prepared by Technical Committee CEN/TC 142 "Woodworking machines - Safety", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2014, and conflicting national standards shall be withdrawn at the latest by April 2014.

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This document supersedes EN 847-2:2001.

The following table contains a list of modifications from the previous edition.

EN 847-2:2001	EN 847-2:2013	Reason
1 Scope	1 Scope: Precision of the indent New paragraph: applies also for shank tools with a cutting diameter of less than 16 mm	ed/te
3 Quantities and units	3 Terms and definitions	ed
5 Tool marking	5 Safety requirements: 5.1 General requirements for cylindrical shank 5.2 Stability of the shank of the shank mounted tools 5.3 Stability of HSK mounted tools	te (missing requirements)
6 Safety requirements	6 Tool marking Changed symbol for the free shank length	te
Annex A: Method of measuring the eccentricity at clamping devices	Annex A: Examples of calculation	ed
Annex B: Example of calculation	Annex B: Method of measuring the eccentricity at clamping devices	ed
	New: Bibliography	ed

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## **Introduction**

The content of this European Standard is aimed at eliminating hazards which can lead to overloading of the shank of shank mounted milling tools for woodworking by excessive rotational speeds.

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